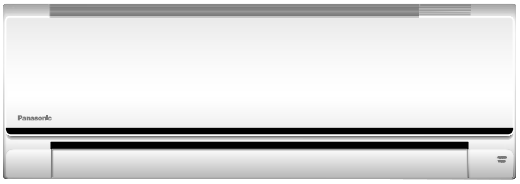
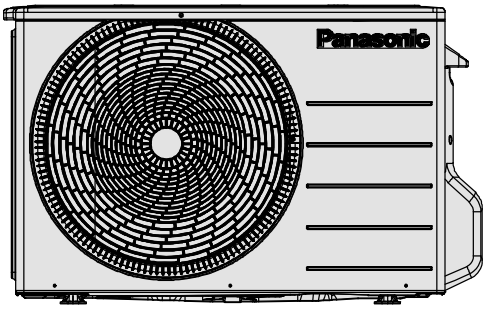
Order No: PAPAMY1802075CE

Service Manual

Air Conditioner





Indoor Unit	Outdoor Unit
CS-BE25TKE-1	CU-BE25TKE-1
CS-BE35TKE-1	CU-BE35TKE-1
CS-DE25TKE-1	CU-DE25TKE-1
CS-DE35TKE-1	CU-DE35TKE-1

Destination
Europe
Turkey
Russia
Ukraine
Belarus
Kazakhstan
Armenia
Kyrgyzstan

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.
It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by ⚠ in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

⚠ PRECAUTION OF LOW TEMPERATURE

In order to avoid frostbite, be assured of no refrigerant leakage during the installation or repairing of refrigerant circuit.

Panasonic®

TABLE OF CONTENTS

- Specifications, designs and contents in this Service Manual are subject to change without notice.

1. Safety Precautions

- Read the following “SAFETY PRECAUTIONS” carefully before perform any servicing.
- Electrical work must be installed or serviced by a licensed electrician. Be sure to use the correct rating of the power plug and main circuit for the model installed.
- The caution items stated here must be followed because these important contents are related to safety. The meaning of each indication used is as below. Incorrect installation or servicing due to ignoring of the instruction will cause harm or damage, and the seriousness is classified by the following indications.

⚠ **WARNING**	This indication shows the possibility of causing death or serious injury.
⚠ **CAUTION**	This indication shows the possibility of causing injury or damage to properties.

- The items to be followed are classified by the symbols:

⃠	This symbol denotes item that is PROHIBITED from doing.

- Carry out test run to confirm that no abnormality occurs after the servicing. Then, explain to user the operation, care and maintenance as stated in instructions. Please remind the customer to keep the operating instructions for future reference.

	⚠ **WARNING**	
1.	Do not modify the machine, part, material during repairing service.	
2.	If wiring unit is supplied as repairing part, do not repair or connect the wire even only partial wire break. Exchange the whole wiring unit.	
3.	Do not wrench the fasten terminal. Pull it out or insert it straightly.	
4.	Engage dealer or specialist for installation and servicing. If installation of servicing done by the user is defective, it will cause water leakage, electrical shock or fire.	
5.	Install according to this installation instructions strictly. If installation is defective, it will cause water leakage, electric shock or fire.	
6.	Use the attached accessories parts and specified parts for installation and servicing. Otherwise, it will cause the set to fall, water leakage, fire or electrical shock.	
7.	Install at a strong and firm location which is able to withstand the set’s weight. If the strength is not enough or installation is not properly done, the set will drop and cause injury.	
8.	For electrical work, follow the local national wiring standard, regulation and the installation instruction. An independent circuit and single outlet must be used. If electrical circuit capacity is not enough or defect found in electrical work, it will cause electrical shock or fire.	
9.	This equipment is strongly recommended to install with Earth Leakage Circuit Breaker (ELCB) or Residual Current Device (RCD). Otherwise, it may cause electrical shock and fire in case equipment breakdown or insulation breakdown.	
10.	Do not use joint cable for indoor / outdoor connection cable. Use the specified Indoor/Outdoor connection cable, refer to installation instruction **CONNECT THE CABLE TO THE INDOOR UNIT** and connect tightly for indoor / outdoor connection. Clamp the cable so that no external force will be acted on the terminal. If connecting or fixing is not perfect, it will cause heat up or fire at the connection.	
11.	Wire routing must be properly arranged so that control board cover is fixed properly. If control board cover is not fixed perfectly, it will cause heat-up or fire at the connection point of terminal, fire or electrical shock.	
12.	When install or relocate air conditioner, do not let any substance other than the specified refrigerant, eg. air etc. mix into refrigeration cycle (piping). (Mixing of air etc. will cause abnormal high pressure in refrigeration cycle and result in explosion, injury etc.).	
13.	Do not install outdoor unit near handrail of veranda. When installing air-conditioner unit at veranda of high rise building, child may climb up to outdoor unit and cross over the handrail and causing accident.	
14.	This equipment must be properly earthed. Earth line must not be connected to gas pipe, water pipe, earth of lightning rod and telephone. Otherwise, it may cause electric shock in case equipment breakdown or insulation breakdown.	⃠
15.	Keep away from small children, the thin film may cling to nose and mouth and prevent breathing.	⃠
16.	Do not use unspecified cord, modified cord, joint cord or extension cord for power supply cord. Do not share the single outlet with other electrical appliances. Poor contact, poor insulation or over current will cause electrical shock or fire.	⃠
17.	Tighten the flare nut with torque wrench according to specified method. If the flare nut is over-tightened, after a long period, the flare may break and cause refrigerant gas leakage.	⃠
18.	• For R410A model, use piping, flare nut and tools which is specified for R410A refrigerant. Using of existing (R22) piping, flare nut and tools may cause abnormally high pressure in the refrigerant cycle (piping), and possibly result in explosion and injury. • Thickness or copper pipes used with R410A must be more than 0.8 mm. Never use copper pipes thinner than 0.8 mm. • It is desirable that the amount of residual oil less than 40 mg/10 m.	⃠
19.	During installation, install the refrigerant piping properly before run the compressor. (Operation of compressor without fixing refrigeration piping and valves at opened condition will caused suck-in of air, abnormal high pressure in refrigeration cycle and result in explosion, injury etc).	

	⚠ WARNING
20.	During pump down operation, stop the compressor before remove the refrigeration piping. (Removal of compressor while compressor is operating and valves are opened will cause suck-in of air, abnormal high pressure in refrigeration cycle and result in explosion, injury etc.)
21.	After completion of installation or service, confirm there is no leakage or refrigerant gas. It may generate toxic gas when the refrigerant contacts with fire.
22.	Ventilate if there is refrigerant gas leakage during operation. It may cause toxic gas when refrigerant contacts with fire.
23.	Do not insert your fingers or other objects into the unit, high speed rotating fan may cause injury.
24.	Must not use other parts except original parts described in catalog and manual.
25.	Using of refrigerant other than the specified type may cause product damage, burst and injury etc.

	⚠ CAUTION
1.	Do not install the unit at place where leakage of flammable gas may occur. In case gas leaks and accumulates at surrounding of the unit, it may cause fire.
2.	Carry out drainage piping as mentioned in installation instructions. If drainage is not perfect, water may enter the room and damage the furniture.
3.	Tighten the flare nut with torque wrench according to specified method. If the flare nut is over-tightened, after a long period, the flare may break and cause refrigerant gas leakage.
4.	Do not touch outdoor unit air inlet and aluminium fin. It may cause injury.
5.	Select an installation location which is easy for maintenance.
6.	Pb free solder has a higher melting point than standard solder; typically the melting point is 50°F – 70°F (30°C – 40°C) higher. Please use a high temperature solder iron. In case of the soldering iron with temperature control, please set it to 700 ± 20°F (370 ± 10°C). Pb free solder will tend to splash when heated too high (about 1100°F / 600°C).
7.	Power supply connection to the room air conditioner. Use power supply cord 3 × 1.5 mm² (1.0 ~ 1.5HP) type designation 60245 IEC 57 or heavier cord. Connect the power supply cord of the air conditioner to the mains using one of the following method. Power supply point should be in easily accessible place for power disconnection in case of emergency. In some countries, permanent connection of this air conditioner to the power supply is prohibited. 1) Power supply connection to the receptacle using power plug. Use an approved 15/16A (1.0 ~ 1.5HP) power plug with earth pin for the connection to the socket. 2) Power supply connection to a circuit breaker for the permanent connection. Use an approved 16A (1.0 ~ 1.5HP) circuit breaker for the permanent connection. It must be a double pole switch with a minimum 3.0 mm contact gap.
8.	Do not release refrigerant during piping work for installation, servicing, reinstallation and during repairing a refrigerant parts. Take care of the liquid refrigerant, it may cause frostbite.
9.	Installation or servicing work: It may need two people to carry out the installation or servicing work.
10.	Do not install this appliance in a laundry room or other location where water may drip from the ceiling, etc.
11.	Do not sit or step on the unit, you may fall down accidentally.
12.	Do not touch the sharp aluminium fins or edges of metal parts. If you are required to handle sharp parts during installation or servicing, please wear hand glove. Sharp parts may cause injury.

2. Specifications

Model			Indoor	CS-BE25TKE-1						CS-BE35TKE-1					
			Outdoor	CU-BE25TKE-1						CU-BE35TKE-1					
Performance Test Condition				EUROVENT						EUROVENT					
Power Supply			Phase, Hz	Single, 50						Single, 50					
			V	220			230			220			230		
				Min.	Mid.	Max.	Min.	Mid.	Max.	Min.	Mid.	Max.	Min.	Mid.	Max.
Cooling	Capacity		kW	0.85	2.50	3.00	0.85	2.50	3.00	0.85	3.40	3.90	0.85	3.40	3.90
			BTU/h	2900	8530	10200	2900	8530	10200	2900	11600	13300	2900	11600	13300
			kcal/h	730	2150	2580	730	2150	2580	730	2920	3350	730	2920	3350
	Running Current		A	–	3.30	–	–	3.15	–	–	5.20	–	–	5.00	–
	Input Power		W	250	710	930	250	710	930	255	1.11k	1.32k	255	1.11k	1.32k
	Annual Consumption		kWh	–	355	–	–	355	–	–	555	–	–	555	–
	EER		W/W	3.40	3.52	3.23	3.40	3.52	3.23	3.33	3.06	2.95	3.33	3.06	2.95
			BTU/hW	11.60	12.01	10.97	11.60	12.01	10.97	11.37	10.45	10.08	11.37	10.45	10.08
			kcal/hW	2.92	3.03	2.77	2.92	3.03	2.77	2.86	2.63	2.54	2.86	2.63	2.54
	ErP	Pdesign	kW	2.5						3.4					
		SEER	(W/W)	5.8						5.6					
		Annual Consumption	kWh	151						213					
		Class		A+						A+					
	Power Factor		%	–	98	–	–	98	–	–	97	–	–	97	–
	Indoor Noise		dB-A (H/L/Q-Lo)	37 / 26 / 20			37 / 26 / 20			38 / 30 / 20			38 / 30 / 20		
			Power Level dB	53 / 42 / 36			53 / 42 / 36			54 / 46 / 36			54 / 46 / 36		
	Outdoor Noise		dB-A (H/L/Q-Lo)	48 / - / -			48 / - / -			48 / - / -			48 / - / -		
			Power Level dB	64 / - / -			64 / - / -			64 / - / -			64 / - / -		
Heating	Capacity		kW	0.80	3.15	3.60	0.80	3.15	3.60	0.80	3.84	4.40	0.80	3.84	4.40
			BTU/h	2730	10700	12300	2730	10700	12300	2730	13100	15000	2730	13100	15000
			kcal/h	690	2710	3100	690	2710	3100	690	3300	3780	690	3300	3780
	Running Current		A	–	3.60	–	–	3.45	–	–	4.80	–	–	4.55	–
	Input Power		W	195	780	1.04k	195	780	1.04k	195	1.04k	1.28k	195	1.04k	1.28k
	COP		W/W	4.10	4.04	3.46	4.10	4.04	3.46	4.10	3.69	3.44	4.10	3.69	3.44
			BTU/hW	14.00	13.72	11.83	14.00	13.72	11.83	14.00	12.60	11.72	14.00	12.60	11.72
			kcal/hW	3.54	3.47	2.98	3.54	3.47	2.98	3.54	3.17	2.95	3.54	3.17	2.95
	ErP	Pdesign	kW	1.9						2.4					
		Tbivalent	°C	-10						-10					
		SCOP	(W/W)	4.0						4.0					
		Annual Consumption	kWh	665						840					
		Class		A+						A+					
	Power Factor		%	–	98	–	–	98	–	–	98	–	–	99	–
	Indoor Noise		dB-A (H/L/Q-Lo)	37 / 27 / 24			37 / 27 / 24			38 / 33 / 25			38 / 33 / 25		
			Power Level dB	53 / 43 / 40			53 / 43 / 40			54 / 49 / 41			54 / 49 / 41		
	Outdoor Noise		dB-A (H/L/Q-Lo)	49 / - / -			49 / - / -			50 / - / -			50 / - / -		
			Power Level dB	64 / - / -			64 / - / -			65 / - / -			65 / - / -		
Low Temp. : Capacity (kW) / I.Power (W) / COP				2.61 / 920 / 2.84						3.19 / 1.13k / 2.82					
Extr Low Temp. : Capacity (kW) / I.Power (W) / COP				2.14 / 860 / 2.49						2.60 / 1.05k / 2.48					
Max Current (A) / Max Input Power (W)				5.3 / 1.08k						7.0 / 1.47k					
Starting Current (A)				3.60						5.20					

Model				Indoor	CS-BE25TKE-1	CS-BE35TKE-1
				Outdoor	CU-BE25TKE-1	CU-BE35TKE-1
Compressor						
	Type				Hermetic Motor / Rotary	Hermetic Motor / Rotary
	Motor Type				Brushless (6-poles)	Brushless (6-poles)
	Output Power			W	500	500
Indoor Fan						
	Type				Cross-Flow Fan	Cross-Flow Fan
	Material				ASG20K1	ASG20K1
	Motor Type				DC / Transistor (8 poles)	DC / Transistor (8 poles)
	Input Power			W	47.3	47.3
	Output Power			W	40	40
	Speed	QLo	Cool	rpm	580	580
			Heat	rpm	720	770
		Lo	Cool	rpm	730	800
			Heat	rpm	800	950
		Me	Cool	rpm	900	960
			Heat	rpm	970	1050
		Hi	Cool	rpm	1080	1120
			Heat	rpm	1140	1160
		SHi	Cool	rpm	1130	1220
			Heat	rpm	1190	1230
Outdoor Fan						
	Type				Propeller Fan	Propeller Fan
	Material				PP	PP
	Motor Type				DC / Transistor (8 poles)	DC / Transistor (8 poles)
	Input Power			W	–	–
	Output Power			W	40	40
	Speed	Hi	Cool	rpm	820	860
			Heat	rpm	820	880
Moisture Removal				L/h (Pt/h)	1.5 (3.2)	2.0 (4.2)
Indoor Airflow		QLo	Cool	m^3/min (ft^3/min.)	4.90 (173)	4.90 (173)
			Heat	m^3/min (ft^3/min.)	6.41 (225)	6.95 (245)
		Lo	Cool	m^3/min (ft^3/min.)	6.52 (230)	7.28 (257)
			Heat	m^3/min (ft^3/min.)	7.28 (255)	8.90 (314)
		Me	Cool	m^3/min (ft^3/min.)	8.36 (295)	9.00 (318)
			Heat	m^3/min (ft^3/min.)	9.11 (320)	9.98 (352)
		Hi	Cool	m^3/min (ft^3/min.)	10.30 (365)	10.70 (380)
			Heat	m^3/min (ft^3/min.)	11.00 (390)	11.20 (395)
		SHi	Cool	m^3/min (ft^3/min.)	10.84 (383)	11.81 (417)
			Heat	m^3/min (ft^3/min.)	11.49 (406)	11.92 (421)
Outdoor Airflow		Hi	Cool	m^3/min (ft^3/min.)	30.5 (1075)	31.1 (1100)
			Heat	m^3/min (ft^3/min.)	30.5 (1075)	31.1 (1100)
Refrigeration Cycle	Control Device				Expansion Valve	Expansion Valve
	Refrigerant Oil			cm^3	ESTER OIL VG74 (260)	ESTER OIL VG74 (260)
	Refrigerant Type			g (oz)	R410A, 660 (23.3)	R410A, 860 (30.4)
F-Gas	GWP				2088	2088
	C02eq (ion) Precharge Amount / Maximum charge Amount				1.378 / 1.613	1.796 / 2.031
Dimension	Height (I/D / O/D)			mm (inch)	290 (11-7/16) / 542 (21-11/32)	290 (11-7/16) / 542 (21-11/32)
	Width (I/D / O/D)			mm (inch)	850 (33-15/32) / 780 (30-23/32)	850 (33-15/32) / 780 (30-23/32)
	Depth (I/D / O/D)			mm (inch)	199 (7-27/32) / 289 (11-13/32)	199 (7-27/32) / 289 (11-13/32)
Weight	Net (I/D / O/D)			kg (lb)	8 (18) / 26 (57)	8 (18) / 27 (60)

Model			Indoor	CS-BE25TKE-1		CS-BE35TKE-1	
			Outdoor	CU-BE25TKE-1		CU-BE35TKE-1	
Piping	Pipe Diameter (Liquid / Gas)		mm (inch)	6.35 (1/4) / 9.52 (3/8)		6.35 (1/4) / 9.52 (3/8)	
	Standard length		m (ft)	5.0 (16.4)		5.0 (16.4)	
	Length range (min – max)		m (ft)	3 (9.8) ~ 15 (49.2)		3 (9.8) ~ 15 (49.2)	
	I/D & O/D Height different		m (ft)	15.0 (49.2)		15.0 (49.2)	
	Additional Gas Amount		g/m (oz/ft)	15 (0.2)		15 (0.2)	
	Length for Additional Gas		m (ft)	7.5 (24.6)		7.5 (24.6)	
Drain Hose	Inner Diameter		mm	16.7		16.7	
	Length		mm	650		650	
Indoor Heat Exchanger	Fin Material			Aluminium (Pre Coat)		Aluminium (Pre Coat)	
	Fin Type			Slit Fin		Slit Fin	
	Row × Stage × FPI			2 × 15 × 17		2 × 15 × 17	
	Size (W × H × L)		mm	610 × 315 × 25.4		610 × 315 × 25.4	
Outdoor Heat Exchanger	Fin Material			Aluminium (Pre Coat)		Aluminium (Pre Coat)	
	Fin Type			Corrugated Fin		Corrugated Fin	
	Row × Stage × FPI			1 × 24 × 17		1 × 24:12 × 17	
	Size (W × H × L)		mm	18.2 × 504 × 710.0		36.4 × 504:252 × 713:684	
Air Filter	Material			Polypropelene		Polypropelene	
	Type			One-touch		One-touch	
Power Supply				Indoor		Indoor	
Power Supply Cord			A	Nil		Nil	
Thermostat				Nil		Nil	
Protection Device				Nil		Nil	
				Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb
Indoor Operation Range	Cooling		Maximum °C	32	23	32	23
			Minimum °C	16	11	16	11
	Heating		Maximum °C	30	–	30	–
			Minimum °C	16	–	16	–
Outdoor Operation Range	Cooling		Maximum °C	43	26	43	26
			Minimum °C	5	–	5	–
	Heating		Maximum °C	24	18	24	18
			Minimum °C	-15	-16	-15	-16

1. Cooling capacities are based on indoor temperature of 27°C Dry Bulb (80.6°F Dry Bulb), 19.0°C Wet Bulb (66.2°F Wet Bulb) and outdoor air temperature of 35°C Dry Bulb (95°F Dry Bulb), 24°C Wet Bulb (75.2°F Wet Bulb)
2. Heating capacities are based on indoor temperature of 20°C Dry Bulb (68°F Dry Bulb) and outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb)
3. Heating low temperature capacity, Input Power and COP measured at 230 V, indoor temperature of 20°C, outdoor 2/1°C.
4. Heating extreme low temperature capacity, Input Power and COP measured at 230 V, indoor temperature of 20°C, outdoor -7/-8°C.
5. Standby power consumption ≤ 2.0W (when switched OFF by remote control, except under self-protection control).
6. Specifications are subjected to change without prior notice for further improvement.
7. Maximum heating capacity shown are the values based on powerful operation.
8. If the EUROVENT Certified models can be operated under the “extra-low” temperature condition, -7°C DB and -8°C WB temperature with rated voltage 230V shall be used.
9. The annual consumption is calculated by multiplying the input power by an average of 500 hours per year in cooling mode.
10. SEER and SCOP classification is at 230V only in accordance with EN-14825. For heating, SCOP indicates the value of only Average heating season. Other fiche data indicates in an attached sheet.

Model			Indoor	CS-DE25TKE-1			CS-DE35TKE-1		
			Outdoor	CU-DE25TKE-1			CU-DE35TKE-1		
Performance Test Condition				EUROVENT			EUROVENT		
Power Supply			Phase, Hz	Single, 50			Single, 50		
			V	230			230		
				Min.	Mid.	Max.	Min.	Mid.	Max.
Cooling	Capacity		kW	0.85	2.50	3.00	0.85	3.40	3.90
			BTU/h	2900	8530	10200	2900	11600	13300
			kcal/h	730	2150	2580	730	2920	3350
	Running Current		A	–	3.15	–	–	5.00	–
	Input Power		W	250	710	930	255	1.11k	1.32k
	Annual Consumption		kWh	–	355	–	–	555	–
	EER		W/W	3.40	3.52	3.23	3.33	3.06	2.95
			BTU/hW	11.60	12.01	10.97	11.37	10.45	10.08
			kcal/hW	2.92	3.03	2.77	2.86	2.63	2.54
	ErP	Pdesign	kW	2.5			3.4		
		SEER	(W/W)	5.8			5.6		
		Annual Consumption	kWh	151			213		
		Class		A+			A+		
	Power Factor		%	–	98	–	–	97	–
	Indoor Noise		dB-A (H/L/Q-Lo)	37 / 26 / 20			38 / 30 / 20		
			Power Level dB	53 / 42 / 36			54 / 46 / 36		
	Outdoor Noise		dB-A (H/L/Q-Lo)	48 / - / -			48 / - / -		
			Power Level dB	64 / - / -			64 / - / -		
Heating	Capacity		kW	0.80	3.15	3.60	0.80	3.84	4.40
			BTU/h	2730	10700	12300	2730	13100	15000
			kcal/h	690	2710	3100	690	3300	3780
	Running Current		A	–	3.45	–	–	4.55	–
	Input Power		W	195	780	1.04k	195	1.04k	1.28k
	COP		W/W	4.10	4.04	3.46	4.10	3.69	3.44
			BTU/hW	14.00	13.72	11.83	14.00	12.60	11.72
			kcal/hW	3.54	3.47	2.98	3.54	3.17	2.95
	ErP	Pdesign	kW	1.9			2.4		
		Tbivalent	°C	-10			-10		
		SCOP	(W/W)	4.0			4.0		
		Annual Consumption	kWh	665			840		
		Class		A+			A+		
	Power Factor		%	–	98	–	–	99	–
	Indoor Noise		dB-A (H/L/Q-Lo)	37 / 27 / 24			38 / 33 / 25		
			Power Level dB	53 / 43 / 40			54 / 49 / 41		
	Outdoor Noise		dB-A (H/L/Q-Lo)	49 / - / -			50 / - / -		
			Power Level dB	64 / - / -			65 / - / -		
Low Temp. : Capacity (kW) / I.Power (W) / COP				2.61 / 920 / 2.84			3.19 / 1.13k / 2.82		
Extr Low Temp. : Capacity (kW) / I.Power (W) / COP				2.14 / 860 / 2.49			2.60 / 1.05k / 2.48		
Max Current (A) / Max Input Power (W)				5.3 / 1.08k			7.0 / 1.47k		
Starting Current (A)				3.45			5.00		

Model				Indoor	CS-DE25TKE-1	CS-DE35TKE-1
				Outdoor	CU-DE25TKE-1	CU-DE35TKE-1
Compressor	Type				Hermetic / Rotary	Hermetic / Rotary
	Motor Type				Brushless (6 poles)	Brushless (6 poles)
	Output Power			W	500	500
Indoor Fan	Type				Cross-Flow Fan	Cross-Flow Fan
	Material				ASG20K1	ASG20K1
	Motor Type				DC / Transistor (8 poles)	DC / Transistor (8 poles)
	Input Power			W	47.3	47.3
	Output Power			W	40.0	40.0
	Speed	QLo	Cool	rpm	580	580
			Heat	rpm	720	770
		Lo	Cool	rpm	730	800
			Heat	rpm	800	950
		Me	Cool	rpm	900	960
			Heat	rpm	970	1050
		Hi	Cool	rpm	1080	1120
			Heat	rpm	1140	1160
		SHi	Cool	rpm	1130	1220
			Heat	rpm	1190	1230
Outdoor Fan	Type				Propeller Fan	Propeller Fan
	Material				PP	PP
	Motor Type				DC / Transistor (8 poles)	DC / Transistor (8 poles)
	Input Power			W	–	–
	Output Power			W	40	40
	Speed	Hi	Cool	rpm	820	860
			Heat	rpm	820	880
Moisture Removal				L/h (Pt/h)	1.5 (3.2)	2.0 (4.2)
Indoor Airflow		QLo	Cool	m^3/min (ft^3/min.)	4.90 (173)	4.90 (173)
			Heat	m^3/min (ft^3/min.)	6.41 (225)	6.95 (245)
		Lo	Cool	m^3/min (ft^3/min.)	6.52 (230)	7.28 (257)
			Heat	m^3/min (ft^3/min.)	7.28 (255)	8.90 (314)
		Me	Cool	m^3/min (ft^3/min.)	8.36 (295)	9.00 (318)
			Heat	m^3/min (ft^3/min.)	9.11 (320)	9.98 (352)
		Hi	Cool	m^3/min (ft^3/min.)	10.30 (365)	10.70 (380)
			Heat	m^3/min (ft^3/min.)	11.00 (390)	11.20 (395)
		SHi	Cool	m^3/min (ft^3/min.)	10.84 (383)	11.81 (417)
			Heat	m^3/min (ft^3/min.)	11.49 (406)	11.92 (421)
Outdoor Airflow		Hi	Cool	m^3/min (ft^3/min.)	30.5 (1075)	31.1 (1100)
			Heat	m^3/min (ft^3/min.)	30.5 (1075)	31.1 (1100)
Refrigeration Cycle	Control Device				Expansion Valve	Expansion Valve
	Refrigerant Oil			cm^3	ESTER OIL VG74 (260)	ESTER OIL VG74 (260)
	Refrigerant Type			g (oz)	R410A, 660 (23.3)	R410A, 860 (30.4)
F-Gas	GWP				2088	2088
	C02eq (ion) Precharge Amount / Maximum charge Amount				1.378 / 1.613	1.796 / 2.031
Dimension	Height (I/D / O/D)			mm (inch)	290 (11-7/16) / 542 (21-11/32)	290 (11-7/16) / 542 (21-11/32)
	Width (I/D / O/D)			mm (inch)	850 (33-15/32) / 780 (30-23/32)	850 (33-15/32) / 780 (30-23/32)
	Depth (I/D / O/D)			mm (inch)	199 (7-27/32) / 289 (11-13/32)	199 (7-27/32) / 289 (11-13/32)
Weight	Net (I/D / O/D)			kg (lb)	8 (18) / 26 (57)	8 (18) / 27 (60)

Model			Indoor	CS-DE25TKE-1		CS-DE35TKE-1	
			Outdoor	CU-DE25TKE-1		CU-DE35TKE-1	
Piping	Pipe Diameter (Liquid / Gas)		mm (inch)	6.35 (1/4) / 9.52 (3/8)		6.35 (1/4) / 9.52 (3/8)	
	Standard length		m (ft)	5.0 (16.4)		5.0 (16.4)	
	Length range (min – max)		m (ft)	3 (9.8) ~ 15 (49.2)		3 (9.8) ~ 15 (49.2)	
	I/D & O/D Height different		m (ft)	15.0 (49.2)		15.0 (49.2)	
	Additional Gas Amount		g/m (oz/ft)	15 (0.2)		15 (0.2)	
	Length for Additional Gas		m (ft)	7.5 (24.6)		7.5 (24.6)	
Drain Hose	Inner Diameter		mm	16.2		16.2	
	Length		mm	650		650	
Indoor Heat Exchanger	Fin Material			Aluminium (Pre Coat)		Aluminium (Pre Coat)	
	Fin Type			Slit Fin		Slit Fin	
	Row × Stage × FPI			2 × 15 × 17		2 × 15 × 17	
	Size (W × H × L)		mm	610 × 315 × 25.4		610 × 315 × 25.4	
Outdoor Heat Exchanger	Fin Material			Aluminium (Pre Coat)		Aluminium (Pre Coat)	
	Fin Type			Corrugated Fin		Corrugated Fin	
	Row × Stage × FPI			1 × 24 × 17		1 × 24:12 × 17	
	Size (W × H × L)		mm	18.2 × 504 × 710.0		36 × 504:252 × 713:684	
Air Filter	Material			Polypropelene		Polypropelene	
	Type			One-touch		One-touch	
Power Supply				Indoor		Indoor	
Power Supply Cord			A	Nil		Nil	
Thermostat				Nil		Nil	
Protection Device				Nil		Nil	
				Dry Bulb	Wet Bulb	Dry Bulb	Wet Bulb
Indoor Operation Range	Cooling		Maximum °C	32	23	32	23
			Minimum °C	16	11	16	11
	Heating		Maximum °C	30	–	30	–
			Minimum °C	16	–	16	–
Outdoor Operation Range	Cooling		Maximum °C	43	26	43	26
			Minimum °C	5	–	5	–
	Heating		Maximum °C	24	18	24	18
			Minimum °C	-15	-16	-15	-16

1. Cooling capacities are based on indoor temperature of 27°C Dry Bulb (80.6°F Dry Bulb), 19.0°C Wet Bulb (66.2°F Wet Bulb) and outdoor air temperature of 35°C Dry Bulb (95°F Dry Bulb), 24°C Wet Bulb (75.2°F Wet Bulb)
2. Heating capacities are based on indoor temperature of 20°C Dry Bulb (68°F Dry Bulb) and outdoor air temperature of 7°C Dry Bulb (44.6°F Dry Bulb), 6°C Wet Bulb (42.8°F Wet Bulb)
3. Heating low temperature capacity, Input Power and COP measured at 230 V, indoor temperature of 20°C, outdoor 2/1°C.
4. Heating extreme low temperature capacity, Input Power and COP measured at 230 V, indoor temperature of 20°C, outdoor -7/-8°C.
5. Standby power consumption ≤ 2.0W (when switched OFF by remote control, except under self-protection control).
6. Specifications are subjected to change without prior notice for further improvement.
7. Maximum heating capacity shown are the values based on powerful operation.
8. If the EUROVENT Certified models can be operated under the “extra-low” temperature condition, -7°C DB and -8°C WB temperature with rated voltage 230V shall be used.
9. The annual consumption is calculated by multiplying the input power by an average of 500 hours per year in cooling mode.
10. SEER and SCOP classification is at 230V only in accordance with EN-14825. For heating, SCOP indicates the value of only Average heating season. Other fiche data indicates in an attached sheet.

3. Features

- **Inverter Technology**
  - Wider output power range
  - Energy saving
  - Quick Cooling
  - Quick Heating
  - More precise temperature control

- **Environment Protection**
  - Non-ozone depletion substances refrigerant (R410A)

- **Long Installation Piping**
  - Long piping up to 15 meters

- **Easy to use remote control**

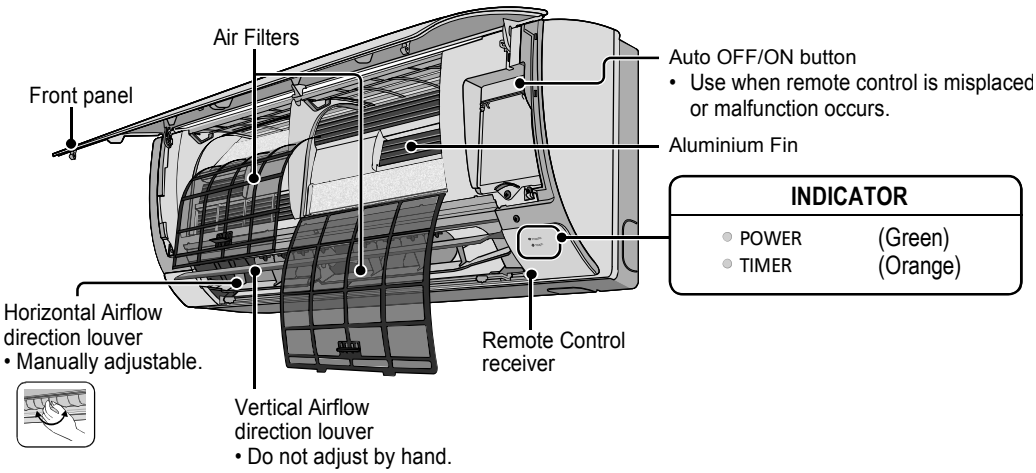
- **Quality Improvement**
  - Random auto restart after power failure for safety restart operation
  - Gas leakage protection
  - Prevent compressor reverse cycle
  - Inner protector to protect compressor

- **Operation Improvement**
  - Quiet mode to reduce the indoor unit operation sound
  - Powerful mode to reach the desired room temperature quickly

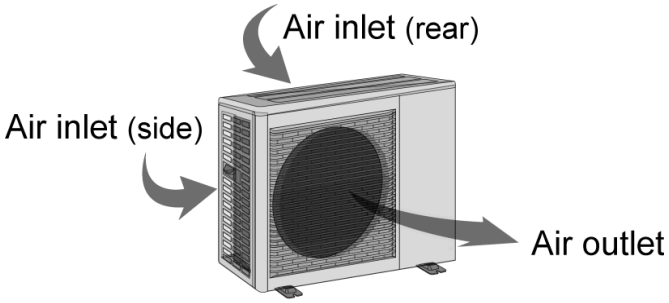
- **Serviceability Improvement**
  - Breakdown Self Diagnosis function

4. Location of Controls and Components

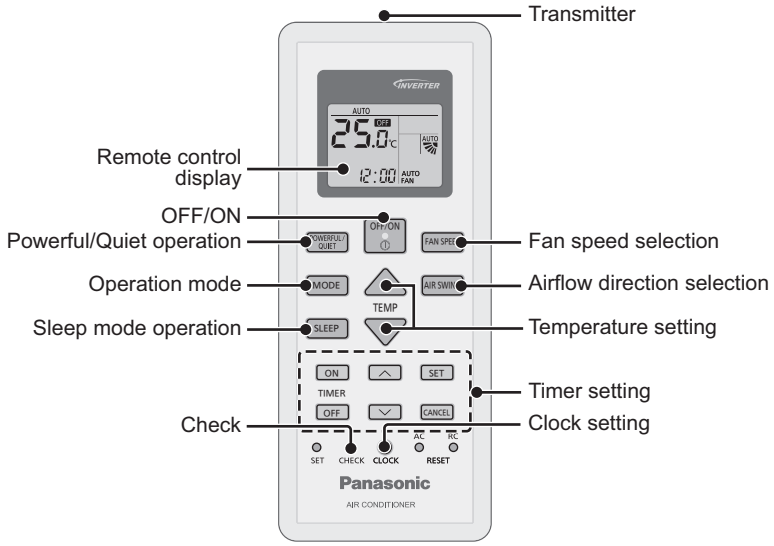
4.1 Indoor Unit



4.2 Outdoor Unit



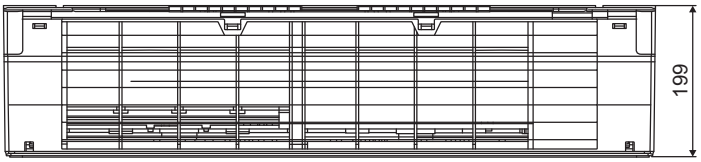
4.3 Remote Control



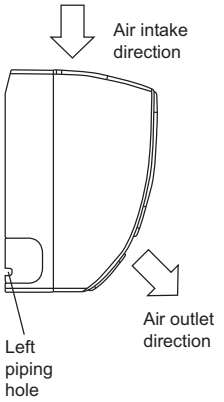
5. Dimensions

5.1 Indoor Unit & Remote Control

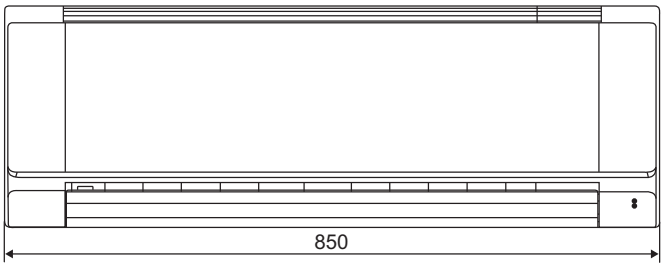
<Top View>



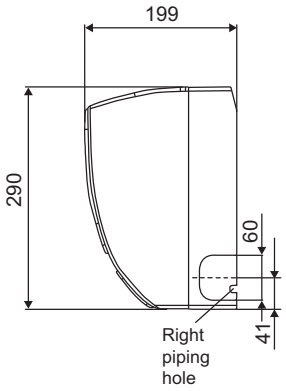
<Side View>



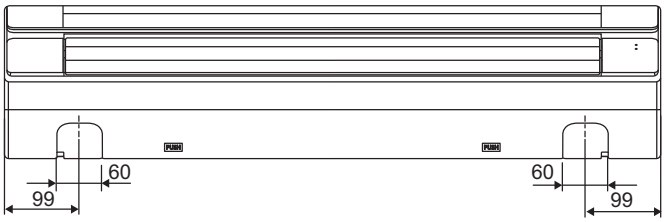
<Front View>



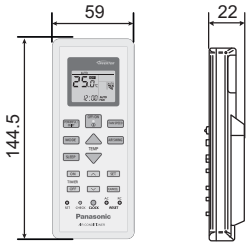
<Side View>



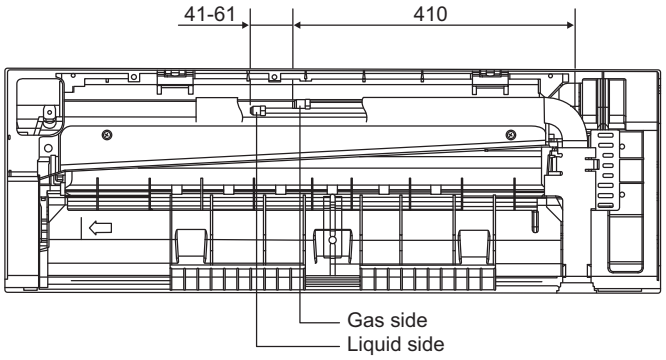
<Bottom View>



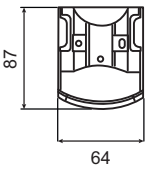
<Remote Control>



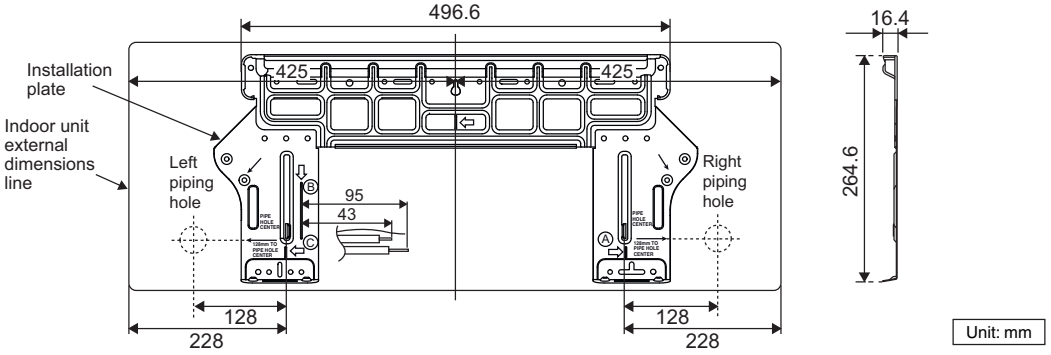
<Rear View>



<Remote Control Holder>

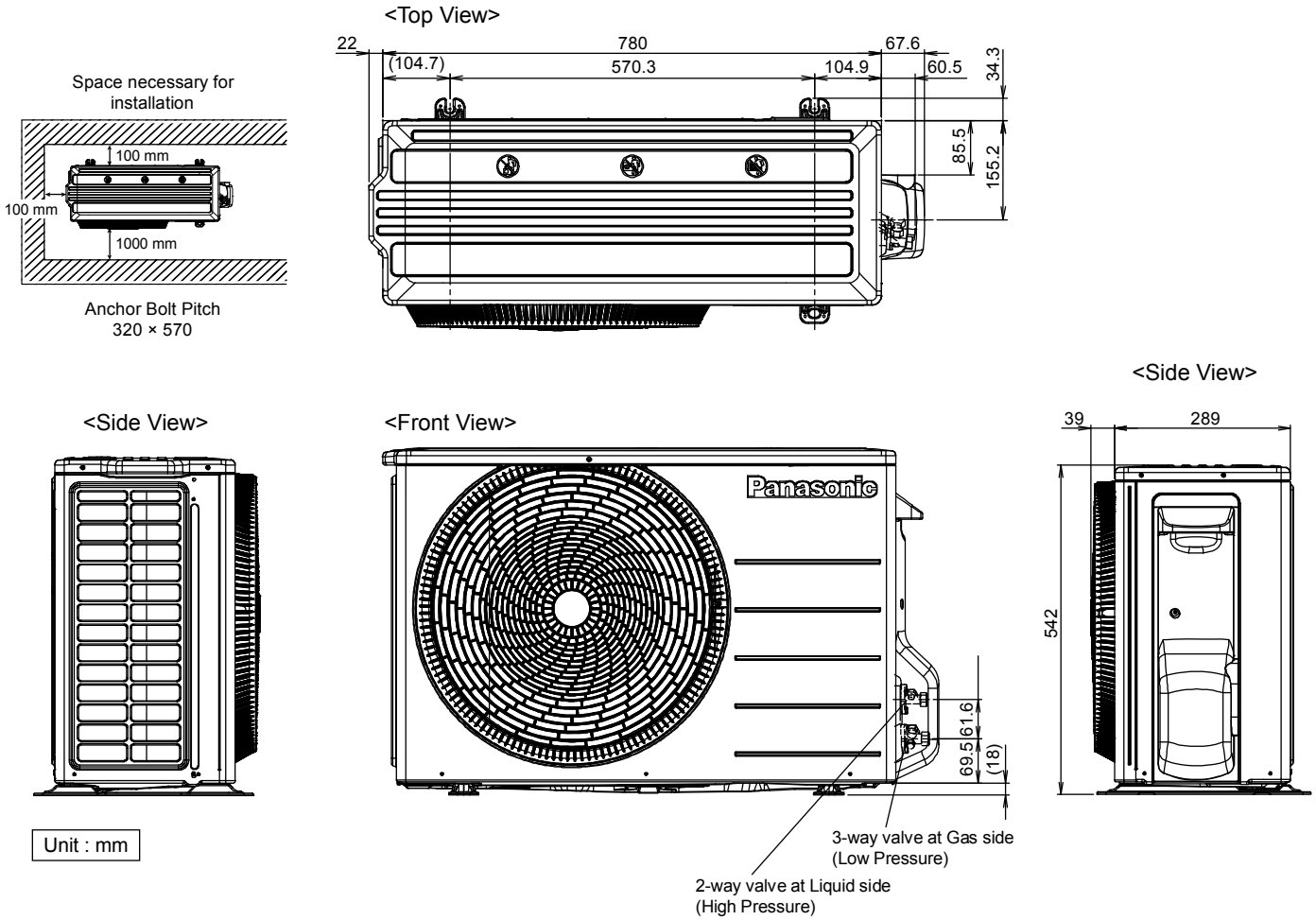


Relative position between the indoor unit and the installation plate <Front View>

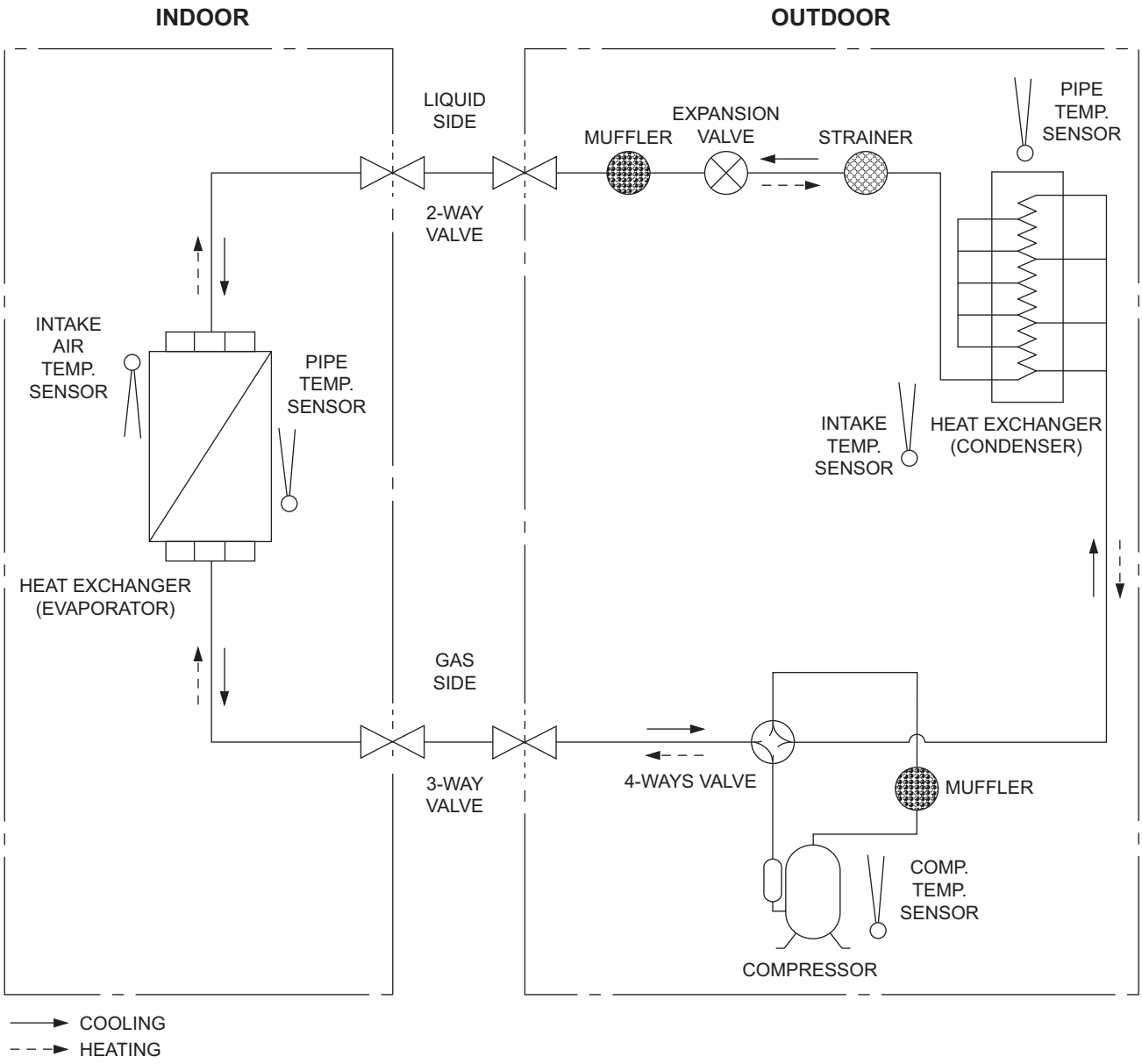


Unit: mm

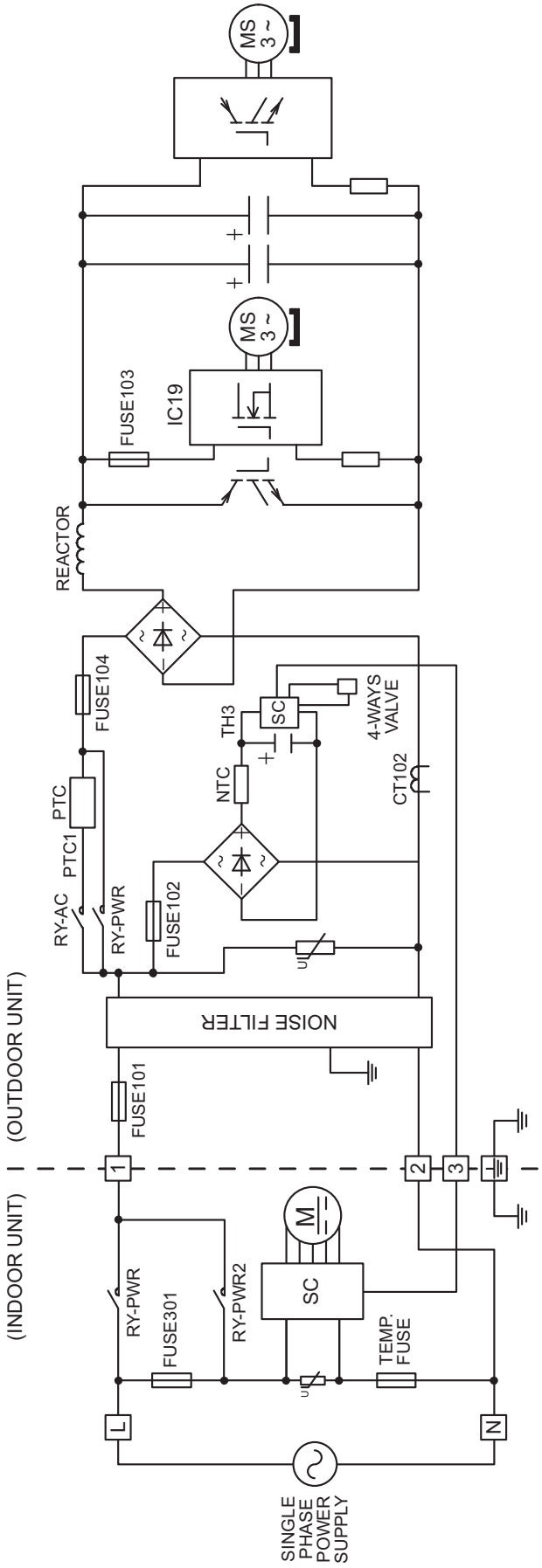
5.2 Outdoor Unit



6. Refrigeration Cycle Diagram

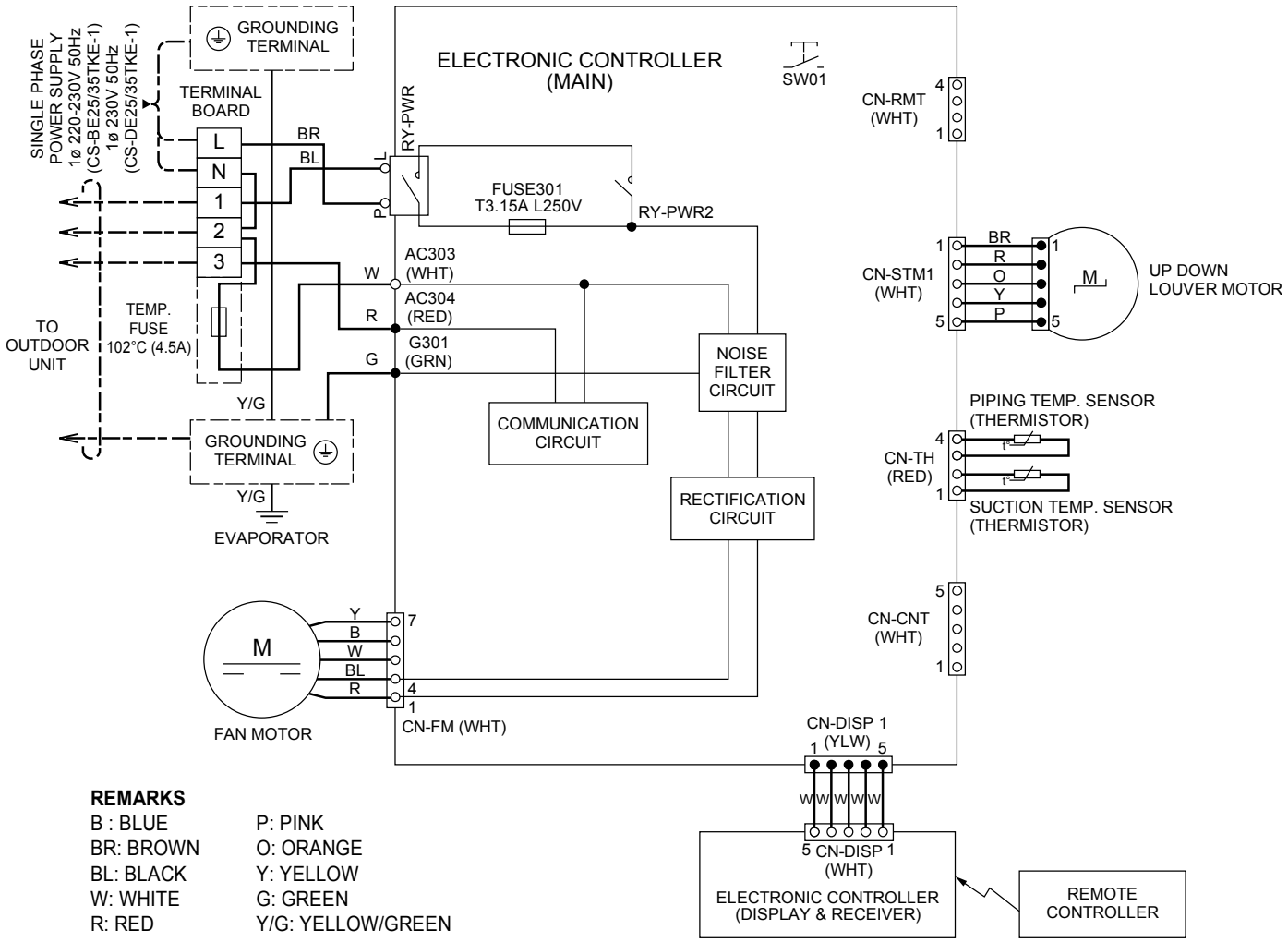


7. Block Diagram



8. Wiring Connection Diagram

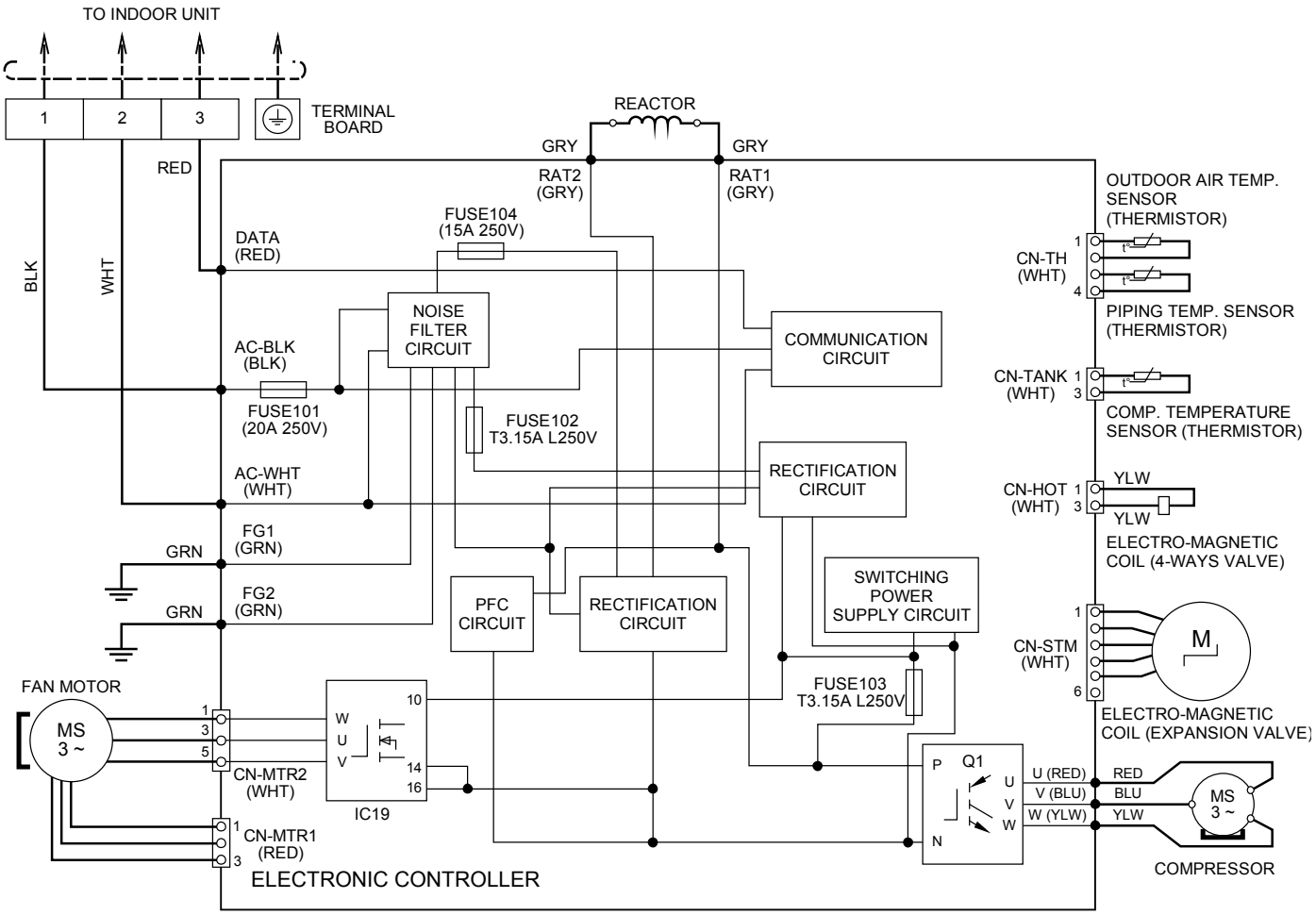
8.1 Indoor Unit



REMARKS

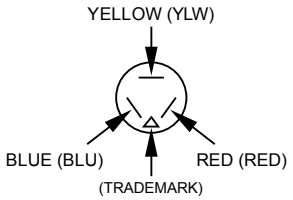
B : BLUE	P: PINK
BR: BROWN	O: ORANGE
BL: BLACK	Y: YELLOW
W: WHITE	G: GREEN
R: RED	Y/G: YELLOW/GREEN

8.2 Outdoor Unit



REMARKS

BLACK: (BLK)	RED: (RED)
WHITE: (WHT)	BROWN: (BRW)
YELLOW: (YLW)	GREEN: (GRN)
ORANGE: (ORG)	GRAY: (GRY)
BLUE: (BLU)	YELLOW/GREEN: (YLW/GRN)



COMPRESSOR TERMINAL
THE PARENTHESIZED LETTERS IS INDICATED ON TERMINAL COVER.

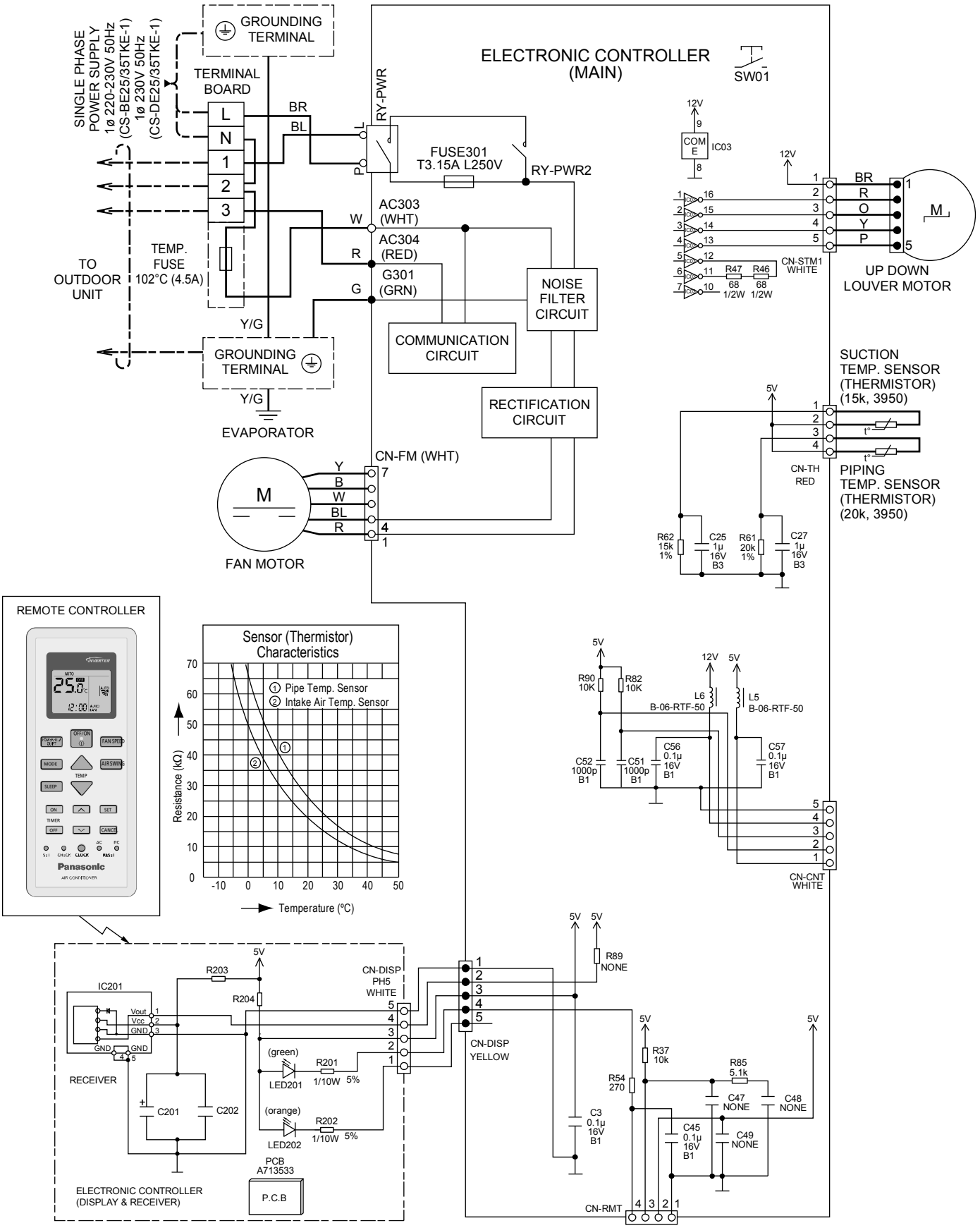
Resistance of Compressor Windings

MODEL	BE/DE25TKE-1	BE/DE35TKE-1
CONNECTION	ASK75D43UEE	ASK75D43UEE
U-V	2.18 Ω	2.18 Ω
U-W	2.18 Ω	2.18 Ω
V-W	2.18 Ω	2.18 Ω

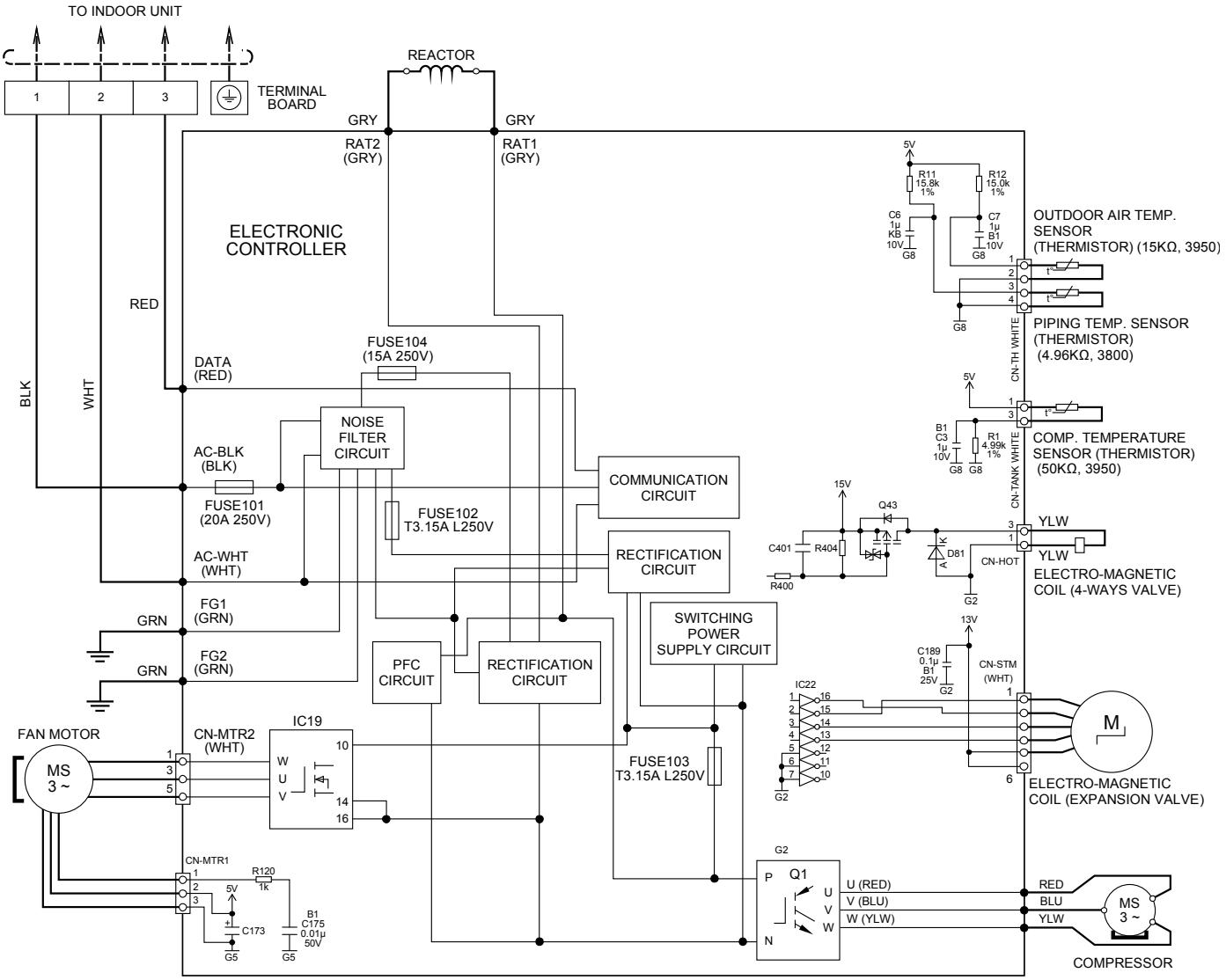
Note: Resistance at 20°C of ambient temperature.

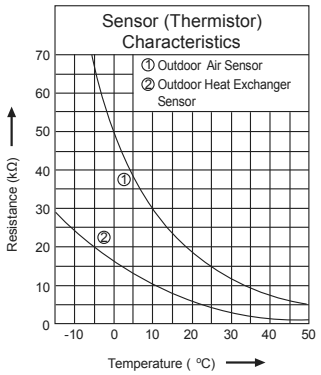
9. Electronic Circuit Diagram

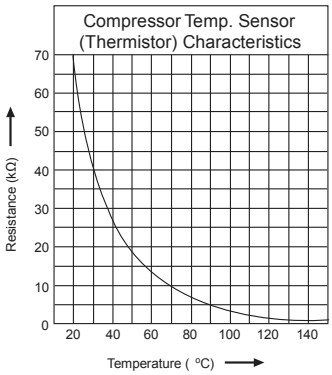
9.1 Indoor Unit



9.2 Outdoor Unit



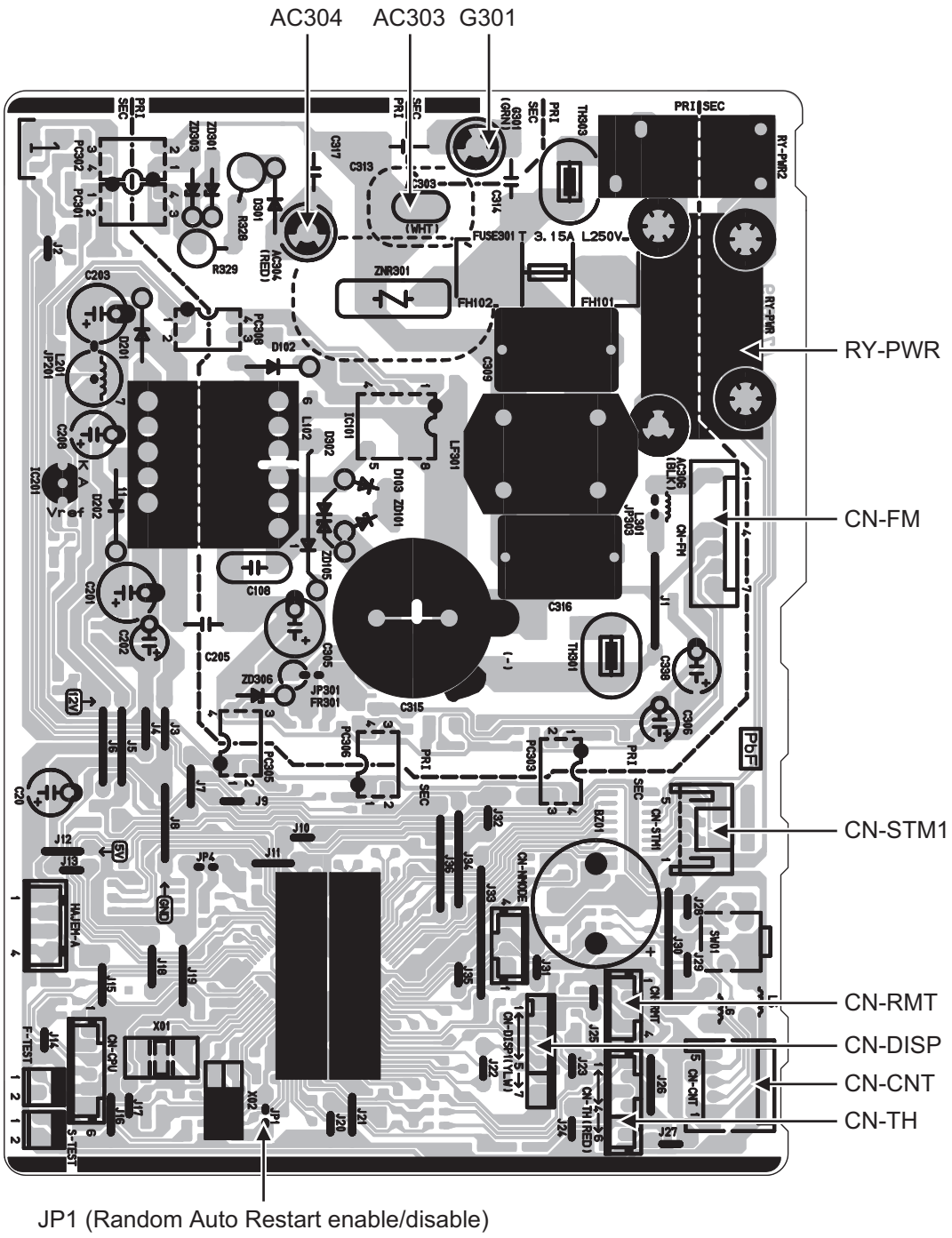




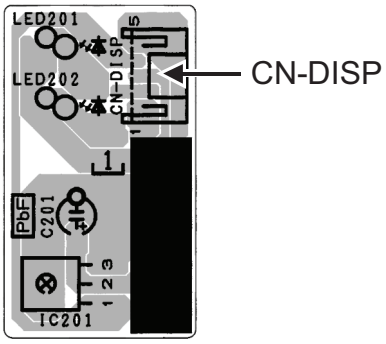
10. Printed Circuit Board

10.1 Indoor Unit

10.1.1 Main Printed Circuit Board

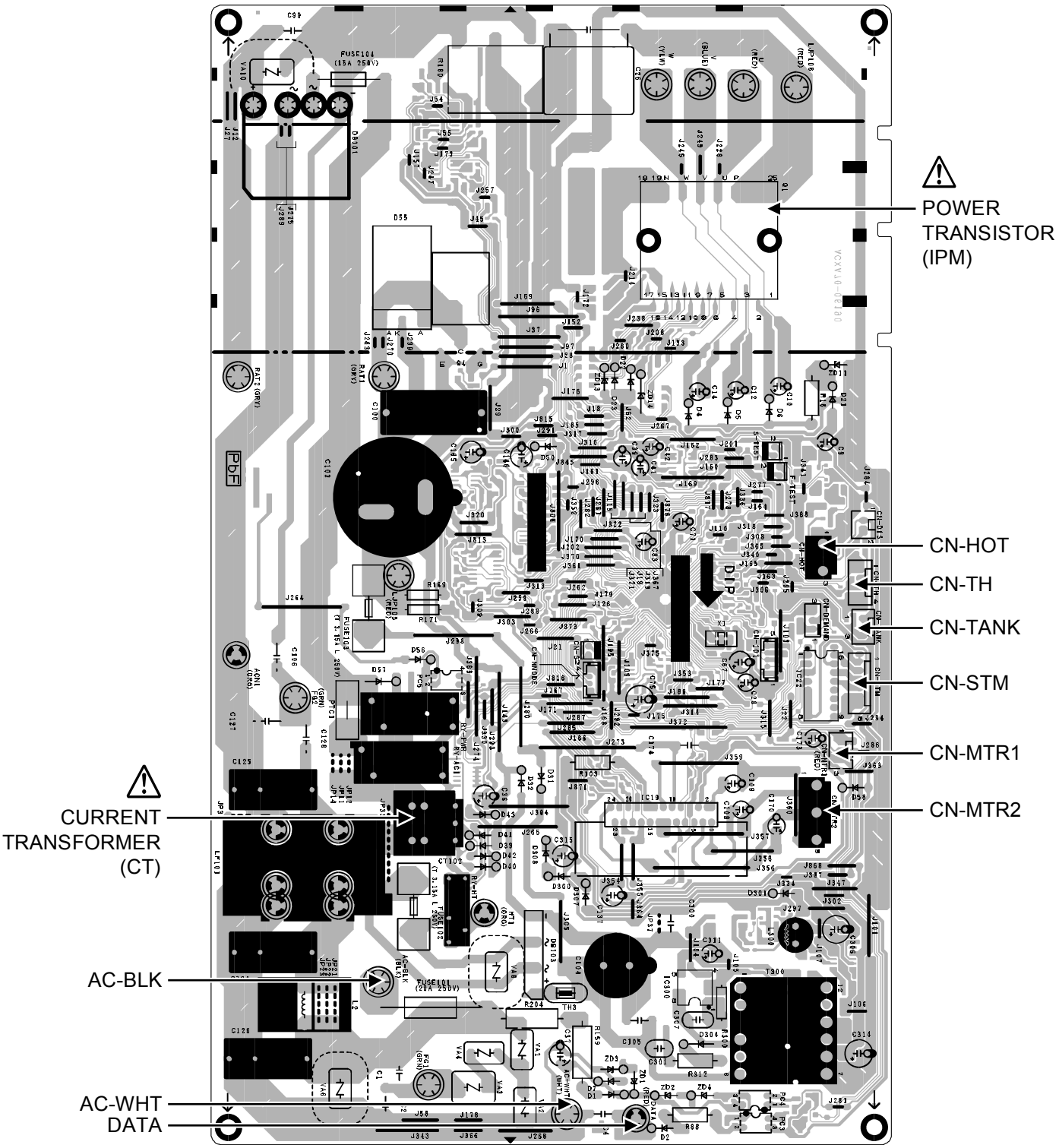


10.1.2 Indicator & Receiver Printed Circuit Board



10.2 Outdoor Unit

10.2.1 Main Printed Circuit Board



11. Installation Instruction

11.1 Select the Best Location

11.1.1 Indoor Unit

- Do not install the unit in excessive oil fume area such as kitchen, workshop and etc.
- There should not be any heat source or steam near the unit.
- There should not be any obstacles blocking the air circulation.
- A place where air circulation in the room is good.
- A place where drainage can be easily done.
- A place where noise prevention is taken into consideration.
- Do not install the unit near the door way.
- Ensure the spaces indicated by arrows from the wall, ceiling, fence or other obstacles.
- Installation height for the indoor unit is recommended at 2.5 m.

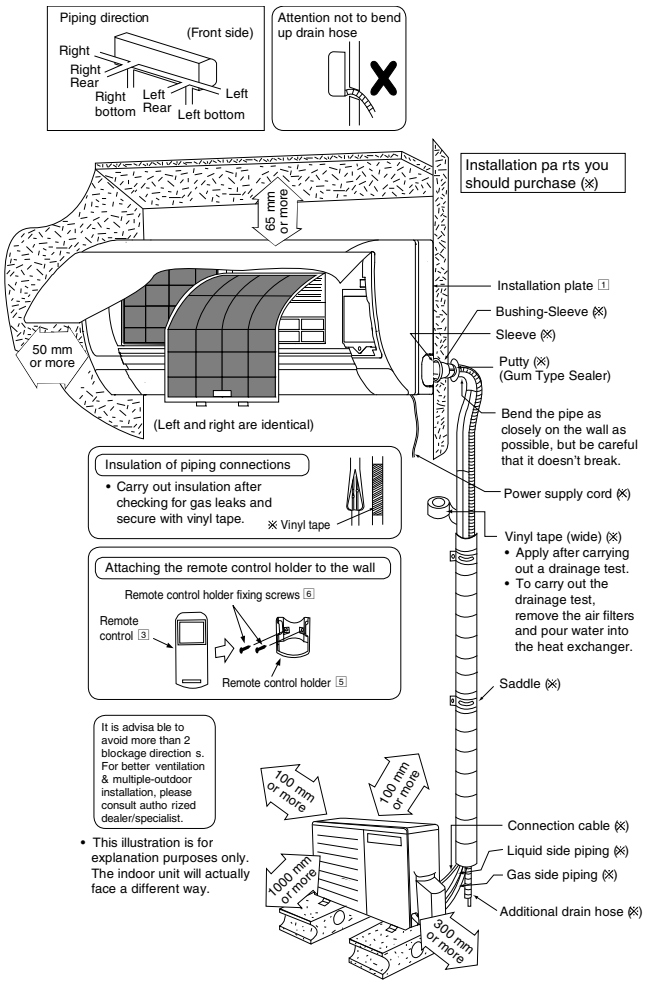
11.1.2 Outdoor Unit

- If an awning is built over the unit to prevent direct sunlight or rain, be careful that heat radiation from the condenser is not obstructed.
- There should not be any animal or plant which could be affected by hot air discharged.
- Keep the spaces indicated by arrows from wall, ceiling, fence or other obstacles.
- Do not place any obstacles which may cause a short circuit of the discharged air.
- If piping length is over the [piping length for additional gas], additional refrigerant should be added as shown in the table.

Model	Horse Power (HP)	Piping size		Std. Length (m)	Max. Elevation (m)	Min. Piping Length (m)	Max. Piping Length (m)	Additional Refrigerant (g/m)	Piping Length for add. gas (m)
		Gas	Liquid						
FE25***, BE25***, DE25***	1.0HP	9.52mm (3/8")	6.35mm (1/4")	5	15	3	15	15	7.5
FE35***, BE35***, DE35***	1.5HP				15	3	15	15	7.5
FE50***	2.0HP	12.7mm (1/2")			15	3	20	20	7.5

Example: For FE25***
If the unit is installed at 10 m distance, the quantity of additional refrigerant should be 37.5 g .... (10-7.5) m x 15 g/m = 37.5 g.

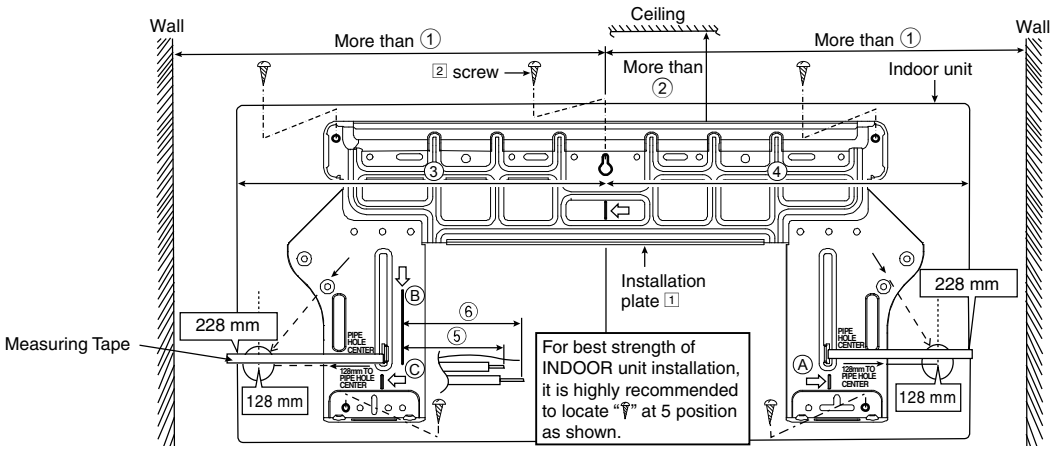
11.1.3 Indoor/Outdoor Unit Installation Diagram



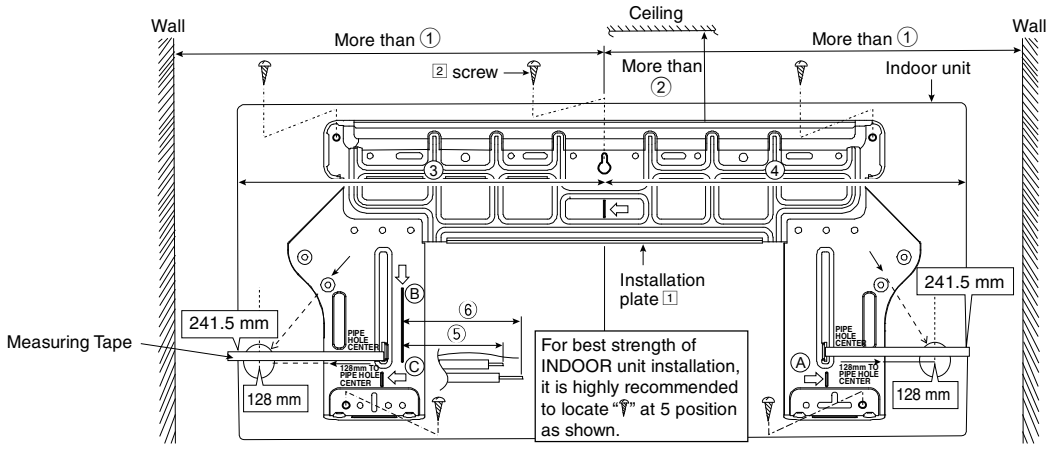
11.2 Indoor Unit

11.2.1 How to Fix Installation Plate

The mounting wall shall be strong and solid enough to prevent it from vibration.



Model	Dimension					
	①	②	③	④	⑤	⑥
FE25***, BE25***, DE25***, FE35***, BE35***, DE35***	480 mm	90 mm	425 mm	425 mm	43 mm	95 mm



Model	Dimension					
	①	②	③	④	⑤	⑥
FE50***	490 mm	85 mm	439 mm	432 mm	43 mm	95 mm

The center of installation plate should be at more than ① at right and left of the wall.
The distance from installation plate edge to ceiling should more than ②.
From installation plate center to unit's left side is ③.
From installation plate center to unit's right side is ④.

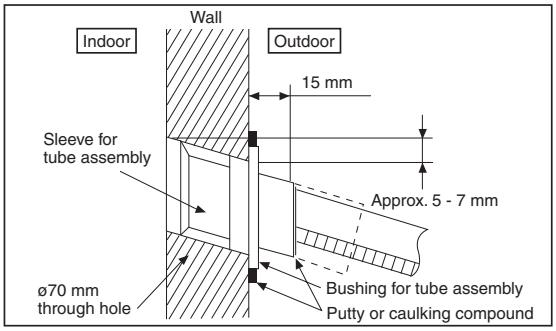
Ⓑ : For left side piping, piping connection for liquid should be about ⑤ from this line.
: For left side piping, piping connection for gas should be about ⑥ from this line.

1 Mount the installation plate on the wall with 5 screws or more (at least 5 screws).
(If mounting the unit on the concrete wall, consider using anchor bolts.)
- Always mount the installation plate horizontally by aligning the marking-off line with the thread and using a level gauge.

2 Drill the piping plate hole with ø70 mm hole-core drill.
- Line according to the left and right side of the installation plate. The meeting point of the extended line is the center of the hole. Another method is by putting measuring tape at position as shown in the diagram above. The hole center is obtained by measuring the distance namely 128 mm for left and right hole respectively.
- Drill the piping hole at either the right or the left and the hole should be slightly slanting to the outdoor side.

11.2.2 To Drill a Hole in the Wall and Install a Sleeve of Piping

1 Insert the piping sleeve to the hole.
2 Fix the bushing to the sleeve.
3 Cut the sleeve until it extrudes about 15 mm from the wall.



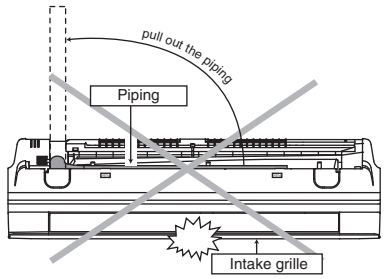
⚠ CAUTION

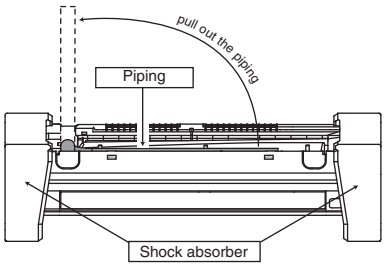
When the wall is hollow, please be sure to use the sleeve for tube assembly to prevent dangers caused by mice biting the connection cable.

4 Finish by sealing the sleeve with putty or caulking compound at the final stage.

11.2.3 Indoor Unit Installation

- Do not turn over the unit without it's shock absorber during pull out the piping. It may cause intake grille damage.
- Use shock absorber during pull out the piping to protect the intake grille from damage.





11.2.3.1 For the Right Rear Piping

Step-1 Pull out the Indoor piping

Step-2 Install the Indoor Unit

Step-3 Secure the Indoor Unit

Step-4 Insert the power supply cord and connection cable

- Insert the cables from bottom of the unit through the control board hole until terminal board area.

11.2.3.2 For the Right and Right Bottom Piping

Step-1 Pull out the Indoor piping

Step-2 Install the Indoor Unit

Step-3 Insert the power supply cord and connection cable

- Insert the cables from bottom of the unit through the control board hole until terminal board area.

Step-4 Secure the Indoor Unit

11.2.3.3 For the Embedded Piping

Step-1 Replace the drain hose

Step-2 Bend the embedded piping

- Use a spring bender or equivalent to bend the piping so that the piping is not crushed.

Step-3 Pull the connection cable into Indoor Unit

- The power supply cord and indoor unit and outdoor unit connection cable can be connected without removing the front grille.

Step-4 Cut and flare the embedded piping

- When determining the dimensions of the piping, slide the unit all the way to the left on the installation plate.
- Refer to the section "Cutting and flaring the piping".

Step-5 Install the Indoor Unit

Step-6 Connect the piping

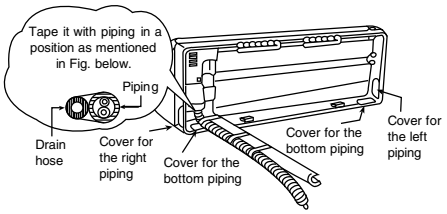
- Please refer to "Connecting the piping" column in outdoor unit section. (Below steps are done after connecting the outdoor piping and gas-leakage confirmation.)

Step-7 Insulate and finish the piping

- Please refer to "Insulation of piping connection" column as mentioned in indoor/outdoor unit installation.

Step-8 Secure the Indoor Unit

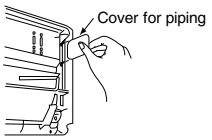
Right Rear piping



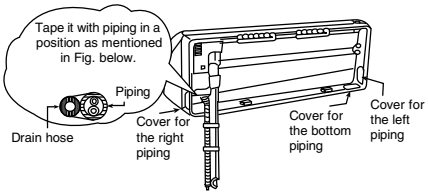
How to keep the cover

In case of the cover is cut, keep the cover at the rear of chassis as shown in the illustration for future reinstallation.

(Left, right and 2 bottom covers for piping.)

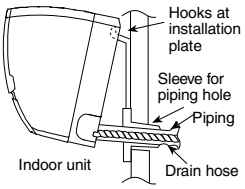


Right and Right Bottom piping



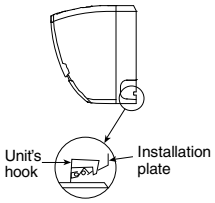
Install the indoor unit

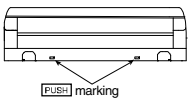
Hook the indoor unit onto the upper portion of installation plate. (Engage the indoor unit with the upper edge of the installation plate). Ensure the hooks are properly seated on the installation plate by moving it in left and right.



Secure the Indoor Unit

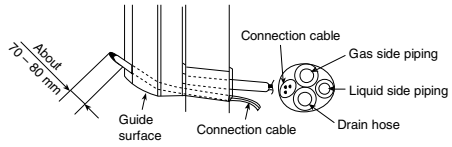
1. Press the lower left and right side of the unit against the installation plate until hooks engages with their slot (sound click).





To take out the unit, push the PUSH marking at the bottom unit, and pull it slightly towards you to disengage the hooks from the unit.

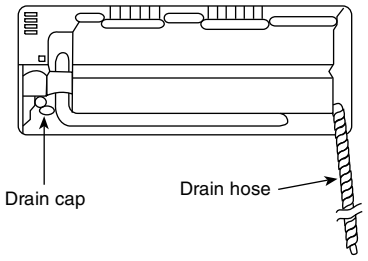
Insert the connection ca ble

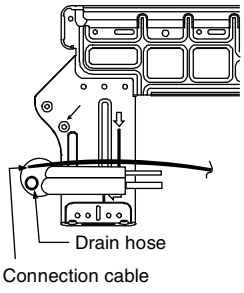


(This can be used for left rear piping and bottom piping also.)

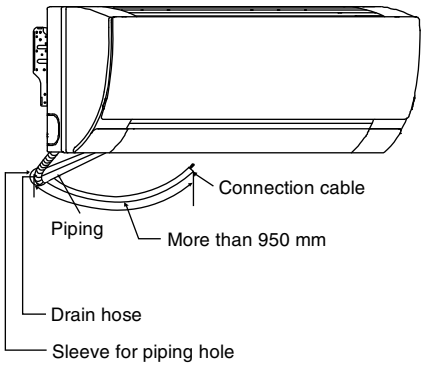
Exchange the drain hose and cap

Rear view for left piping installation

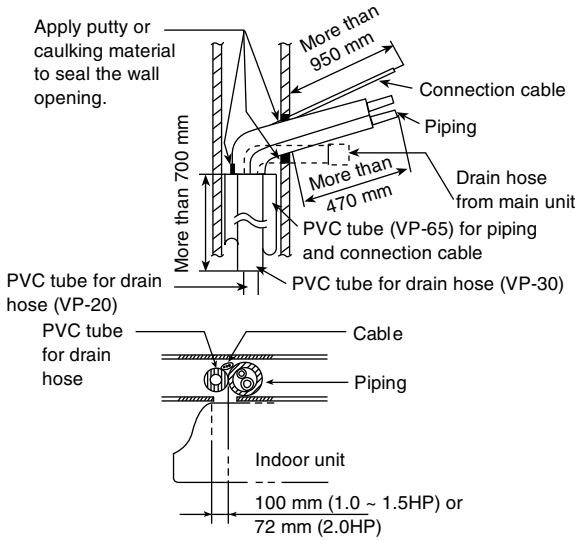




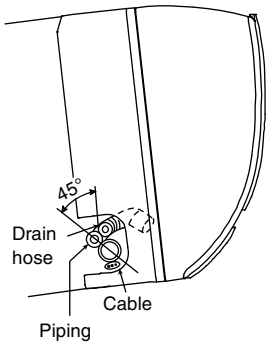
Adjust the piping slightly downwards.



- How to pull the piping and drain hose out, in case of the embedded piping.



- In case of left piping how to insert the connection cable and drain hose.



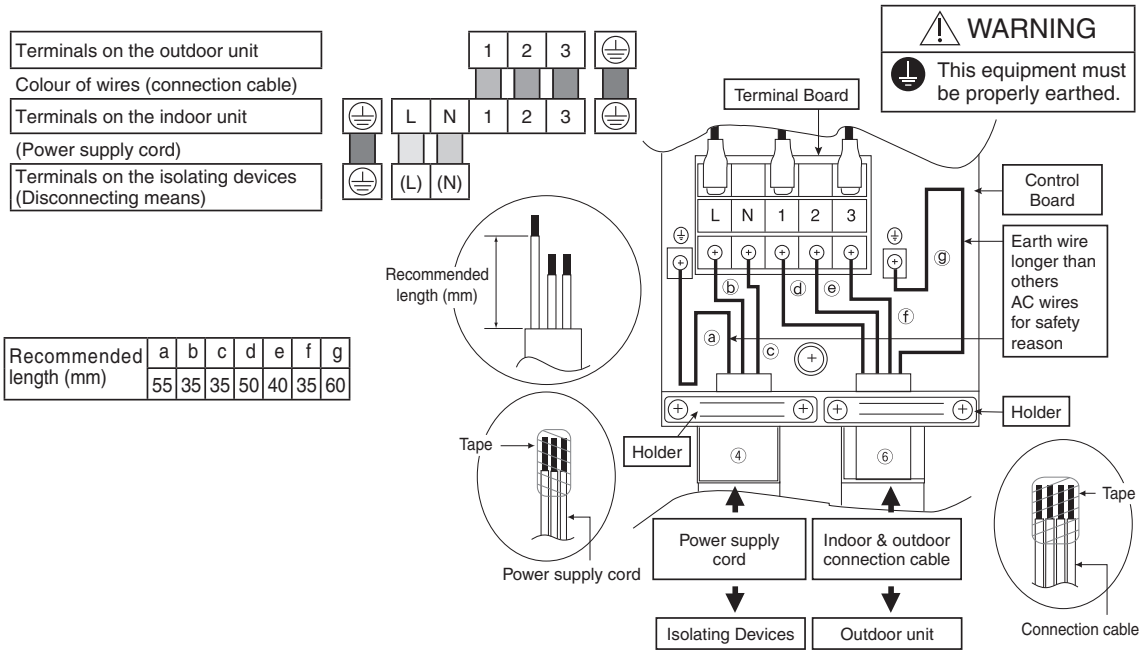
(For the right piping, follow the same procedure)

11.2.4 Connect the Cable to the Indoor Unit

The power supply cord, indoor and outdoor unit connection cable can be connected without removing the front grille.

1 Install the indoor unit on the installing holder that mounted on the wall.
2 Open the front panel and grille door by loosening the screw.
3 Cable connection to the power supply through Isolating Devices (Disconnecting means).
   - Connect approved type polychloroprene sheathed **power supply cord** 3 x 1.5 mm^2 (1.0 ~ 1.5HP) or 3 x 2.5 mm^2 (2.0HP) type designation 60245 IEC 57 or heavier cord to the terminal board, and connect the others end of the cord to Isolating Devices (Disconnecting means).
   - Do not use joint power supply cord. Replace the wire if the existing wire (from concealed wiring, or otherwise) is too short.
   - In unavoidable case, joining of power supply cord between isolating devices and terminal board of air conditioner shall be done by using approved socket and plug with earth pin rated 15/16A (1.0 ~ 1.5HP) or 16A (2.0HP). Wiring work to both socket and plug must follow to national wiring standard.
4 Bind all the power supply cord lead wire with tape and route the power supply cord via the left escapement.
5 **Connection cable** between indoor unit and outdoor unit shall be approved polychloroprene sheathed 4 x 1.5 mm^2 (1.0 ~ 1.5HP) or 4 x 2.5 mm^2 (2.0HP) flexible cord, type designation 60245 IEC 57 or heavier cord. Do not use joint connection cable. Replace the wire if the existing wire (from concealed wiring, or otherwise) is too short. Allowable connection cable length of each indoor unit shall be 30 m or less.
6 Bind all the indoor and outdoor connection cable with tape and route the connection cable via the right escapement.

7 Remove the tapes and connect the power supply cord and connection cable between indoor unit and outdoor unit according to the diagram below.



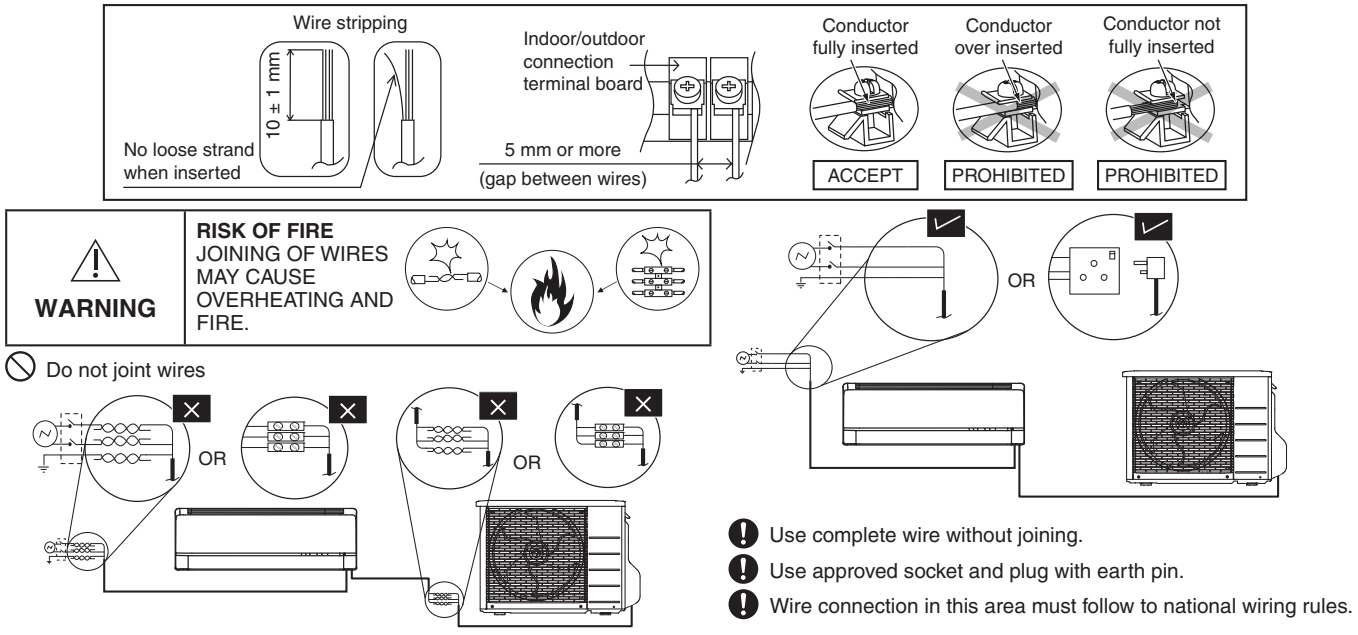
Recommended length (mm)	a	b	c	d	e	f	g
	55	35	35	50	40	35	60

8 Secure the power supply cord and connection cable onto the control board with the holder.
9 Close grille door by tighten with screw and close the front panel.

Note:

- Isolating Devices (Disconnecting means) should have minimum 3.0 mm contact gap.
- Ensure the colour of wires of outdoor unit and the terminal Nos. are the same to the indoor's respectively.
- Earth wire shall be Yellow/Green (Y/G) in colour and longer than other AC wires as shown in the figure for the electrical safety in case of the slipping out of the cord from the anchorage.

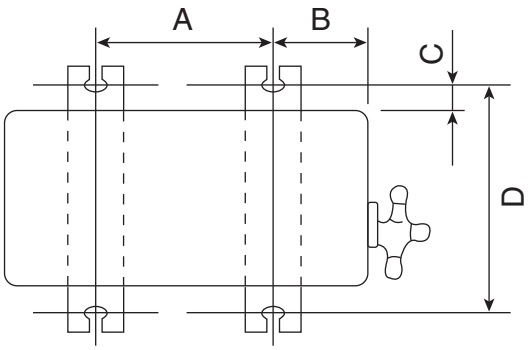
11.2.4.1 Wire Stripping and Connecting Requirement



11.3 Outdoor Unit

11.3.1 Install the Outdoor Unit

- After selecting the best location, start installation to Indoor/Outdoor Unit Installation Diagram.
  1 Fix the unit on concrete or rigid frame firmly and horizontally by bolt nut (ø10 mm).
  2 When installing at roof, please consider strong wind and earthquake.
  Please fasten the installation stand firmly with bolt, screws or nails.



Model	A	B	C	D
FE25***, BE25***, DE25*** FE35***, BE35***, DE35***	570 mm	105 mm	18.5 mm	320 mm
FE50***	540 mm	160 mm	18.5 mm	330 mm

11.3.2 Connect the Piping

11.3.2.1 Connecting the Piping to Indoor

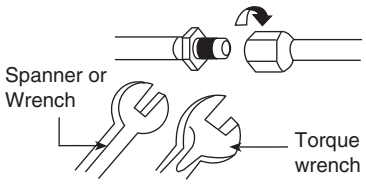
Please make flare after inserting flare nut (locate at joint portion of tube assembly) onto the copper pipe. (In case of using long piping)
Connect the piping

- Align the center of piping and sufficiently tighten the flare nut with fingers.
- Further tighten the flare nut with torque wrench in specified torque as stated in the table.

Do not overtighten, overtightening may cause gas leakage.	
Piping size	Torque
6.35 mm (1/4")	[18 N•m (1.8 kgf•m)]
9.52 mm (3/8")	[42 N•m (4.3 kgf•m)]
12.7 mm (1/2")	[55 N•m (5.6 kgf•m)]
15.88 mm (5/8")	[65 N•m (6.6 kgf•m)]
19.05 mm (3/4")	[100 N•m (10.2 kgf•m)]

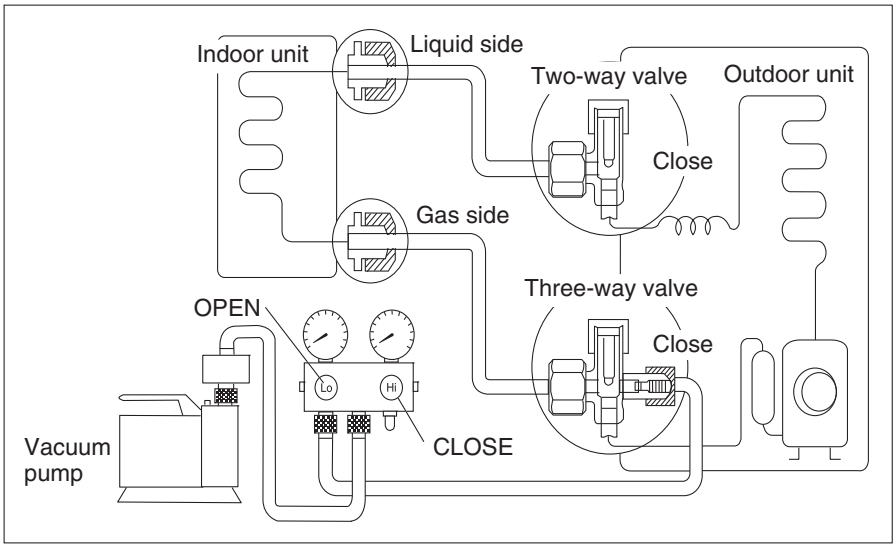
11.3.2.2 Connecting the Piping to Outdoor

Decide piping length and then cut by using pipe cutter.
Remove burrs from cut edge.
Make flare after inserting the flare nut (locate at valve) onto the copper pipe.
Align center of piping to valve and then tighten with torque wrench to the specified torque as stated in the table.



11.3.3 Evacuation of the Equipment

WHEN INSTALLING AN AIR CONDITIONER, BE SURE TO EVACUATE THE AIR INSIDE THE INDOOR UNIT AND PIPES in the following procedure.



1 Connect a charging hose with a push pin to the Low side of a charging set and the service port of the 3-way valve.
   - Be sure to connect the end of the charging hose with the push pin to the service port.
2 Connect the center hose of the charging set to a vacuum pump.
3 Turn on the power switch of the vacuum pump and make sure that the needle in the gauge moves from 0 cmHg (0 MPa) to –76 cmHg (–0.1 MPa). Then evacuate the air approximately ten minutes.
4 Close the Low side valve of the charging set and turn off the vacuum pump. Make sure that the needle in the gauge does not move after approximately five minutes.
   Note : BE SURE TO TAKE THIS PROCEDURE IN ORDER TO AVOID REFRIGERANT GAS LEAKAGE.
5 Disconnect the charging hose from the vacuum pump and from the service port of the 3-way valve.
6 Tighten the service port caps of the 3-way valve at a torque of 18 N•m with a torque wrench.
7 Remove the valve caps of both of the 2-way valve and 3-way valve. Position both of the valves to “OPEN” using a hexagonal wrench (4 mm).
8 Mount valve caps onto the 2-way valve and the 3-way valve.
   - Be sure to check for gas leakage.

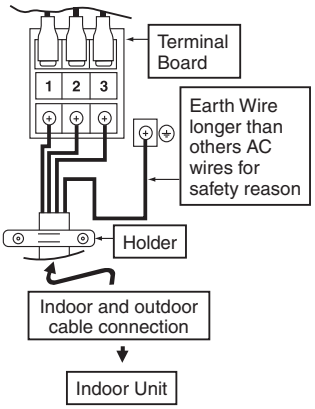
- If gauge needle does not move from 0 cmHg (0 MPa) to -76 cmHg (-0.1 MPa), in step ③ above take the following measure:
- If the leak stops when the piping connections are tightened further, continue working from step ③.
- If the leak does not stop when the connections are retightened, repair location of leak.
- Do not release refrigerant during piping work for installation and reinstallation.
- Take care of the liquid refrigerant, it may cause frostbite.

11.3.4 Connect the Cable to the Outdoor Unit

1 Remove the control board cover from the unit by loosening the screw.

2 **Connection cable** between indoor unit and outdoor unit shall be approved polychloroprene sheathed 4 x 1.5 mm^2 (1.0 ~ 1.5HP) or 4 x 2.5 mm^2 (2.0HP) flexible cord, type designation 60245 IEC 57 or heavier cord. Do not use joint connection cable. Replace the wire if the existing wire (from concealed wiring, or otherwise) is too short. Allowable connection cable length of each indoor unit shall be 30 m or less.

Terminals on the outdoor unit	1	2	3	⏚
Colour of wires				
Terminals on the indoor unit	1	2	3	⏚



⚠ WARNING

⏚ This equipment must be properly earthed.

3 Secure the cable onto the control board with the holder.

4 Attach the control board cover back to the original position with screw.

5 For wire stripping and connection requirement, refer to instruction 11.2.4.1 of indoor unit.

- Earth wire shall be Yellow/Green (Y/G) in colour and longer than other AC wires for safety reason.

11.3.5 Piping Insulation

1 Please carry out insulation at pipe connection portion as mentioned in Indoor/Outdoor Unit Installation Diagram. Please wrap the insulated piping end to prevent water from going inside the piping.

2 If drain hose or connecting piping is in the room (where dew may form), please increase the insulation by using POLY-E FOAM with thickness 6 mm or above.

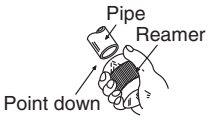
11.3.6 Cutting and Flaring the Piping

1 Please cut using pipe cutter and then remove the burrs.

2 Remove the burrs by using reamer. If burrs is not removed, gas leakage may be caused. Turn the piping end down to avoid the metal powder entering the pipe.

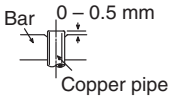
3 Please make flare after inserting the flare nut onto the copper pipes.

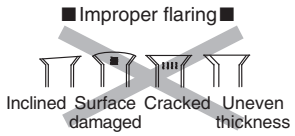
1. To cut



2. To remove burrs

3. To flare





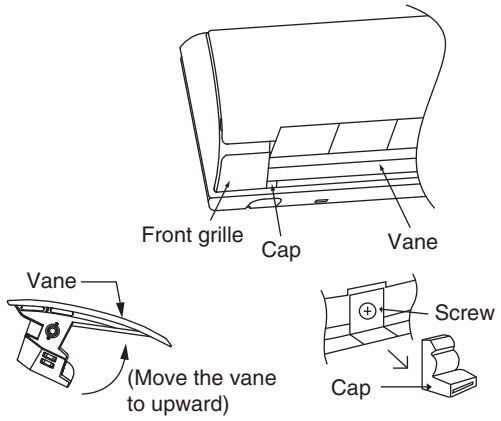
When properly flared, the internal surface of the flare will evenly shine and be of even thickness. Since the flare part comes into contact with the connections, carefully check the flare finish.

11.3.7 How to Take Out Front Grille

Please follow the steps below to take out front grille if necessary such as when servicing.

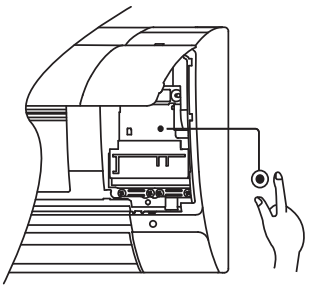
1 Set the vertical airflow direction louvers to the horizontal position.
2 Slide down the 2 caps on the front grille as shown in the illustration at right, and then remove the 2 mounting screws.
3 Pull the lower section of the front grille towards you to remove the front grille.

When reinstalling the front grille, first set the vertical airflow direction louver to the horizontal position and then carry out above steps 2 - 3 in the reverse order.



11.3.8 Auto Switch Operation

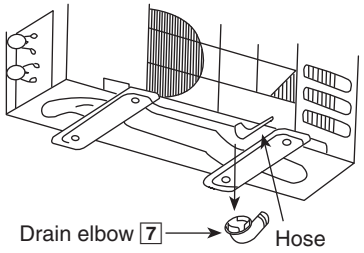
The below operations will be performed by pressing the “AUTO” switch.



1 AUTO OPERATION MODE
The Auto operation will be activated immediately once the Auto Switch is pressed and release before 5 sec..
2 TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)
The Test Run operation will be activated if the Auto Switch is pressed continuously for more than 5 sec. to below 8 sec..
A “pep” sound will occur at the fifth sec., in order to identify the starting of Test Run operation.
3 HEATING TRIAL OPERATION
Press the “AUTO” switch continuously for more than 8 sec. to below 11 sec. and release when a “pep pep” sound is occured at eight sec. (However, a “pep” sound is occurred at fifth sec..) Then press Remote controller “A/C Reset” button once.
Remote controller signal will activate operation to force heating mode.
4 REMOTE CONTROLLER RECEIVING SOUND ON/OFF
The ON/OFF of Remote controller receiving sound can be change over by the following steps:
a) Press “AUTO” switch continuously for more than 16 sec. to below 21 sec..
A “pep”, “pep”, “pep”, “pep” sound will occur at the sixteenth sec..
b) Press the “AC Reset” button once, “pep” sound will occur indicates that Remote controller receiving sound setting mode is activated.
c) Press “AUTO” switch again. Everytime “AUTO” switch is pressed (within 60 sec. interval), Remote controller receiving sound status will be reversed between ON and OFF.
Long “peep” sound indicates that Remote controller receiving sound is ON.
Short “pep” sound indicates that Remote controller receiving sound is OFF.
5 HEATING ONLY OPERATION
Press the “AUTO” switch continuously for more than 8 sec. to below 11 sec. and release when the “pep pep” sound is occurred at eight sec. (however, a “pep” sound is occurred at fifth sec.) .Then press Remote controller “Check” button once. Remote controller signal will activate heating only operation mode.

11.3.9 Disposal of Outdoor Unit Drain Water

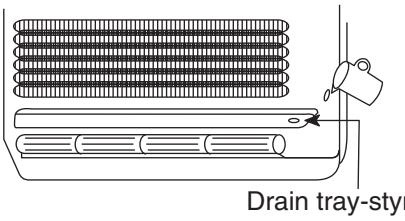
- If a drain elbow is used, the unit should be placed on a stand which is taller than 3 cm.
- If the unit is used in an area where temperature falls below 0°C for 2 or 3 days in succession, it is recommended not to use a drain elbow, for the drain water freezes and the fan will not rotate.



Install the hose at an angle so that the water smoothly flows out.

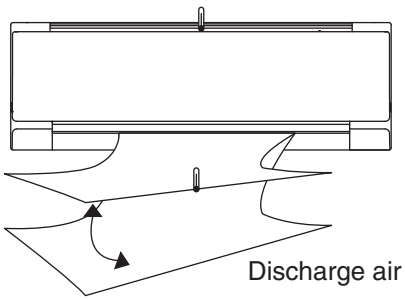
11.3.10 Check the Drainage

- Open front panel and remove air filters. (Drainage checking can be carried out without removing the front grille.)
- Pour a glass of water into the drain tray-styrofoam.
- Ensure that water flows out from drain hose of the indoor unit.



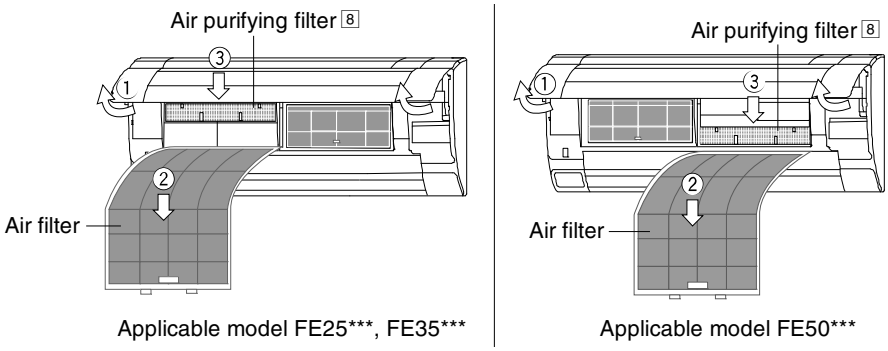
11.3.11 Evaluation of the Performance

1 Operate the unit at cooling/heating operation mode for fifteen minutes or more.
2 Measure the temperature of the intake and discharge air.
3 Ensure the difference between the intake temperature and the discharge is more than 8°C during Cooling operation or more than 14°C during Heating operation.



11.3.12 Installation of Air Purifying Filter

1 Open the front panel.
2 Remove the air filters.
3 Put the Air purifying filter into place as shown in illustration at right.



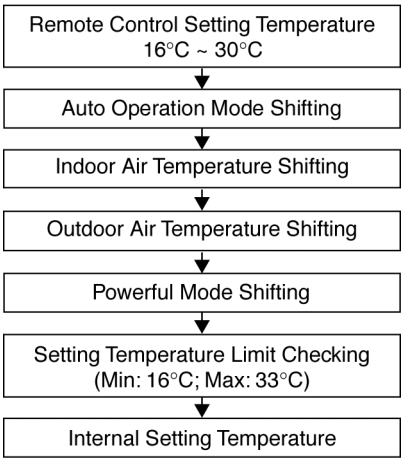
12. Operation Control

12.1 Basic Function

Inverter control, which equipped with a microcomputer in determining the most suitable operating mode as time passes, automatically adjusts output power for maximum comfort always. In order to achieve the suitable operating mode, the microcomputer maintains the set temperature by measuring the temperature of the environment and performing temperature shifting. The compressor at outdoor unit is operating following the frequency instructed by the microcomputer at indoor unit that judging the condition according to internal setting temperature and intake air temperature.

12.1.1 Internal Setting Temperature

Once the operation starts, remote control setting temperature will be taken as base value for temperature shifting processes. These shifting processes are depending on the air conditioner settings and the operation environment. The final shifted value will be used as internal setting temperature and it is updated continuously whenever the electrical power is supplied to the unit.



12.1.2 Cooling Operation

12.1.2.1 Thermostat control

- Compressor is OFF when Intake Air Temperature - Internal Setting Temperature < -1.5°C continue for 3 minutes.
- When compressor is OFF (Thermostat OFF) and AUTO FAN is set, the fan will stop periodically.
- Compressor is ON after waiting for 3 minutes, if the Intake Air Temperature - Internal Setting Temperature > Compressor OFF point.

12.1.3 Soft Dry Operation

12.1.3.1 Thermostat control

- Compressor is OFF when Intake Air Temperature - Internal Setting Temperature < -2.0°C continue for 3 minutes.
- When compressor is OFF (Thermostat OFF) and AUTO FAN is set, the fan will stop periodically.
- Compressor is ON after waiting for 3 minutes, if the Intake Air Temperature - Internal Setting Temperature > Compressor OFF point.

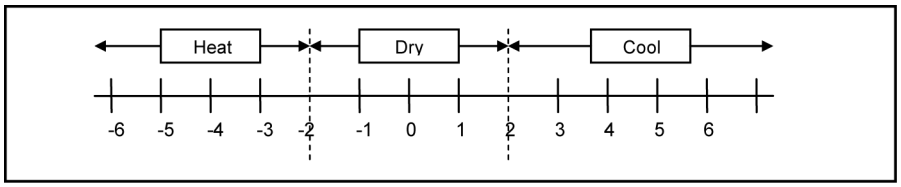
12.1.4 Heating Operation

12.1.4.1 Thermostat control

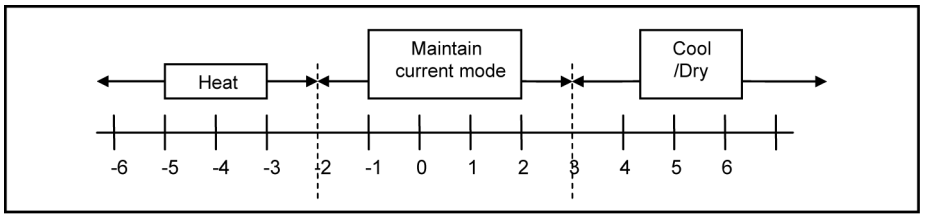
- Compressor is OFF when Intake Air Temperature - Internal Setting Temperature > +2.0°C continue for 3 minutes.
- Compressor is ON after waiting for 3 minutes, if the Intake Air Temperature - Internal Setting Temperature < Compressor OFF point.

12.1.5 Automatic Operation

- This mode can be set using remote control and the operation is decided by remote control setting temperature, remote control operation mode and indoor intake air temperature.
- During operation mode judgment, indoor fan motor (with speed of Lo-) is running for 30 seconds to detect the indoor intake air temperature.
- Every 10 minutes, the indoor temperature is judged.
- For the 1st judgment
  - If indoor intake temperature - remote control setting temperature ≥ 2°C, COOL mode is decided.
  - If -2°C ≤ indoor intake temperature - remote control setting temperature < 2°C, DRY mode is decided.
  - If indoor intake temperature - remote control setting temperature < -2°C, HEAT mode is decided.



- For the 2nd judgment onwards
  - If indoor intake temperature - remote control setting temperature ≥ 3°C, if previous operate in DRY mode, then continue in DRY mode. otherwise COOL mode is decided.
  - If -2°C ≤ indoor intake temperature - remote control setting temperature < 3°C, maintain with previous mode
  - If indoor intake temperature - remote control setting temperature < -2°C, HEAT mode is decided.



12.2 Indoor Fan Motor Operation

12.2.1 Basic Rotation Speed (rpm)

A. Basic Rotation Speed (rpm)

i. Manual Fan Speed

[Cooling, Dry]

- Fan motor's number of rotation is determined according to remote control setting.

Remote control	○	○	○	○	○
Tab	Hi	Me	Me-	Lo	QLo

[Heating]

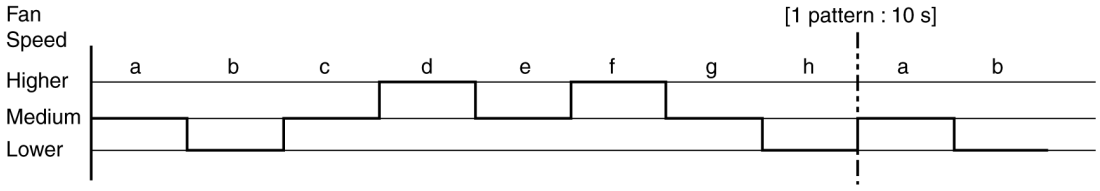
- Fan motor's number of rotation is determined according to remote control setting.

Remote control	○	○	○	○	○
Tab	SHi	Me	Me-	Lo	QLo

ii Auto Fan Speed

[Cooling, Dry]

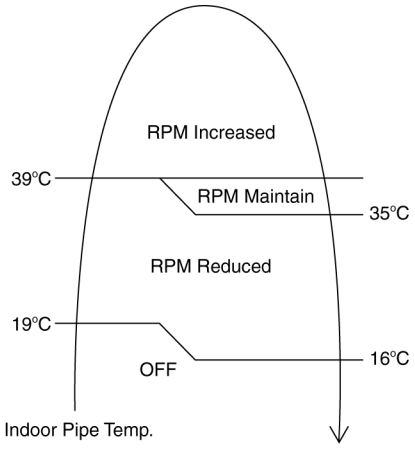
- According to room temperature and setting temperature, indoor fan speed is determined automatically.
- When set temperature is not achieved, the indoor fan will operate according to pattern below.



- When set temperature achieved, the indoor fan speed will be fixed. When thermostat off, the fan stop periodically.

[Heating]

- According to indoor pipe temperature, automatic heating fan speed is determined as follows.

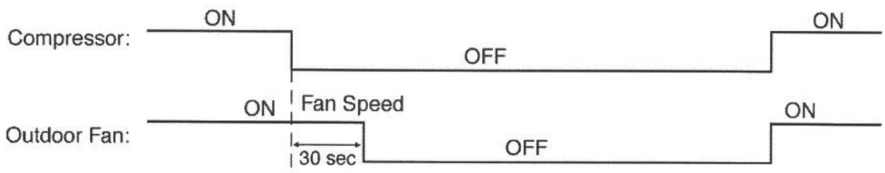


B. Feedback control

- Immediately after the fan motor started, feedback control is performed once every second.
- During fan motor on, if fan motor feedback ≥ 2550 rpm or < 50 rpm continue for 10 seconds, then fan motor error counter increase, fan motor is then stop and restart. If the fan motor counter becomes 7 times, then H19 - fan motor error is detected. Operation stops and cannot on back.

12.3 Outdoor Fan Motor Operation

Outdoor fan motor is operated with one fan speed only. It starts when compressor starts operation and it stops 30 seconds after compressor stops operation.



12.4 Airflow Direction

- There are two types of airflow, vertical airflow (directed by horizontal vane) and horizontal airflow (directed by vertical vanes).
- Control of airflow direction can be automatic (angles of direction is determined by operation mode, heat exchanger temperature and intake air temperature) and manual (angles of direction can be adjusted using remote control).

12.4.1 Vertical Airflow

Operation Mode			Vane Angle (°)				
			1	2	3	4	5
Cooling	Auto	Usual (Ventilation)	10 ~ 40				
		Control with dew	10 ~ 40				
	Manual	Usual (Ventilation)	10	17.5	25	32.5	40
		Control with dew	10	17.5	25	32.5	40
Dry	Auto	Usual	10 ~ 40				
		Control with dew	10 ~ 40				
	Manual	Usual	10	17.5	25	32.5	40
		Control with dew	10	17.5	25	32.5	40
Heating	Manual	Usual	10	21.2	32.5	43.8	55
	Auto	A	10				
		B	43.8				
		C	21.2				

1 Automatic vertical airflow direction can be set using remote control; the vane swings up and down within the angles as stated above. For heating mode operation, the angle of the vane depends on the indoor heat exchanger temperature as Figure 1 below. It does not swing during fan motor stop. When the air conditioner is stopped using remote control, the vane will shift to close position.

2 Manual vertical airflow direction can be set using remote control; the angles of the vane are as stated above and the positions of the vane are as Figure 2 below. When the air conditioner is stopped using remote control, the vane will shift to close position.

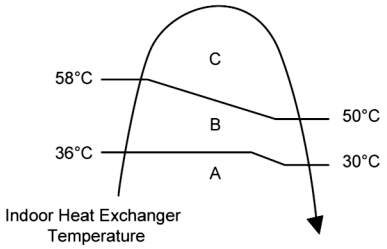


Figure 1

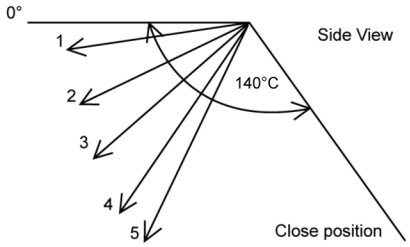


Figure 2

12.4.2 Horizontal Airflow

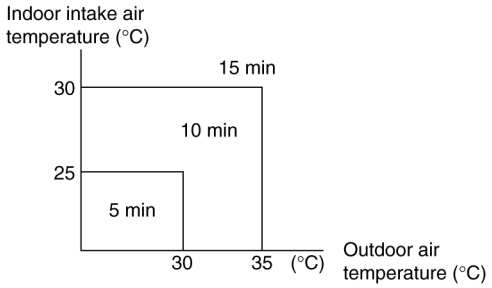
1 The horizontal airflow direction louvers can be adjusted manually by hand.

12.5 Timer Control

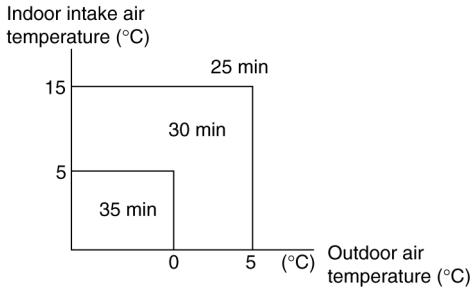
- There are 2 sets of ON and OFF timer available to turn the unit ON or OFF at different preset time.
- If more than one timer had been set, the upcoming timer will be displayed and will activate in sequence.

12.5.1 ON Timer Control

- ON timer 1 and ON timer 2 can be set using remote control, the unit with timer set will start operate earlier than the setting time.
  This is to provide a comfortable environment when reaching the set ON time.
- 60 minutes before the set time, indoor (at fan speed of Lo-) and outdoor fan motor start operate for 30 seconds to determine the indoor intake air temperature and outdoor air temperature in order to judge the operation starting time.
- From the above judgment, the decided operation will start operate earlier than the set time as shown below.



Cooling/Soft Dry



Heating

12.5.2 OFF Timer Control

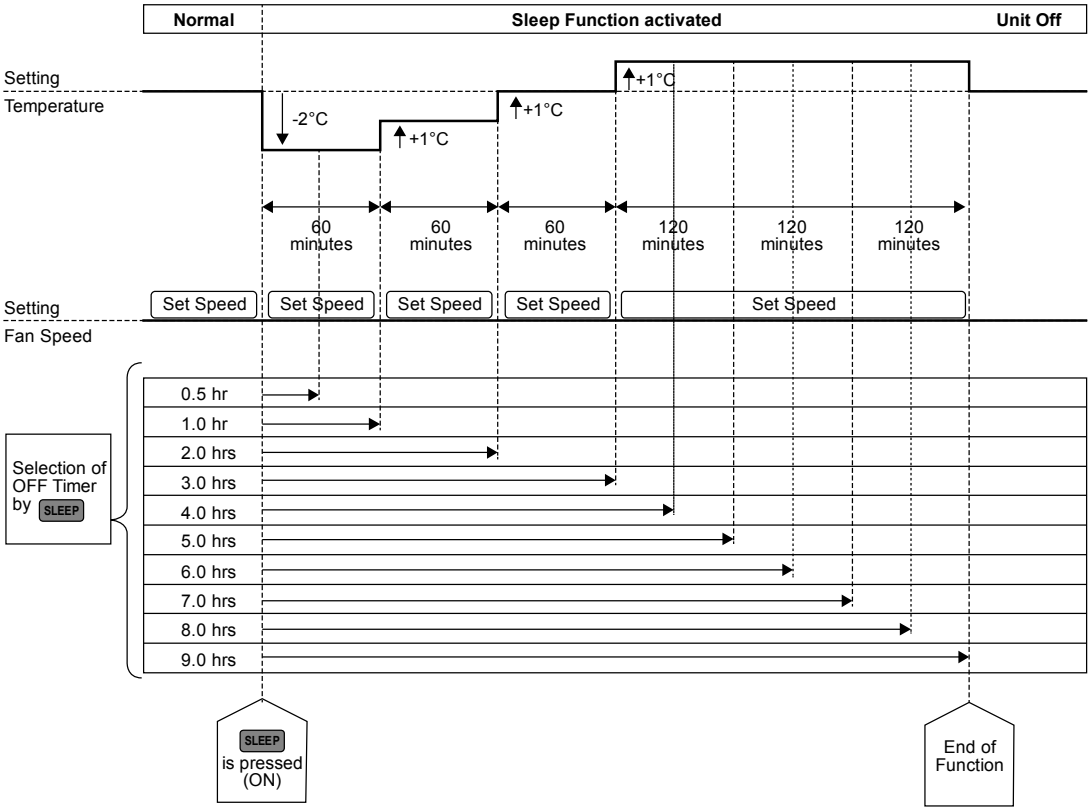
OFF timer 1 and OFF timer 2 can be set using remote control, the unit with timer set will stop operate at set time.

12.6 Sleep Mode Operation

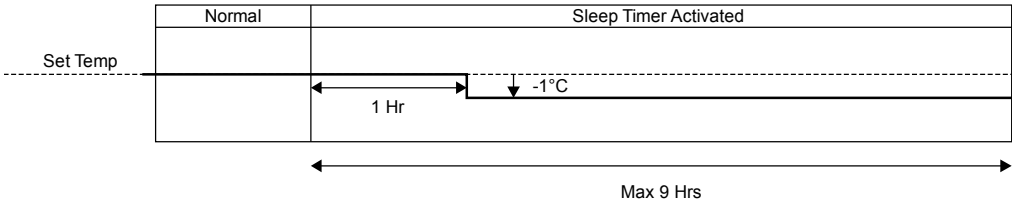
SLEEP To maximise comfort while sleeping

- This operation provides you with a comfortable environment while sleeping. It will automatically adjust the sleep pattern temperature during the activation period.
- The indoor unit indicator will dim when this operation is activated. This is not applicable if the indicator brightness has been manually dimmed.
- This operation is incorporated with the activation timer (0.5, 1, 2, 3, 4, 5, 6, 7, 8 or 9 hours).
- This operation can be set together with single timer or twin timer. Sleep operation has the priority over OFF timer.
- This operation can be cancelled by pressing the respective button when the sleep timer reaches 0.0h.

- Control pattern
  - Cooling mode



  - Heating mode



12.7 Random Auto Restart Control

- When the power supply is cut off during the operation of air conditioner, the compressor will re-operate within three to four minutes (there are 10 patterns between 2 minutes 58 seconds and 3 minutes 52 seconds to be selected randomly) after power supply resumes.
- This type of control is not applicable during ON/OFF Timer setting.
- This control can be omitted by open the circuit of JP1 at indoor unit printed circuit board.

12.8 Indication Panel

LED	POWER	TIMER
Color	Green	Orange
Light ON	Operation ON	Timer Setting ON
Light OFF	Operation OFF	Timer Setting OFF

Note:
- If POWER LED is blinking, the possible operation of the unit are Hot Start, during Deice operation, operation mode judgment, or ON timer sampling.
- If Timer LED is blinking, there is an abnormality operation occurs.

12.9 Quiet Operation (Cooling Mode/Cooling Area of Dry Mode)

A. Purpose

To provide quiet cooling operation compare to normal operation.

B. Control condition

a. Quiet operation start condition
   - When "POWERFUL/QUIET" button at remote control is pressed twice.

b. Quiet operation stop condition

1 When one of the following conditions is satisfied, quiet operation stops:
   a. POWERFUL/QUIET button is pressed again.
   b. Stop by OFF/ON switch.
   c. Timer "off" activates.
2 When quiet operation is stopped, operation is shifted to normal operation with previous setting.
3 When fan speed is changed, quiet operation is shifted to quiet operation of the new fan speed.
4 When operation mode is changed, quiet operation is shifted to quiet operation of the new mode.
5 During quiet operation, if timer "on" activates, quiet operation maintains.
6 After off, when on back, quiet operation is not memorized.

C. Control contents

1 Fan speed is changed from normal setting to quiet setting of respective fan speed.
2 Fan speed for quiet operation is reduced from setting fan speed.

12.10 Quiet Operation (Heating)

A. Purpose

To provide quiet heating operation compare to normal operation.

B. Control condition

a. Quiet operation start condition
   - When "POWERFUL/QUIET" button at remote control is pressed.

b. Quiet operation stop condition

1 When one of the following conditions is satisfied, quiet operation stops:
   a. POWERFUL/QUIET button is pressed again.
   b. Stop by OFF/ON switch.
   c. Timer "off" activates.
2 When quiet operation is stopped, operation is shifted to normal operation with previous setting.
3 When fan speed is changed, quiet operation is shifted to quiet operation of the new fan speed.
4 When operation mode is changed, quiet operation is shifted to quiet operation of the new mode.
5 During quiet operation, if timer "on" activates, quiet operation maintains.
6 After off, when on back, quiet operation is not memorized.

C. Control contents

a. Fan Speed manual
   1 Fan speed is changed from normal setting to quiet setting of respective fan speed.
   2 Fan speed for quiet operation is reduced from setting fan speed.
b. Fan Speed Auto
   1 Indoor FM RPM depends on pipe temp sensor of indoor heat exchanger.

12.11 Powerful Mode Operation

- When the powerful mode is selected, the internal setting temperature will shift lower up to 2°C (for Cooling/Soft Dry) or higher up to 3.5°C (for Heating) than remote control setting temperature for 20 minutes to achieve the setting temperature quickly.

13. Protection Control

13.1 Protection Control for All Operations

13.1.1 Restart Control (Time Delay Safety Control)

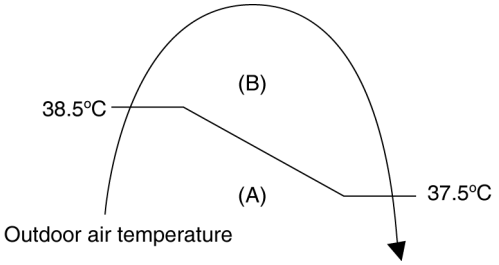
- The Compressor will not turn on within 3 minutes from the moment operation stops, although the unit is turned on again by pressing OFF/ON button at remote control within this period.
- This control is not applicable if the power supply is cut off and on again.
- This phenomenon is to balance the pressure inside the refrigerant cycle.

13.1.2 Total Running Current

1 When the outdoor unit total running current (AC) exceeds X value, the frequency instructed for compressor operation will be decreased.
2 If the running current does not exceed X value for 5 seconds, the frequency instructed will be increased.
3 However, if total outdoor unit running current exceeds Y value, compressor will be stopped immediately for 3 minutes.

Model	BE/DE25TKE-1		BE/DE35TKE-1	
Operation Mode	X (A)	Y (A)	X (A)	Y (A)
Cooling / Soft Dry (A)	5.21	15.02	6.89	15.02
Cooling / Soft Dry (B)	4.81		6.45	
Cooling / Soft Dry (C)	4.81		6.45	
Heating	3.78		5.45	

4 The first 30 minutes of cooling operation, (A) will be applied.



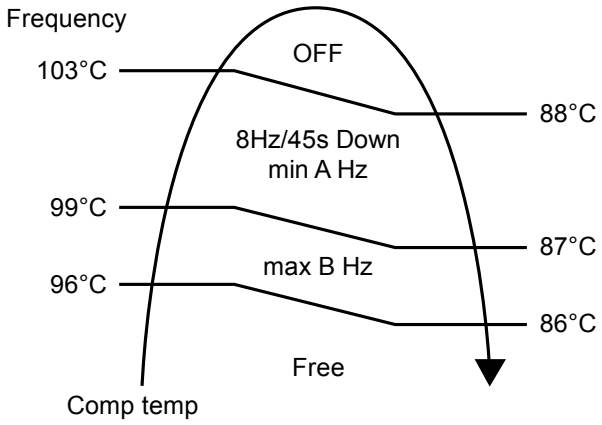
13.1.3 IPM (Power transistor) Prevention Control

- Overheating Prevention Control
  1 When the IPM temperature rises to 120°C, compressor operation will stop immediately.
  2 Compressor operation restarts after 3 minutes the temperature decreases to 110°C.
  3 If this condition repeats continuously 4 times within 20 minutes, timer LED will be blinking (“F96” is indicated).

- DC Peak Current Control
  1 When electric current to IPM exceeds set value of 16.0 ± 2.0A, the compressor will stop operate. Then, operation will restart after 3 minutes.
  2 If the set value is exceeded again more than 30 seconds after the compressor starts, the operation will restart after 3 minute.
  3 If the set value exceeded again within 30 seconds after the compressor starts, the operation will restart after 1 minute. If this condition repeats continuously for 7 times, all indoor and outdoor relays will be cut off, timer LED will be blinking (“F99” is indicated).

13.1.4 Compressor Overheating Prevention Control

- Instructed frequency for compressor operation will be regulated by compressor discharge temperature. The changes of frequency are as below.
- If compressor discharge temperature exceeds 103°C, compressor will be stopped, occurs 4 times per 20 minutes, timer LED will be blinking. (“F97” is indicated.)



13.1.5 Low Pressure Prevention Control (Gas Leakage Detection)

- Control start conditions
  - For 5 minutes, the compressor continuously operates and outdoor total current is between 1.22A and 1.38 A.
  - During Cooling and Soft Dry operations:
    Indoor suction temperature - indoor piping temperature is below 4°C.
  - During Heating operations :
    Indoor piping temperature - indoor suction is under 5°C.
- Control contents
  - Compressor stops (and restart after 3 minutes).
  - If the conditions above happen 2 times within 20 minutes, the unit will:
    - Stop operation
    - Timer LED blinks and “F91” indicated.

13.1.6 Low Frequency Protection Control 1

- When the compressor operate at frequency lower than 24 Hz continued for 20 minutes, the operation frequency will be changed to 23 Hz for 2 minutes.

13.1.7 Low Frequency Protection Control 2

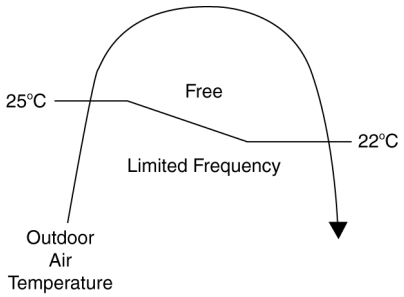
- When all the below conditions comply, the compressor frequency will change to lower frequency.

Temperature, T, for:	Cooling/Soft Dry	Heating
Indoor intake air (°C)	T < 14 or T ≥ 30	T < 14 or T ≥ 28
Outdoor air (°C)	T < 13 or T ≥ 38	T < 4 or T ≥ 24
Indoor heat exchanger (°C)	T < 30	T ≥ 0

13.2 Protection Control for Cooling & Soft Dry Operation

13.2.1 Outdoor Air Temperature Control

- The compressor operating frequency is regulated in accordance to the outdoor air temperature as shown in the diagram below.
- This control will begin 1 minute after the compressor starts.
- Compressor frequency will adjust base on outdoor air temperature.



13.2.2 Cooling Overload Control

- Detects the Outdoor pipe temperature and carry out below restriction/limitation (Limit the compressor Operation frequency).
- The compressor stop if outdoor pipe temperature exceeds 61°C.
- If the compressor stops 4 times in 20 minutes, Timer LED blinking (F95 indicated: outdoor high pressure rise protection).

13.2.3 Freeze Prevention Control 1

- When indoor heat exchanger temperature is lower than 0°C continuously for 6 minutes, compressor will stop operating.
- Compressor will resume its operation 3 minutes after the indoor heat exchanger is higher than 5°C.
- At the same time, indoor fan speed will be higher than during its normal operation.
- If indoor heat exchanger temperature is higher than 5°C for 5 minutes, the fan speed will return to its normal operation.

13.2.4 Freeze Prevention Control 2

- Control start conditions
  - During Cooling operation and soft dry operation
    - During thermo OFF condition, indoor intake temperature is less than 10°C or
    - Compressor stops for freeze prevention control
  - Either one of the conditions above occurs 5 times in 60 minutes.
- Control contents
  - Operation stops
  - Timer LED blinks and “H99” indicated

13.2.5 Dew Prevention Control 1

- To prevent dew formation at indoor unit discharge area.
- This control will be activated if:
  - Outdoor air temperature and Indoor pipe temperature judgment by microcontroller is fulfilled.
  - When Cooling or Dry mode is operated more than 20 minutes or more.
- This control stopped if:
  - Compressor stopped.
  - Remote control setting changed (fan speed / temperature).
  - Outdoor air temperature and indoor intake temperature changed.
- Fan speed will be adjusted accordingly in this control.

13.2.6 Odor Cut Control

- To reduce the odor released from the unit.
  - Start Condition
    - AUTO FAN Speed is selected during COOL or DRY operation.
    - During freeze prevention control and timer preliminary operation, this control is not applicable.
  - Control content
    - Depends on compressor conditions:
      1. Compressor OFF → Compressor ON.
         The indoor unit fan stops temporarily and then starts to blow at minimum airflow for 30 seconds.
      2. Compressor ON → Compressor OFF.
         The indoor unit fan stops for 90 seconds and then blows at minimum airflow for 20 seconds.

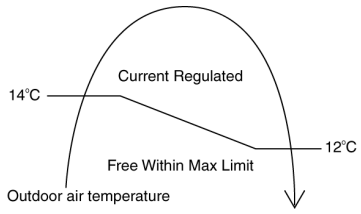
13.3 Protection Control for Heating Operation

13.3.1 Intake Air Temperature Control

Compressor will operate at limited freq., if indoor intake air temperature is 30°C or above.

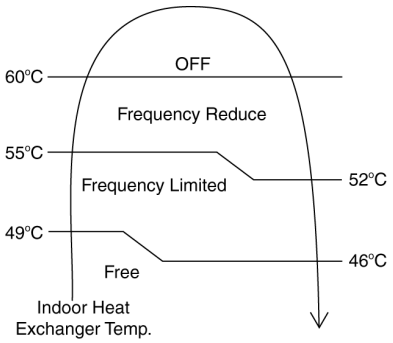
13.3.2 Outdoor Air Temperature Control

- The Max current value is regulated when the outdoor air temperature rise above 14°C in order to avoid compressor overloading.



13.3.3 Overload Protection Control

- The compressor operating frequency is regulated in accordance to indoor heat exchanger temperature as shown below.
- If the heat exchanger temperature exceeds 60°C, compressor will stop.



13.3.4 Low Temperature Compressor Oil Return Control

- In heating operation, if the outdoor temperature falls below -10°C when compressor starts, the compressor frequency will be regulated up to 600 seconds.

13.3.5 Cold Draught Prevention Control

- When indoor pipe temperature is low, cold draught operation starts where indoor fan speed will be reduced.

13.3.6 Deice Operation

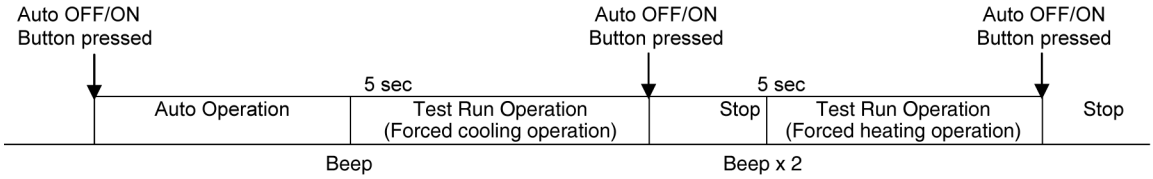
- When outdoor pipe temperature and outdoor air temperature is low, deice operation start where indoor fan motor and outdoor fan motor stop and operation LED blinks.

13.3.7 Low Pressure Protection Control

- During low ambient heating operation, if the pipe temperature drops below -24°C, the max frequency will be reduced and limited.
- If it does not rises after 3 minutes, the compressor will stop.
- The compressor will start again if the pipe temperature rises above -20°C.

14. Servicing Mode

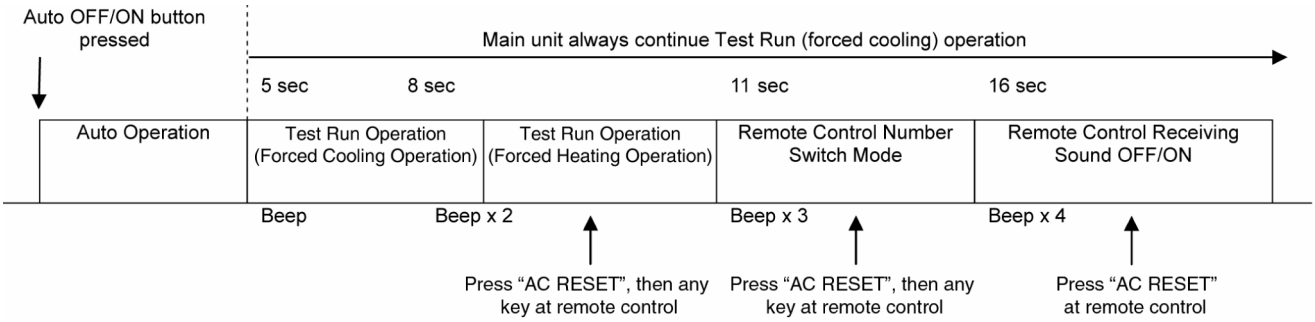
14.1 Auto OFF/ON Button



1 AUTO OPERATION MODE
The Auto operation will be activated immediately once the Auto OFF/ON button is pressed. This operation can be used to operate air conditioner with limited function if remote control is misplaced or malfunction.

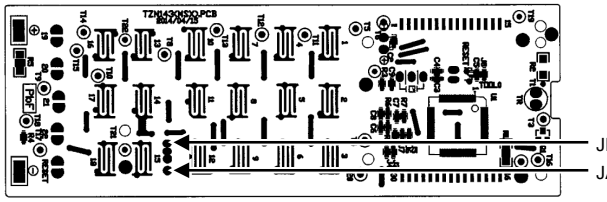
2 TEST RUN OPERATION (FOR PUMP DOWN/SERVICING PURPOSE)
The Test Run operation will be activated if the Auto OFF/ON button is pressed continuously for more than 5 seconds. A “beep” sound will heard at the fifth seconds, in order to identify the starting of Test Run operation (Forced cooling operation). Within 5 minutes after Forced cooling operation start, the Auto OFF/ON button is pressed for more than 5 seconds. A 2 “beep” sounds will heard at the fifth seconds, in order to identify the starting of Forced heating operation.

The Auto OFF/ON button may be used together with remote control to set / change the advance setting of air conditioner operation.



3 REMOTE CONTROL NUMBER SWITCH MODE
The Remote Control Number Switch Mode will be activated if the Auto OFF/ON button is pressed continuously for more than 11 seconds (3 “beep” sounds will occur at 11th seconds to identify the Remote Control Number Switch Mode is in standby condition) and press “AC RESET” button and then press any button at remote control to transmit and store the desired transmission code to the EEPROM.

There are 4 types of remote control transmission code could be selected and stored in EEPROM of indoor unit. The indoor unit will only operate when received signal with same transmission code from remote control. This could prevent signal interference when there are 2 or more indoor units installed nearby together.
To change remote control transmission code, short or open jumpers at the remote control printed circuit board.



Remote Control Printed Circuit Board		
Jumper A (JA)	Jumper B (JB)	Remote Control No.
Short	Open	A (Default)
Open	Open	B
Short	Short	C
Open	Short	D

- During Remote Control Number Switch Mode, press any button at remote control to transmit and store the transmission code to the EEPROM.

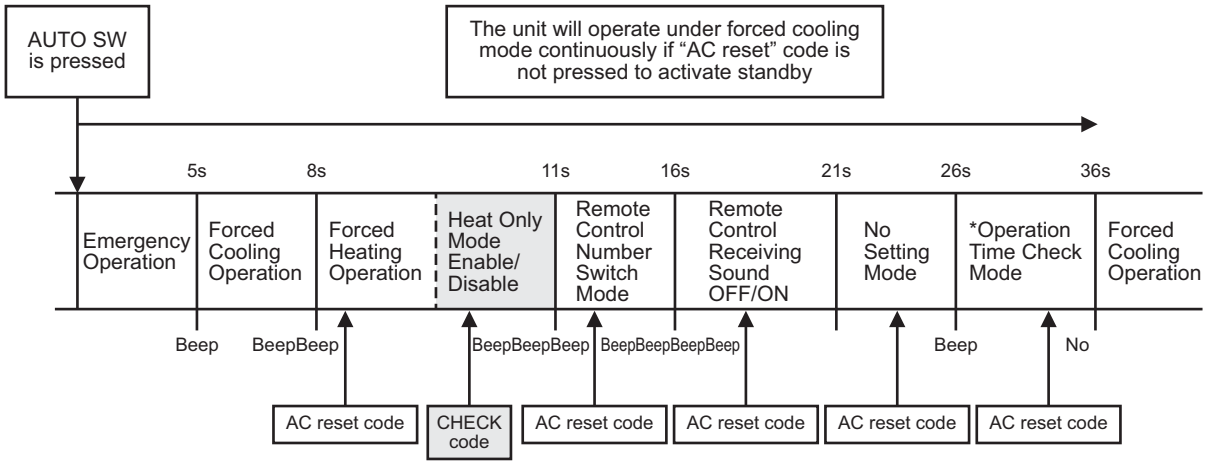
4 REMOTE CONTROL RECEIVING SOUND OFF/ON MODE
The Remote Control Receiving Sound OFF/ON Mode will be activated if the Auto OFF/ON button is pressed continuously for more than 16 seconds (4 “beep” sounds will occur at 16th seconds to identify the Remote Control Receiving Sound Off/On Mode is in standby condition) and press “AC Reset” button at remote control.

Press “Auto OFF/ON button” to toggle remote control receiving sound.
- Short “beep”: Turn OFF remote control receiving sound.
- Long “beep”: Turn ON remote control receiving sound.

After Auto OFF/ON Button is pressed, the 20 seconds counter for Remote Control Receiving Sound OFF/ON Mode is restarted.

14.2 Heat Only Operation

14.2.1 How to Activate/Deactivate Heat only Operation



- To enable the “Heat Only” mode, press the AUTO OFF/ON SW for more than 8s and less than 11s, “Beep Beep” sound will be heard, then release the AUTO OFF/ON SW and press remote controller CHECK button. A short “Beep” sound will be heard. “Heat Only” mode is now enable.
- To disable the “Heat Only” mode, press the AUTO OFF/ON SW for more than 8s and less than 11s, “Beep Beep” sound will be heard, then release the AUTO OFF/ON SW and press remote controller CHECK button. A long “Beep” sound will be heard. “Heat Only” mode is now disable.
- To pump down the unit during Heat Only Operation press AUTO switch for 5 seconds.

14.2.2 Operation mode during Heating Only Operation

- The table below shows the operation mode comparison when Heating Only Operation Mode Activated and Deactivated.

Operation Mode	Heating Only Operation Mode Activated	Heating Only Operation Mode Deactivated
AUTO	After 30s sampling, regardless of the indoor intake or outdoor intake temperature judgment, the unit will run Heating operation.	After 30s sampling, the unit will judge the operation mode base on remote controller temperature setting and Indoor Intake Sensor (New Auto Mode) or Outdoor Intake Sensor (Old Auto Mode).
HEAT	The unit will run Heating operation.	The unit will run Heating operation.
COOL	The unit will stop and Power LED blinking.	The unit will run Cooling operation.
DRY	The unit will stop and Power LED blinking.	The unit will run Cooling Dry operation.
NANOE-G Stand-alone	The unit will stop and Power LED blinking.	The unit will run Nanoe-G Stand-alone operation.
Force Cooling	The unit will run Force Cooling Operation for X_CTRYTM [15] minutes	The unit will run Force Cooling operation.
Force Heating	The unit will run Force Heating operation.	The unit will run Force Heating operation.
AUTO (with Timer)	The unit will turn ON by the timer and run Auto Operation. After 30s sampling, regardless of the indoor intake or outdoor intake temperature judgment, the unit will run Heating operation.	The unit will turn ON by the timer and run Auto Operation. After 30s sampling, the unit will judge the operation mode base on remote controller temperature setting and Indoor Intake Sensor (New Auto Mode) or Outdoor Intake Sensor (Old Auto Mode).
HEAT (with Timer)	The unit will turn ON by the timer and run Heating Operation.	The unit will turn ON by the timer and run Heating Operation.
COOL (with Timer)	The unit will not turn ON by the timer. Power LED blinking.	The unit will turn ON by the timer and run Cooling Operation.
DRY (with Timer)	The unit will not turn ON by the timer. Power LED blinking.	The unit will turn ON by the timer and run Cooling Dry Operation.
Cooling Test Mode	The unit will stop and Power LED blinking.	The unit will operate according to specify Cooling test mode operation parameter.
Heating Test Mode	The unit will operate according to specify Heating test mode operation parameter.	The unit will operate according to specify Heating test mode operation parameter.

14.3 Remote Control Button

14.3.1 SET Button

- To check remote control transmission code and store the transmission code to EEPROM:
  - Press “Set” button by using pointer.
  - Press “Timer Set” button until a “beep” sound is heard as confirmation of transmission code changed.
- To limit set temperature range for COOL & DRY, HEAT mode.
  - Press “Set” button by using pointer.
  - Press TEMP increment or decrement button to choose No. 3.
  - Press Timer increment or decrement button to select desired temperature low limit of set temperature for COOL & DRY mode.
  - Press Timer Set button to confirm low limit selection.
  - Press TEMP increment or decrement button to choose No. 4.
  - Press Timer decrement or increment button to select desired temperature high limit of set temperature for COOL & DRY mode.
  - Press Timer Set button to confirm high limit selection.
  - Press TEMP increment or decrement button to choose No. 5.
  - Press Timer increment or decrement button to select desired temperature low limit of set temperature for HEAT mode.
  - Press Timer Set button to confirm low limit selection.
  - Press TEMP increment or decrement button to choose No. 6.
  - Press Timer decrement or increment button to select desired temperature high limit of set temperature for HEAT mode.
  - Press Timer Set button to confirm high limit selection.
  - LCD returns to original display if remote control does not operate for 30 seconds or press Timer Cancel button.

14.3.2 RESET (RC)

- To clear and restore the remote control setting to factory default.
  - Press once to clear the memory.

14.3.3 RESET (AC)

- To restore the unit's setting to factory default.
  - Press once to restore the unit's setting.

14.3.4 TIMER ▲

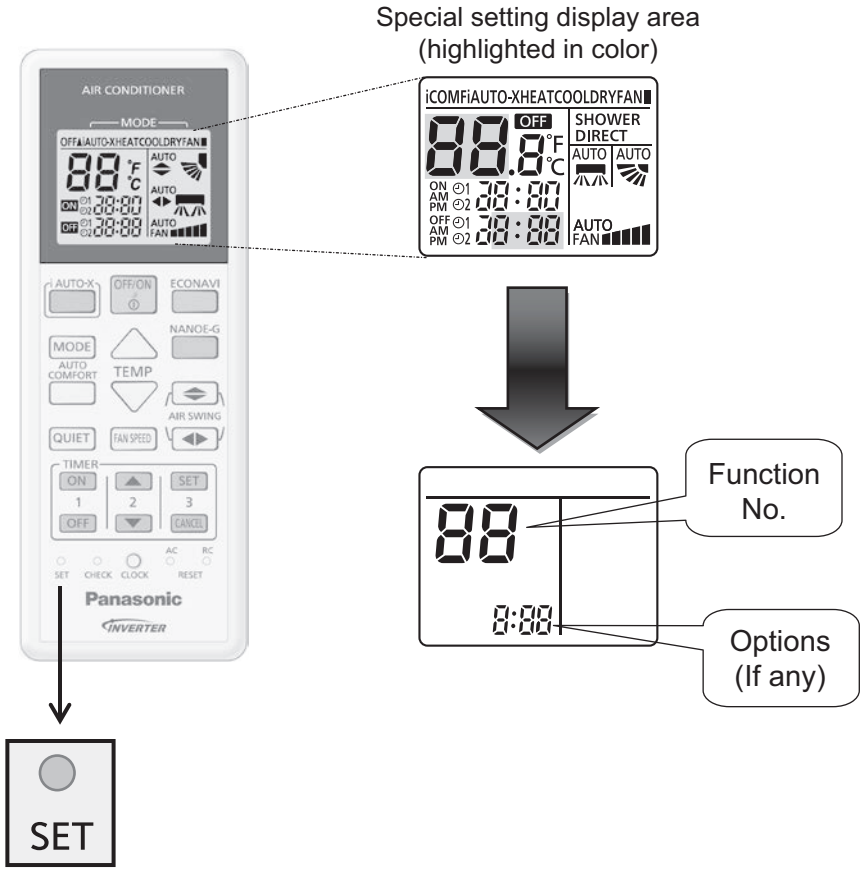
- To change indoor unit indicator's LED intensity.
  - Press continuously for 5 seconds.

14.3.5 TIMER ▼

- To change remote control display from Degree Celsius (°C) to Degree Fahrenheit (°F).
  - Press continuously for 10 seconds.

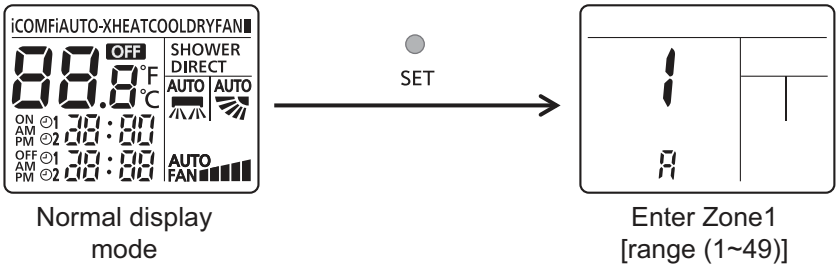
14.3.6 Special Setting mode

1 LCD display area:

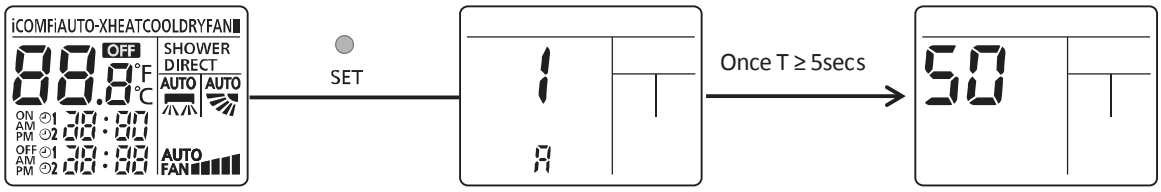


2 Cannot enter this special setting mode under the following conditions:
  - Operation ON.
  - Under [Real/ON/OFF] time setting mode.

3 To enter zone 1 area:



4 To enter zone 2 area: (Press SET continuously for T ≥ 5 secs)



Normal display mode | Enter Zone1 | Enter Zone2 [range (50~99)]

5 Function & Options list:
Note: The functions described in the table may not be applicable to the model and may subject to change without further notice.

		Function	Options	Remark
	No	Name		
Zone 1	1	Remote control number selection	A, B, C, D	
	2	Solar radiation sensitivity level adjustment	1, 2, 3, 4, 5	
	3	[iAUTO-X/iAUTO/iCOMF, Cool & Dry] mode set temperature [Low2] selection	16°C ~ [High2]	
	4	[iAUTO-X/iAUTO/iCOMF, Cool & Dry] mode set temperature [High2] selection	[Low2] ~ 30°C	
	5	Heat mode set temperature Low1 selection	16°C ~ [High1]	
	6	Heat mode set temperature High1 selection	[Low1] ~ 30°C	
	7	Filter cleaning disable/enable selection	00 / 01	
	8	nanoe-G default ON disable/enable selection	00 / 01	
	9	Dust sensor monitoring & LED disable/enable selection	00 / 01	
	10	Auto restart disable/enable selection	00 / 01	
	11	Dust sensor sensitivity level adjustment	1, 2, 3	
	12 ~ 49	Reserve		
Zone 2	50	ECO demo ON	None (No display)	
	51	Light sensor check	None (No display)	
	52	nanoe-G / ECO sensor check	None (No display)	
	53	DOA check	None (No display)	
	54	Odor cut control selection [Enable (01) / Disable (00)]	00 / 01	
	55	Frequency tolerance selection [±3Hz (03) / ±7Hz (07)]	03 / 07	
	56	Fixed fan speed selection during heat mode compressor OFF [Enable (01) / Disable (00)]	00/01	
	57	nanoe check	None (No display)	
	58	Heat mode thermo shift adjustment	-3°C ~ 3°C	
	59	Others (Cool & Dry) mode thermo shift adjustment	-3°C ~ 3°C	
	60	Deice start determination judgment temperature switching [Yes (01) / No (00)]	00/01	
	61	Cool mode disable selection [Yes (01) / No (00)]	00/01	
	62	Heat mode disable selection [Yes (01) / No (00)]	00/01	
	63	Base pan heater selection [Base pan A (A) / Base pan B (b)]	A / b	
	64	Disable fan speed reduction during cool mode thermo-Off [Yes (01) / No (00)]	00/01	
	65	LED smart OFF selection	00 – Disable / 01 – Enable	
	66	nanoe-g ON/OFF duration selection	01 – Pattern 1 / 02 – Pattern 2 / 03 – Pattern 3 / 04 – Pattern 4	
	67	Operation OFF deice function selection	00 – Disable / 01 – Enable	
	68	Compressor frequency change speed selection	01 – Pattern 1 / 02 – Pattern 2 / 03 – Pattern 3	
	69 ~ 99	Reserve		

15. Troubleshooting Guide

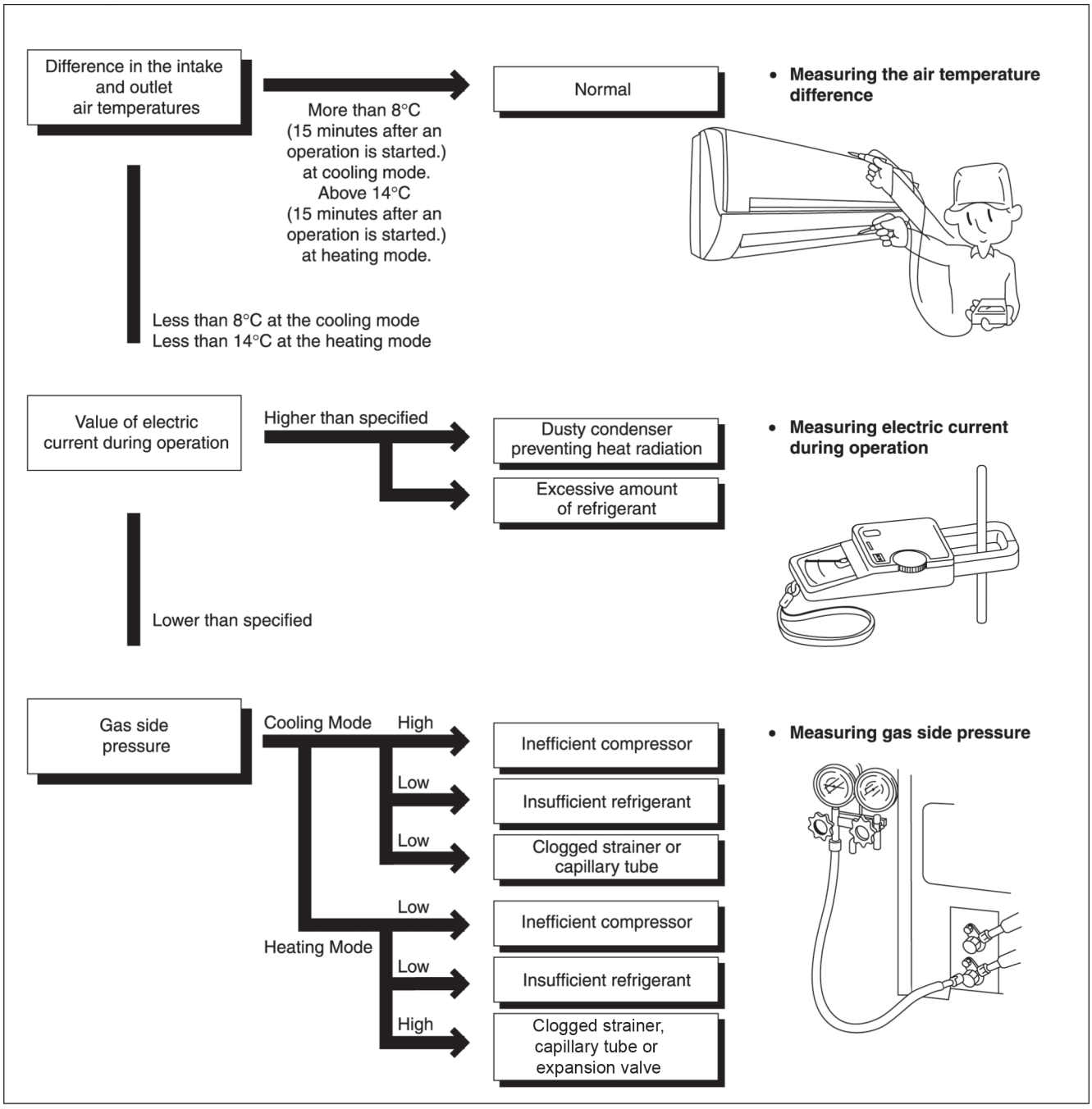
15.1 Refrigeration Cycle System

In order to diagnose malfunctions, make sure that there are no electrical problems before inspecting the refrigeration cycle. Such problems include insufficient insulation, problem with the power source, malfunction of a compressor and a fan.
The normal outlet air temperature and pressure of the refrigeration cycle depends on various conditions, the standard values for them are shown in the table on the right.

Normal Pressure and Outlet Air Temperature (Standard)

	Gas pressure MPa (kg/cm²G)	Outlet air temperature (°C)
Cooling Mode	0.9 ~ 1.2 (9 ~ 12)	12 ~ 16
Heating Mode	2.3 ~ 2.9 (23 ~ 29)	36 ~ 45

★ Condition:
- Indoor fan speed; High
- Outdoor temperature 35°C at cooling mode and 7°C at heating mode.
- Compressor operates at rated frequency



15.2 Relationship Between the Condition of the Air Conditioner and Pressure and Electric Current

Condition of the air conditioner	Cooling Mode			Heating Mode		
	Low Pressure	High Pressure	Electric current during operation	Low Pressure	High Pressure	Electric current during operation
Insufficient refrigerant (gas leakage)	↘	↘	↘	↘	↘	↘
Clogged capillary tube or Strainer	↘	↘	↘	↗	↗	↗
Short circuit in the indoor unit	↘	↘	↘	↗	↗	↗
Heat radiation deficiency of the outdoor unit	↗	↗	↗	↘	↘	↘
Inefficient compression	↗	↘	↘	↗	↘	↘

• Carry out the measurements of pressure, electric current, and temperature fifteen minutes after an operation is started.

15.3 Breakdown Self Diagnosis Function

15.3.1 Self Diagnosis Function (Three Digits Alphanumeric Code)

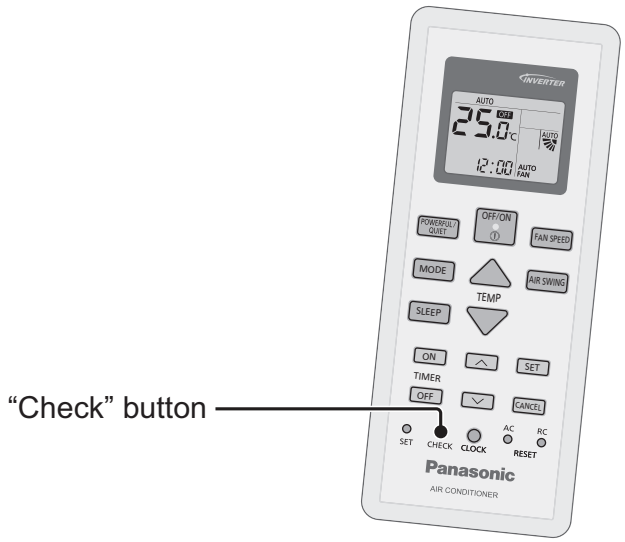
- Once abnormality has occurred during operation, the unit will stop its operation, and Timer LEDs blink.
- Although Timer LED goes off when power supply is turned off, if the unit is operated under a breakdown condition, the LED will light up again.
- In operation after breakdown repair, the Timer LED will no more blink. The last error code (abnormality) will be stored in IC memory.

15.3.2 To Make a Diagnosis

1 Timer LED start to blink and the unit automatically stops the operation.
2 Press the CHECK button on the remote controller continuously for 5 seconds.
3 "- -" will be displayed on the remote controller display.
Note: Display only for "- -". (No transmitting signal, no receiving sound and no Power LED blinking.)
4 Press the "TIMER" ▲ or ▼ button on the remote controller. The code "H00" (no abnormality) will be displayed and signal will be transmitted to the main unit.
5 Every press of the button (up or down) will increase abnormality numbers and transmit abnormality code signal to the main unit.
6 When the latest abnormality code on the main unit and code transmitted from the remote controller are matched, power LED will light up for 30 seconds and a beep sound (continuously for 4 seconds) will be heard. If no codes are matched, power LED will light up for 0.5 seconds and no sound will be heard.
7 The breakdown diagnosis mode will be canceled by pressing the CHECK button continuously for 5 seconds or without any operation the remote control for 30 seconds.
8 The LED will be off if the unit is turned off or the RESET button on the main unit is pressed.

15.3.3 To Display Memorized Error Code (Protective Operation) status:

1 Turn power on.
2 Press the CHECK button on the remote controller continuously for 5 seconds.
3 "- -" will be displayed on the remote controller display.
Note: Display only for "- -". (No transmitting signal, no receiving sound and no Power LED blinking.)
4 Press the "TIMER" ▲ or ▼ button on the remote controller. The code "H00" (no abnormality) will be displayed and signal will be transmitted to the main unit. The power LED lights up. If no abnormality is stored in the memory, three beeps sound will be heard.
5 Every press of the button (up or down) will increase abnormality numbers and transmit abnormality code signal to the main unit.
6 When the latest abnormality code on the main unit and code transmitted from the remote controller are matched, power LED will light up for 30 seconds and a beep sound (continuously for 4 seconds) will be heard. If no codes are matched, power LED will light up for 0.5 seconds and no sound will be heard.
7 The breakdown diagnosis mode will be canceled unless pressing the CHECK button continuously for 5 seconds or operating the unit for 30 seconds.
8 The same diagnosis can be repeated by turning power on again.



15.3.4 To Clear Memorized Error (Protective Operation) Status after Repair:

1 Turn power on (in standby condition).
2 Press the AUTO button for 5 seconds (A beep receiving sound) on the main unit to operate the unit at Forced Cooling Operation mode.
3 Press the CHECK button on the remote controller for about 1 second with a pointed object to transmit signal to main unit. A beep sound is heard from main unit and the data is cleared.

15.3.5 Temporary Operation (Depending On Breakdown Status)

1 Press the AUTO button (A beep receiving sound) on the main unit to operate the unit. (Remote control will become possible.)
2 The unit can temporarily be used until repaired.

Error Code	Operation	Temporary items
H23	Cooling	Emergency Operation with limited power
H27, H28	Cooling, Heating	
H26	Cooling, Heating	

15.4 Error Codes Table

Diagnosis display	Abnormality / Protection control	Abnormality Judgment	Protection Operation	Problem	Check location
H00	No memory of failure	—	Normal operation	—	—
H11	Indoor/outdoor abnormal communication	After operation for 1 minute	Indoor fan only operation can start by entering into force cooling operation	Indoor/outdoor communication not establish	• Indoor/outdoor wire terminal • Indoor/outdoor PCB • Indoor/outdoor connection wire
H12	Indoor unit capacity unmatched	90s after power supply	—	Total indoor capability more than maximum limit or less than minimum limit, or number of indoor unit less than two	• Indoor/outdoor connection wire • Indoor/outdoor PCB • Specification and combination table in catalogue
H14	Indoor intake air temperature sensor abnormality	Continuous for 5s	—	Indoor intake air temperature sensor open or short circuit	• Indoor intake air temperature sensor lead wire and connector
H15	Compressor temperature sensor abnormality	Continuous for 5s	—	Compressor temperature sensor open or short circuit	• Compressor temperature sensor lead wire and connector
H16	Outdoor current transformer (CT) abnormality	—	—	Current transformer faulty or compressor faulty	• Outdoor PCB faulty or compressor faulty
H19	Indoor fan motor merchanism lock	Continuous happen for 7 times	—	Indoor fan motor lock or feedback abnormal	• Fan motor lead wire and connector • Fan motor lock or block
H23	Indoor heat exchanger temperature sensor abnormality	Continuous for 5s	—	Indoor heat exchanger temperature sensor open or short circuit	• Indoor heat exchanger temperature sensor lead wire and connector
H24	Indoor heat exchanger temperature sensor 2 abnormality	Continuous for 5s	—	Indoor heat exchanger temperature sensor 2 open or short circuit	• Indoor heat exchanger temperature sensor 2 lead wire and connector
H25	Indoor ion device abnormality	Port is ON for 10s during ion device off	—	—	• ion device PCB
H27	Outdoor air temperature sensor abnormality	Continuous for 5s	—	Outdoor air temperature sensor open or short circuit	• Outdoor air temperature sensor lead wire and connector
H28	Outdoor heat exchanger temperature sensor 1 abnormality	Continuous for 5s	—	Outdoor heat exchanger temperature sensor 1 open or short circuit	• Outdoor heat exchanger temperature sensor 1 lead wire and connector
H30	Outdoor discharge pipe temperature sensor abnormality	Continuous for 5s	—	Outdoor discharge pipe temperature sensor open or short circuit	• Outdoor discharge pipe temperature sensor lead wire and connector
H32	Outdoor heat exchanger temperature sensor 2 abnormality	Continuous for 5s	—	Outdoor heat exchanger temperature sensor 2 open or short circuit	• Outdoor heat exchanger temperature sensor 2 lead wire and connector
H33	Indoor / outdoor misconnection abnormality	—	—	Indoor and outdoor rated voltage different	• Indoor and outdoor units check
H34	Outdoor heat sink temperature sensor abnormality	Continuous for 2s	—	Outdoor heat sink temperature sensor open or short circuit	• Outdoor heat sink sensor
H36	Outdoor gas pipe temperature sensor abnormality	Continuous for 5s	Heating protection operation only	Outdoor gas pipe temperature sensor open or short circuit	• Outdoor gas pipe temperature sensor lead wire and connector
H37	Outdoor liquid pipe temperature sensor abnormality	Continuous for 5s	Cooling protection operation only	Outdoor liquid pipe temperature sensor open or short circuit	• Outdoor liquid pipe temperature sensor lead wire and connector
H38	Indoor/Outdoor mismatch (brand code)	—	—	Brand code not match	• Check indoor unit and outdoor unit
H39	Abnormal indoor operating unit or standby units	3 times happen within 40 minutes	—	Wrong wiring and connecting pipe, expansion valve abnormality, indoor heat exchanger sensor open circuit	• Check indoor/outdoor connection wire and connection pipe • Indoor heat exchanger sensor lead wire and connector • Expansion valve and lead wire and connector

Diagnosis display	Abnormality / Protection control	Abnormality Judgment	Protection Operation	Problem	Check location
H41	Abnormal wiring or piping connection	—	—	Wrong wiring and connecting pipe, expansion valve abnormality	• Check indoor/outdoor connection wire and connection pipe • Expansion valve and lead wire and connector
H59	ECONAVI sensor abnormality	Continuous for 25s	—	ECONAVI sensor open or short circuit	• ECONAVI sensor (defective or disconnected) • ECONAVI PCB
H64	Outdoor high pressure sensor abnormality	Continuous for 1 minutes	—	High pressure sensor open circuit during compressor stop	• High pressure sensor • Lead wire and connector
H70	Light sensor abnormality	Continuous for 24 hours, 15days	—	Light sensor open or short circuit	• Light sensor (defective or disconnected)
H97	Outdoor fan motor mechanism lock	2 times happen within 30 minutes	—	Outdoor fan motor lock or feedback abnormal	• Outdoor fan motor lead wire and connector • Fan motor lock or block
H98	Indoor high pressure protection	—	—	Indoor high pressure protection (Heating)	• Check indoor heat exchanger • Air filter dirty • Air circulation short circuit
H99	Indoor operating unit freeze protection	—	—	Indoor freeze protection (Cooling)	• Check indoor heat exchanger • Air filter dirty • Air circulation short circuit
F11	4-way valve switching abnormality	4 times happen within 30 minutes	—	4-way valve switching abnormal	• 4-way valve • Lead wire and connector
F17	Indoor standby units freezing abnormality	3 times happen within 40 minutes	—	Wrong wiring and connecting pipe, expansion valve leakage, indoor heat exchanger sensor open circuit	• Check indoor/outdoor connection wire and pipe • Indoor heat exchanger sensor lead wire and connector • Expansion valve lead wire and connector
F90	Power factor correction (PFC) circuit protection	4 times happen within 10 minutes	—	Power factor correction circuit abnormal	• Outdoor PCB faulty
F91	Refrigeration cycle abnormality	2 times happen within 20 minutes	—	Refrigeration cycle abnormal	• Insufficient refrigerant or valve close
F93	Compressor abnormal revolution	4 times happen within 20 minutes	—	Compressor abnormal revolution	• Power transistor module faulty or compressor lock
F94	Compressor discharge overshoot protection	4 times happen within 30 minutes	—	Compressor discharge pressure overshoot	• Check refrigeration system
F95	Outdoor cooling high pressure protection	4 times happen within 20 minutes	—	Cooling high pressure protection	• Check refrigeration system • Outdoor air circuit
F96	Power transistor module overheating protection	4 times happen within 30 minutes	—	Power transistor module overheat	• PCB faulty • Outdoor air circuit (fan motor)
F97	Compressor overheating protection	3 times happen within 30 minutes	—	Compressor overheat	• Insufficient refrigerant
F98	Total running current protection	3 times happen within 20 minutes	—	Total current protection	• Check refrigeration system • Power source or compressor lock
F99	Outdoor direct current (DC) peak detection	Continuous happen for 7 times	—	Power transistor module current protection	• Power transistor module faulty or compressor lock

15.5 Self-diagnosis Method

15.5.1 H11 (Indoor/Outdoor Abnormal Communication)

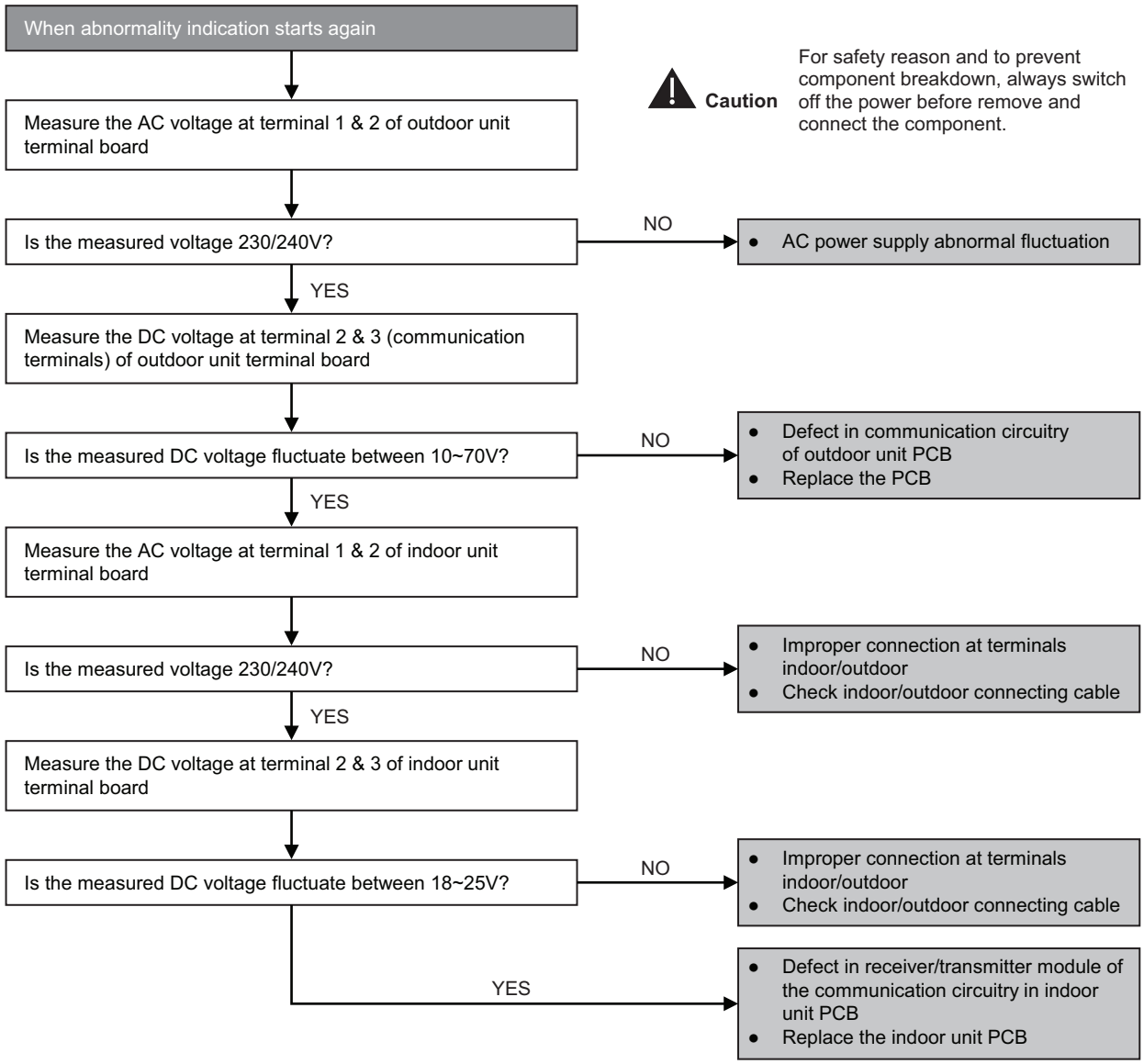
Malfunction Decision Conditions

- During startup and operation of cooling and heating, the data received from outdoor unit in indoor unit signal transmission is checked whether it is normal.

Malfunction Caused

- Faulty indoor unit PCB.
- Faulty outdoor unit PCB.
- Indoor unit-outdoor unit signal transmission error due to wiring error.
- Indoor unit-outdoor unit signal transmission error due to breaking of wire in the connection wires between the indoor and outdoor units.

Troubleshooting



15.5.2 H12 (Indoor/Outdoor Capacity Rank Mismatched)

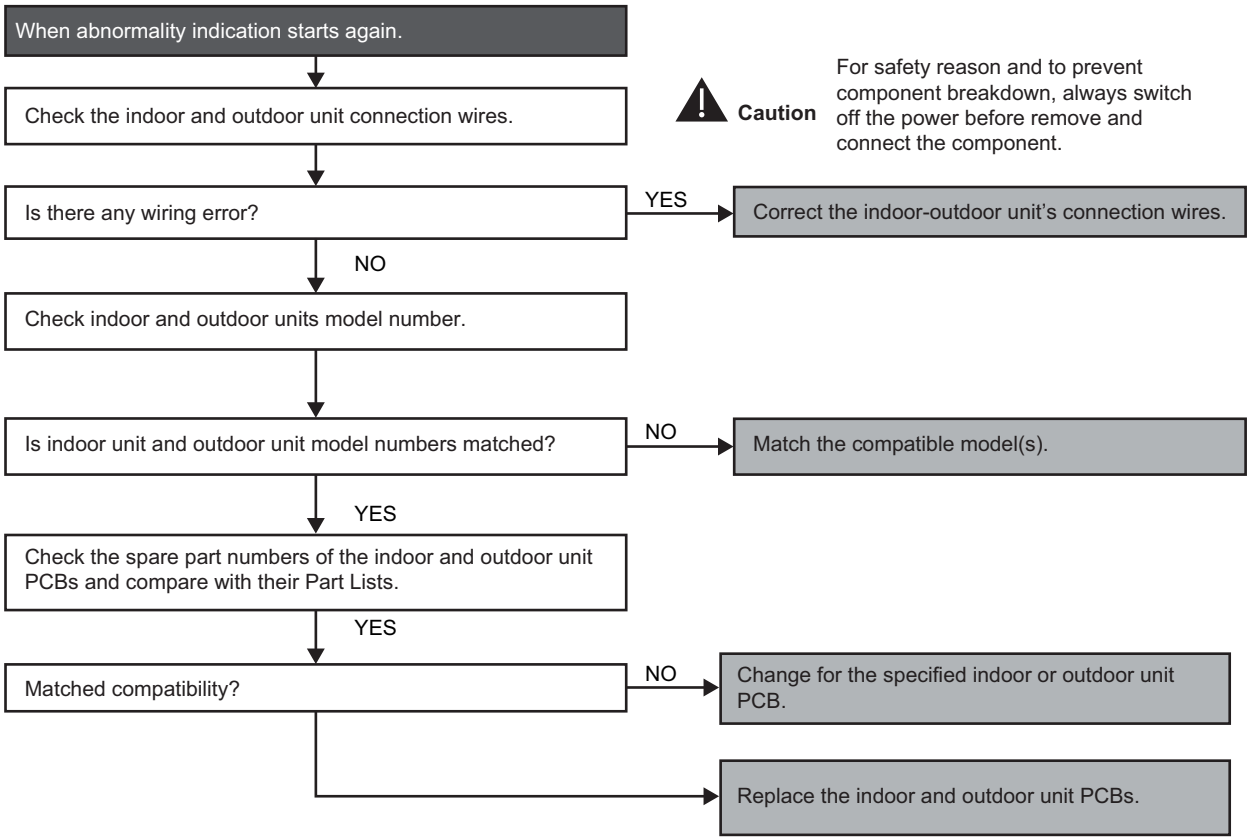
Malfunction Decision Conditions

- During startup, error code appears when different types of indoor and outdoor units are interconnected.

Malfunction Caused

- Wrong models interconnected.
- Wrong indoor unit or outdoor unit PCBs mounted.
- Indoor unit or outdoor unit PCBs defective.
- Indoor-outdoor unit signal transmission error due to wrong wiring.
- Indoor-outdoor unit signal transmission error due to breaking of wire 3 in the connection wires between the indoor and outdoor units.

Troubleshooting



15.5.3 H14 (Indoor Intake Air Temperature Sensor Abnormality)

Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the indoor intake air temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting

When abnormality indication starts again.

Check the connector connection:
- Turn off the power.
- Check the connector connection.

Caution For safety reason and to prevent component breakdown, always switch off the power before remove and connect the component.

Is the connector connection normal?

NO
- Connector poor contact.
- Correct the connection.

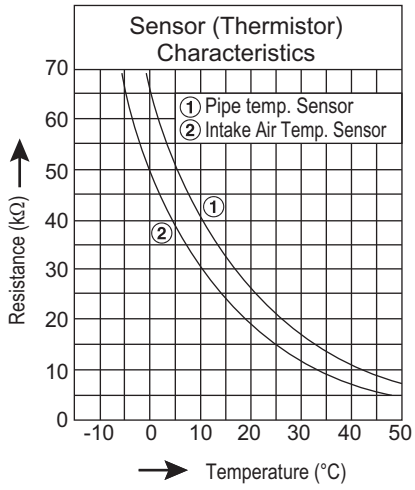
YES

Check the indoor intake air temperature sensor:
- Plug out connector from the indoor unit PCB.
- Measure the resistance of the indoor intake air temperature sensor.

Is the measured resistance of the indoor intake air temperature sensor matches the value specified in its characteristic chart?

NO
- Defect in indoor intake air temperature sensor.
- Replace the indoor intake air temperature sensor.

YES
- Defect in indoor unit PCB.
- Replace the indoor unit PCB.



15.5.4 H15 (Compressor Temperature Sensor Abnormality)

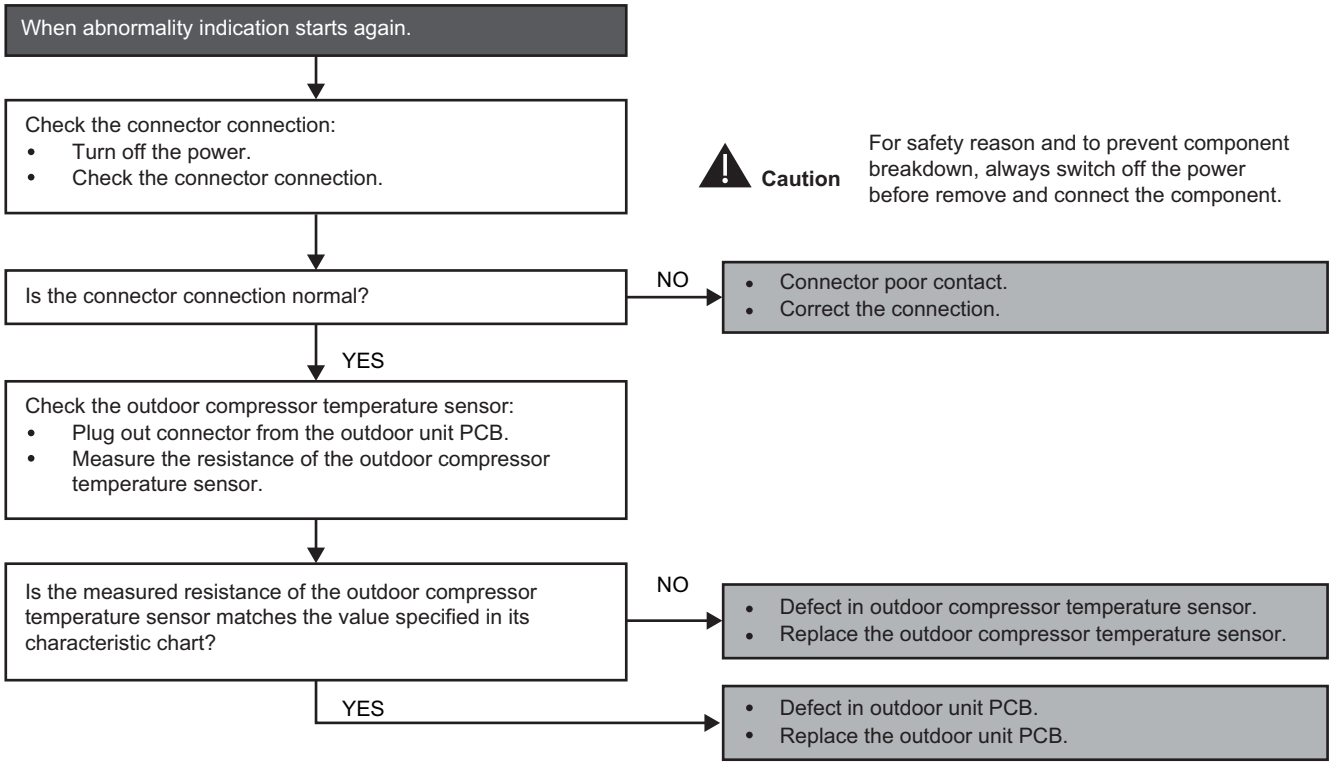
Malfunction Decision Conditions

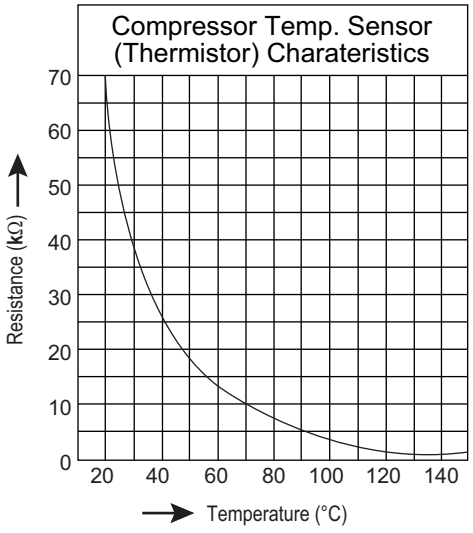
- During startup and operation of cooling and heating, the temperatures detected by the outdoor compressor temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting





15.5.5 H16 (Outdoor Current Transformer)

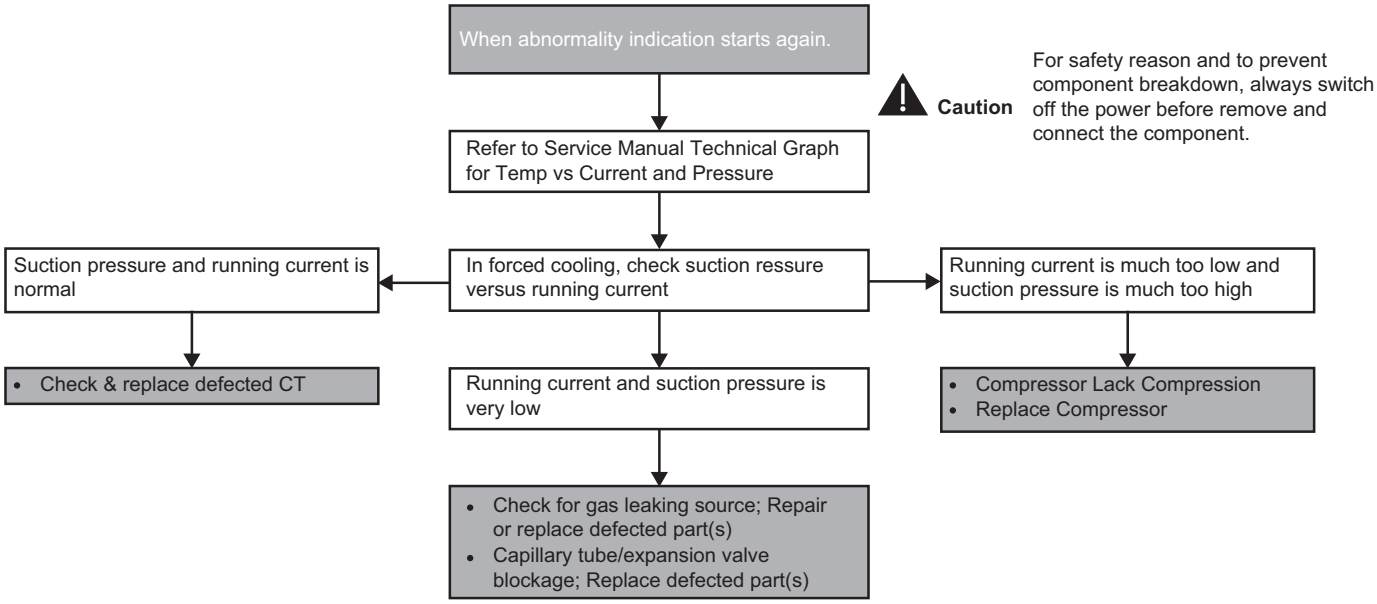
Malfunction Decision Conditions

- An input current, detected by Current Transformer CT, is below threshold value when the compressor is operating at certain frequency value for 3 minutes.

Malfunction Caused

- Lack of gas
- Broken CT (current transformer)
- Broken Outdoor PCB

Troubleshooting



15.5.6 H19 (Indoor Fan Motor – DC Motor Mechanism Locked)

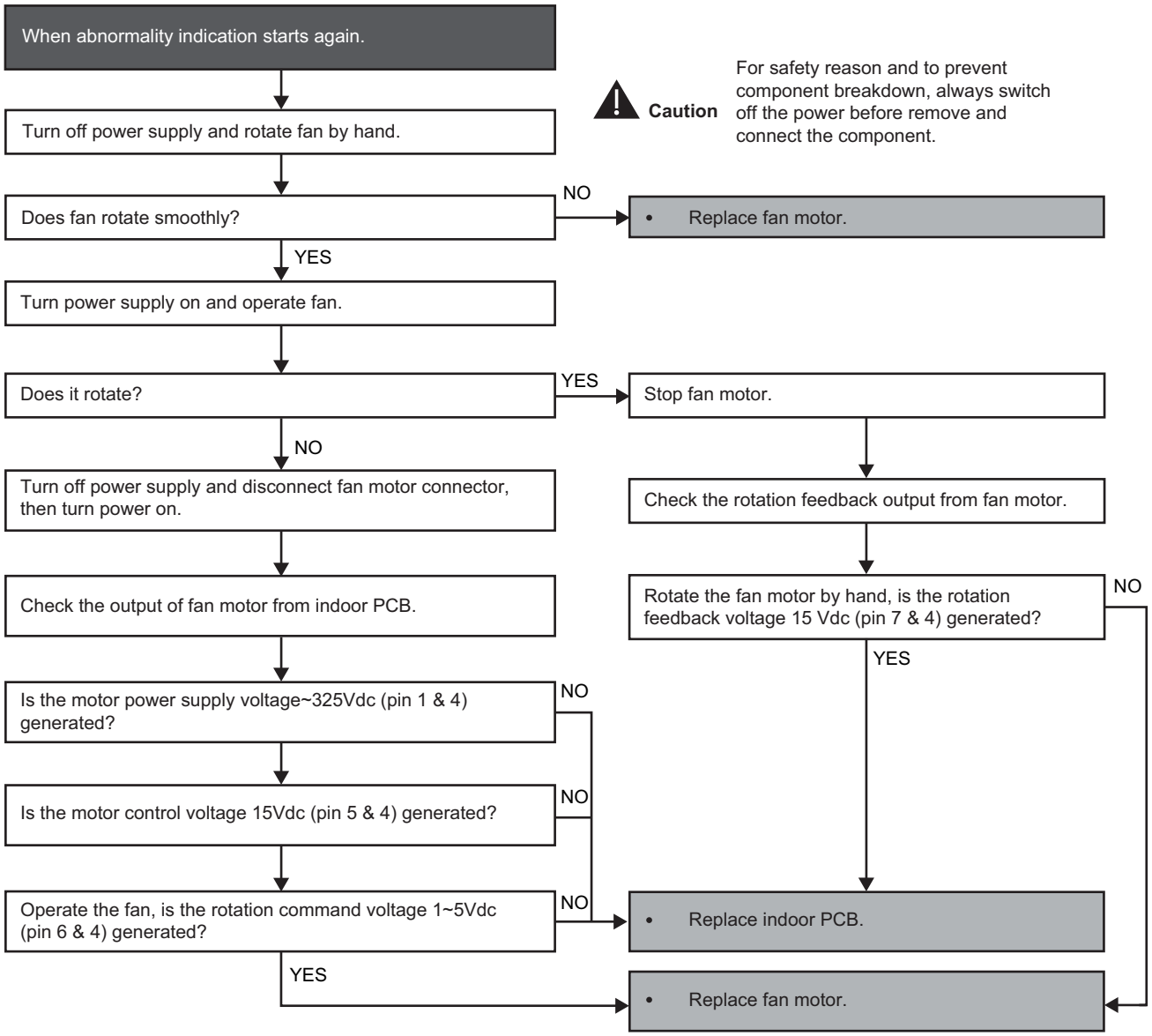
Malfunction Decision Conditions

- The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor (feedback of rotation > 2550rpm or < 50rpm).

Malfunction Caused

- Operation stops due to short circuit inside the fan motor winding.
- Operation stops due to breaking of wire inside the fan motor.
- Operation stops due to breaking of fan motor lead wires.
- Operation stops due to Hall IC malfunction.
- Operation error due to faulty indoor unit PCB.

Troubleshooting



15.5.7 H23 (Indoor Pipe Temperature Sensor Abnormality)

Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the indoor heat exchanger temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting

When abnormality indication starts again.

Check the connector connection:
- Plug out connector from the indoor unit PCB.
- Measure the resistance of the indoor pipe temperature sensor.

Caution For safety reason and to prevent component breakdown, always switch off the power before remove and connect the component.

Is the connector connection normal?

NO →
- Connector poor contact.
- Correct the connection.

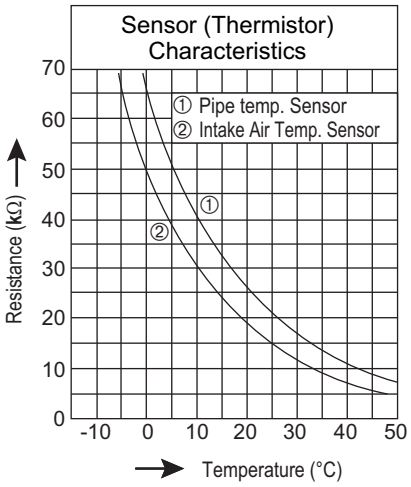
YES

Check the outdoor air temperature sensor:
- Plug out connector from the outdoor unit PCB.
- Measure the resistance of the outdoor intake air temperature sensor.

Is the measured resistance of the outdoor intake air temperature sensor matches the value specified in its characteristic chart?

NO →
- Defect in outdoor intake air temperature sensor.
- Replace the outdoor intake air temperature sensor.

YES →
- Defect in outdoor unit PCB.
- Replace the outdoor unit PCB.



15.5.8 H27 (Outdoor Air Temperature Sensor Abnormality)

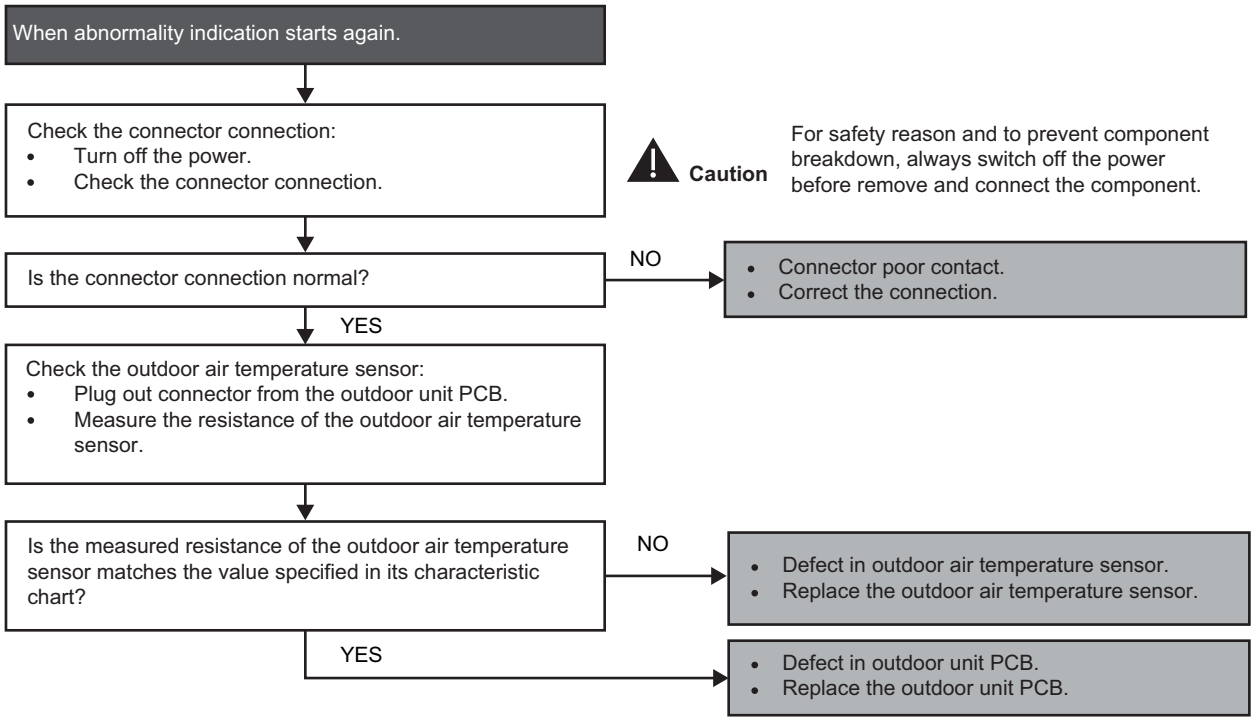
Malfunction Decision Conditions

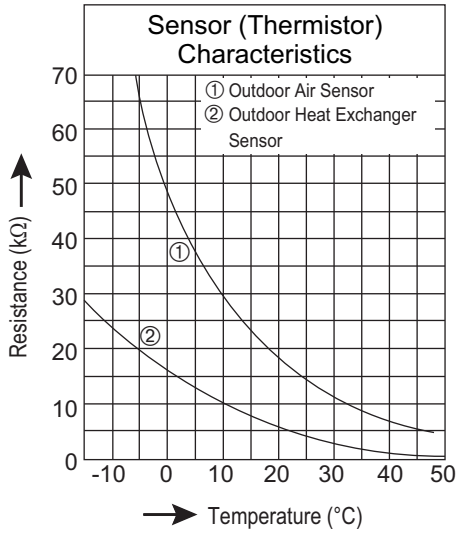
- During startup and operation of cooling and heating, the temperatures detected by the outdoor air temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting





15.5.9 H28 (Outdoor Pipe Temperature Sensor Abnormality)

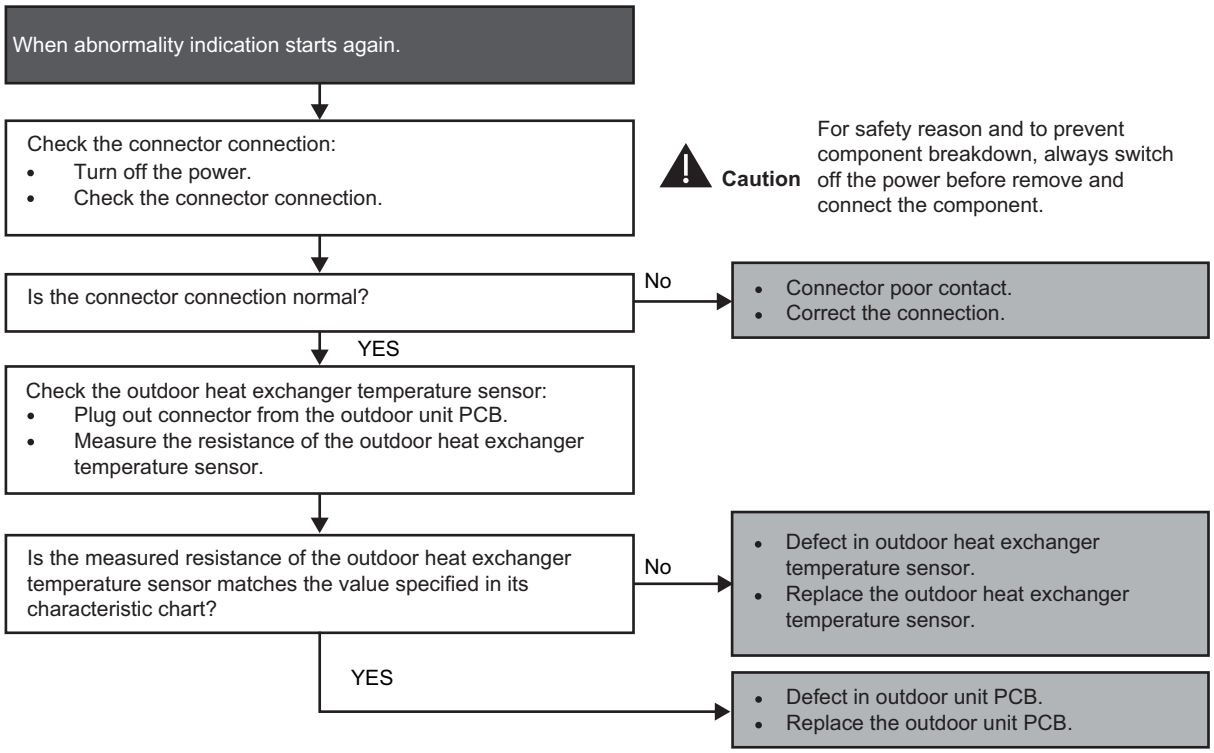
Malfunction Decision Conditions

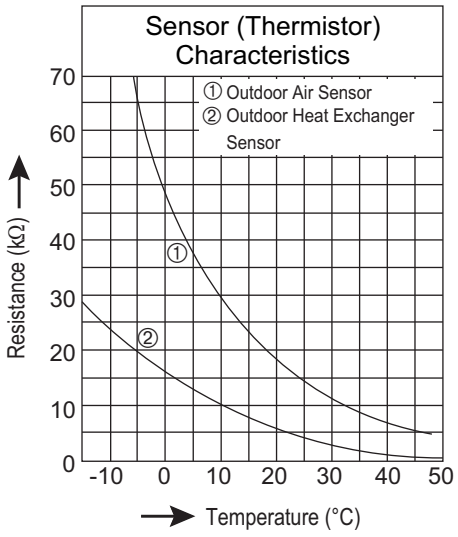
- During startup and operation of cooling and heating, the temperatures detected by the outdoor pipe temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting





15.5.10 H30 (Compressor Discharge Temperature Sensor Abnormality)

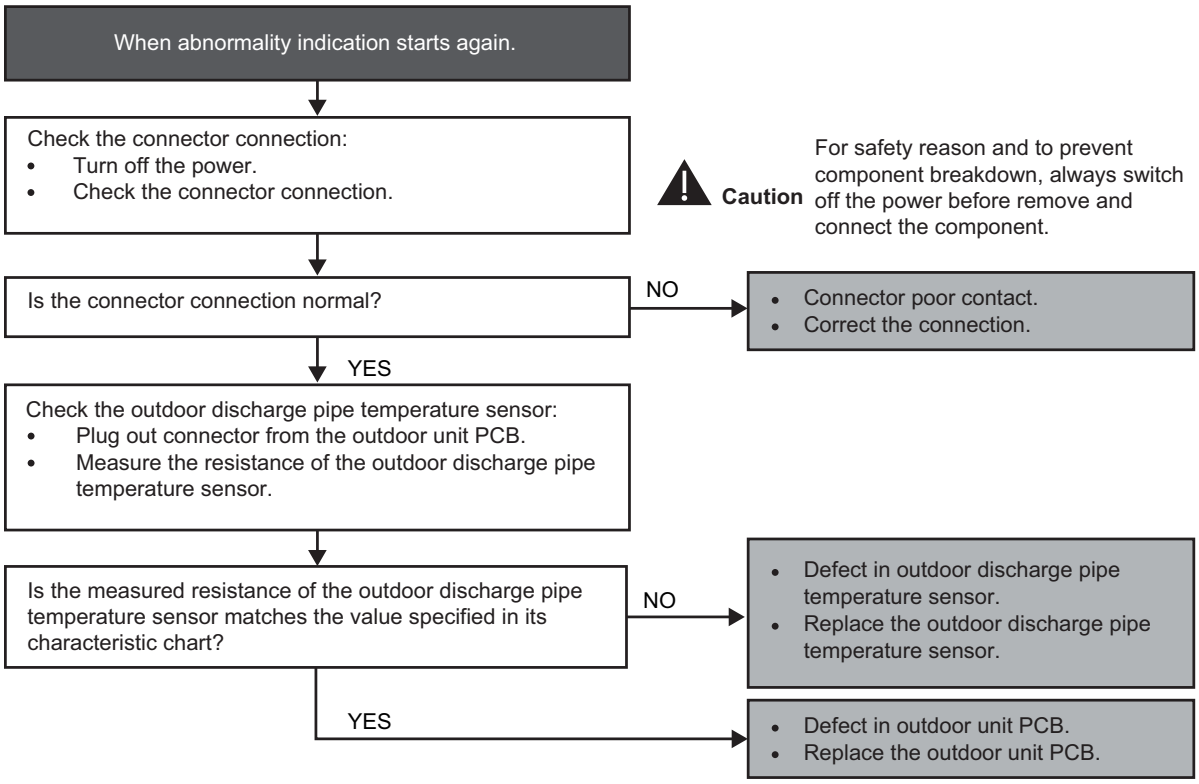
Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the outdoor discharge pipe temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting



15.5.11 H32 (Outdoor Heat Exchanger Temperature Sensor 2 Abnormality)

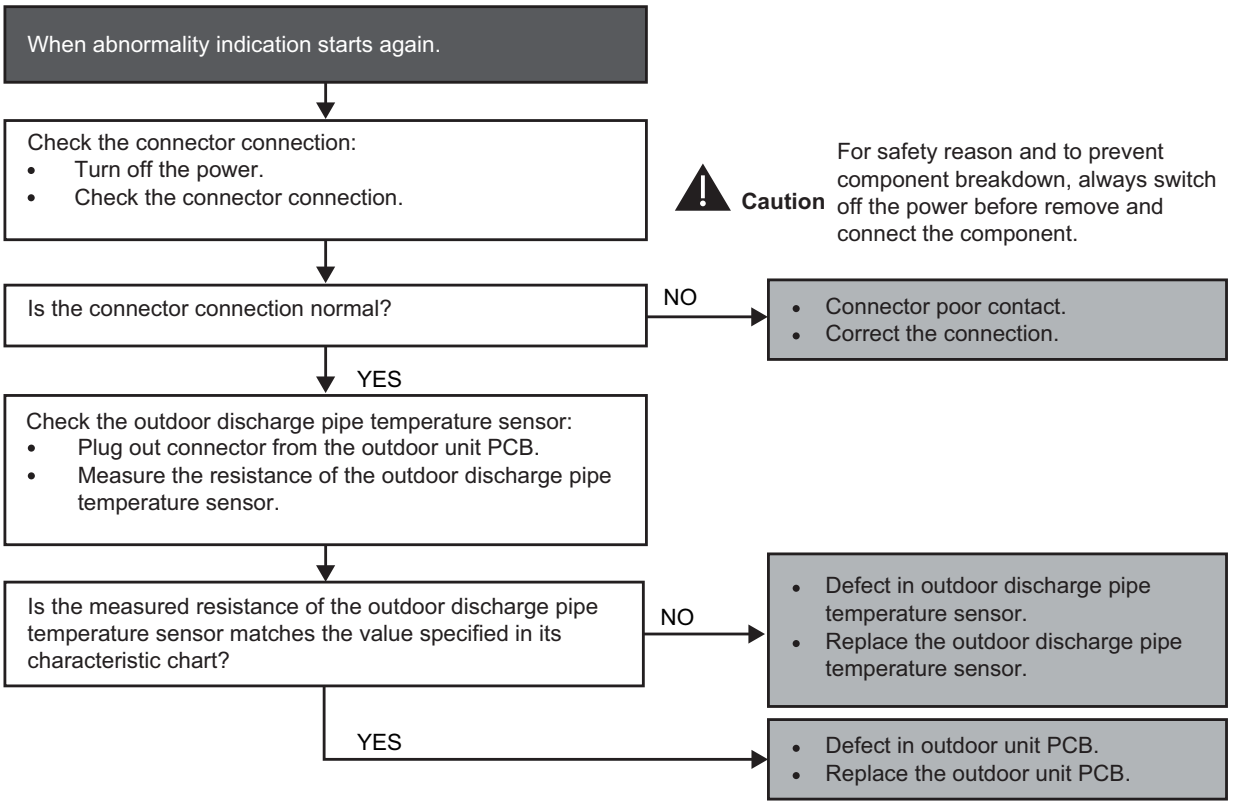
Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the outdoor heat exchanger temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting



15.5.12 H33 (Unspecified Voltage between Indoor and Outdoor)

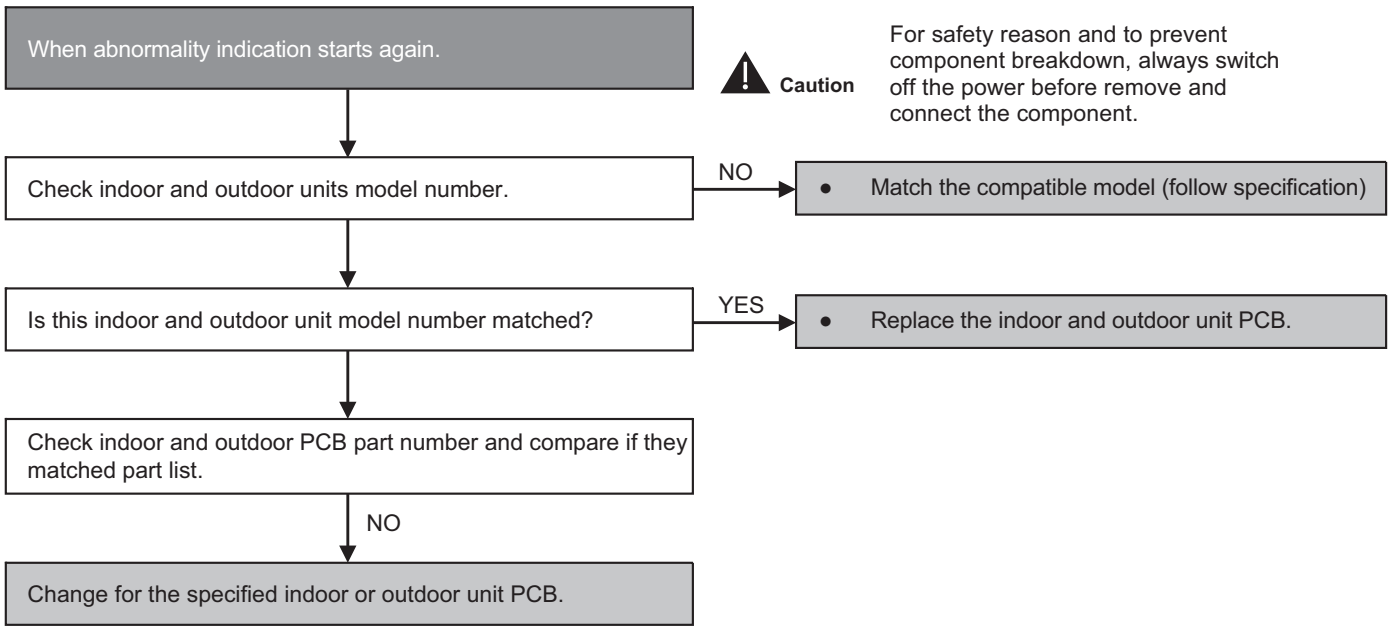
Malfunction Decision Conditions

- The supply power is detected for its requirement by the indoor/outdoor transmission.

Malfunction Caused

- Wrong models interconnected.
- Wrong indoor unit and outdoor unit PCBs used.
- Indoor unit or outdoor unit PCB defective.

Troubleshooting



15.5.13 H34 (Outdoor Heat Sink Temperature Sensor Abnormality)

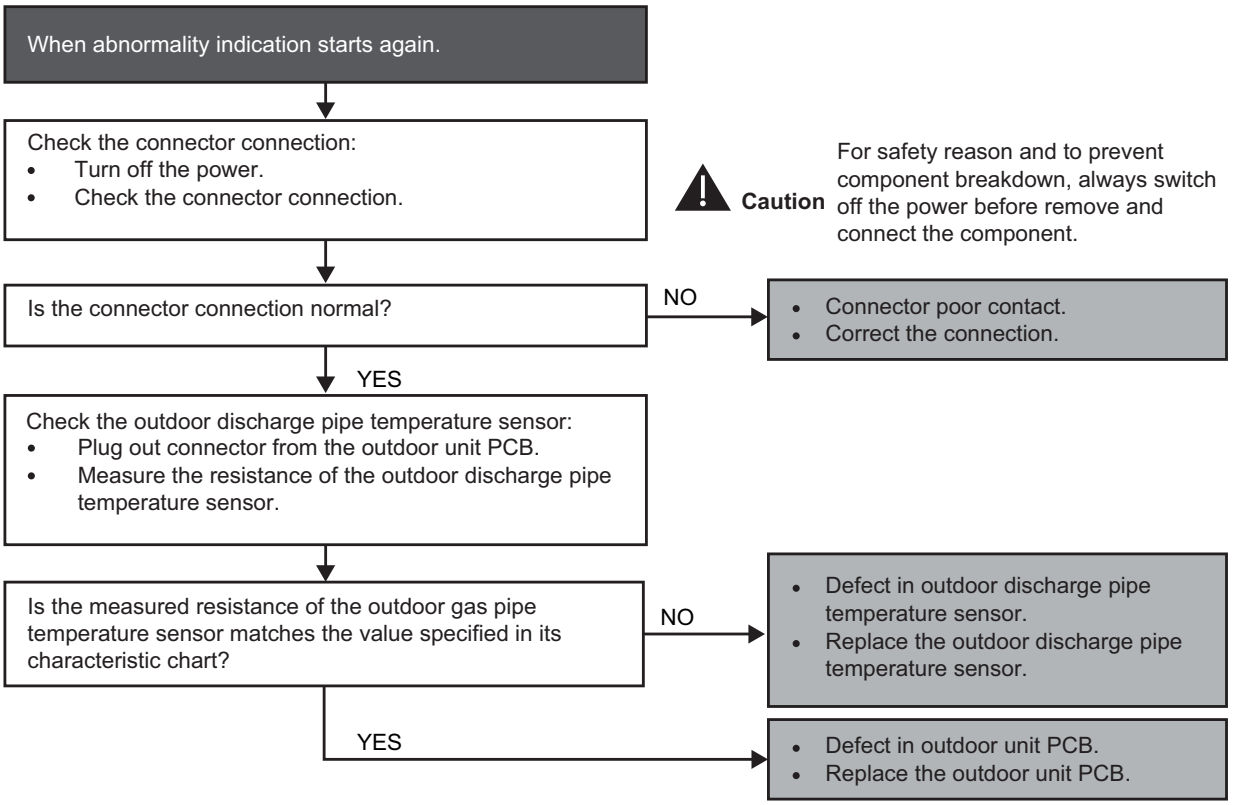
Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the outdoor heat sink temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting



15.5.14 H36 (Outdoor Gas Pipe Sensor Abnormality)

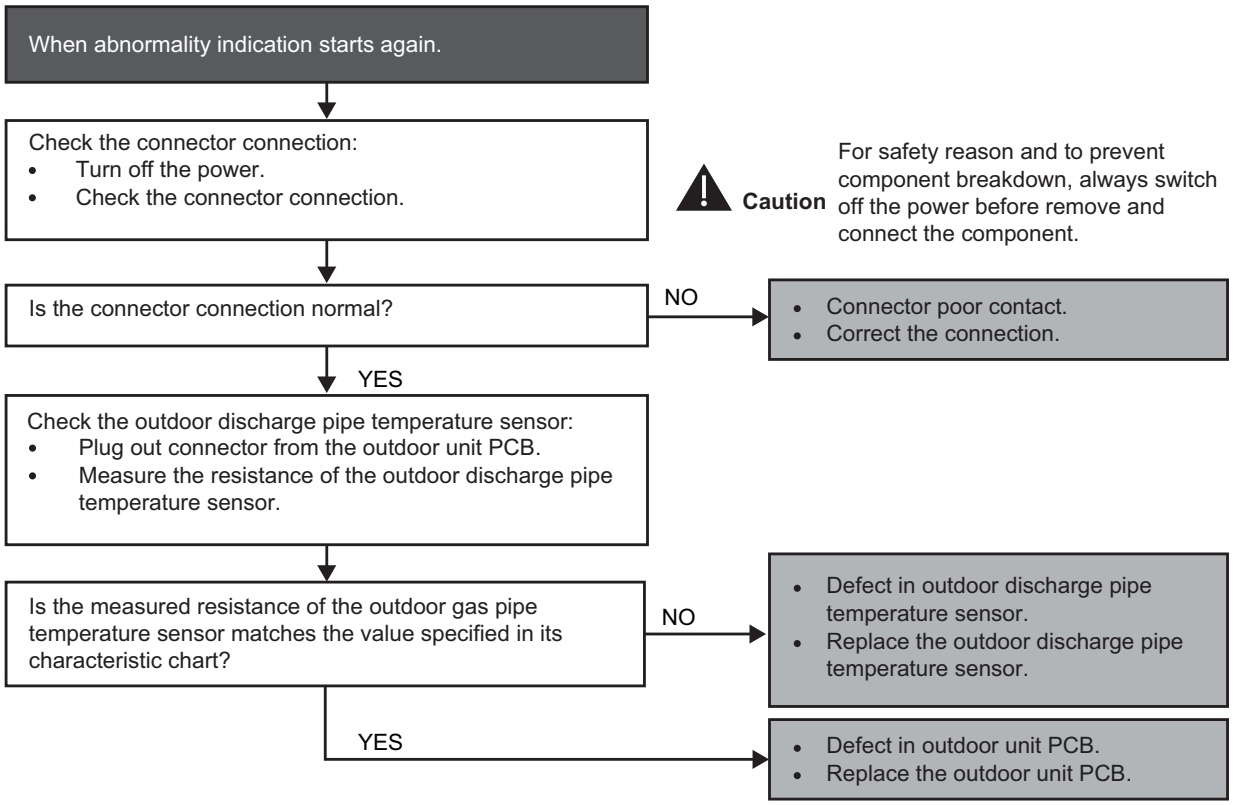
Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the outdoor gas pipe temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting



15.5.15 H37 (Outdoor Liquid Pipe Temperature Sensor Abnormality)

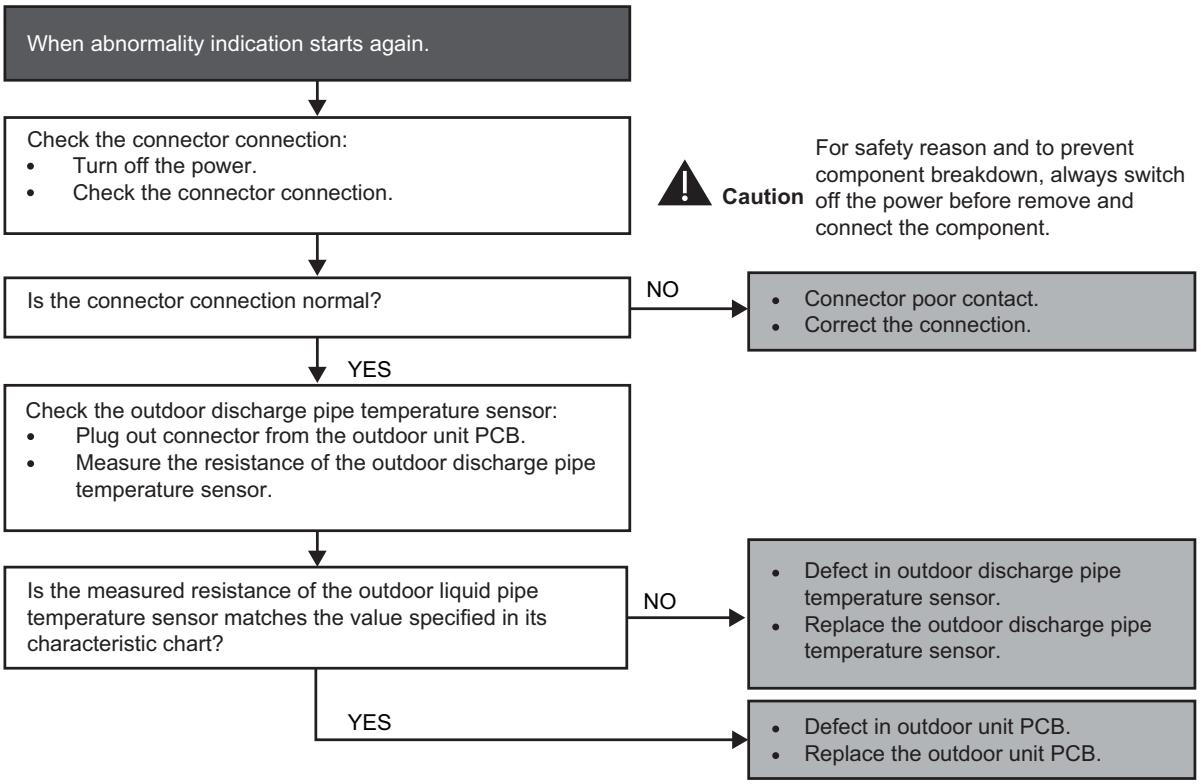
Malfunction Decision Conditions

- During startup and operation of cooling and heating, the temperatures detected by the outdoor liquid pipe temperature sensor are used to determine sensor errors.

Malfunction Caused

- Faulty connector connection.
- Faulty sensor.
- Faulty PCB.

Troubleshooting



15.5.16 H97 (Outdoor Fan Motor – DC Motor Mechanism Locked)

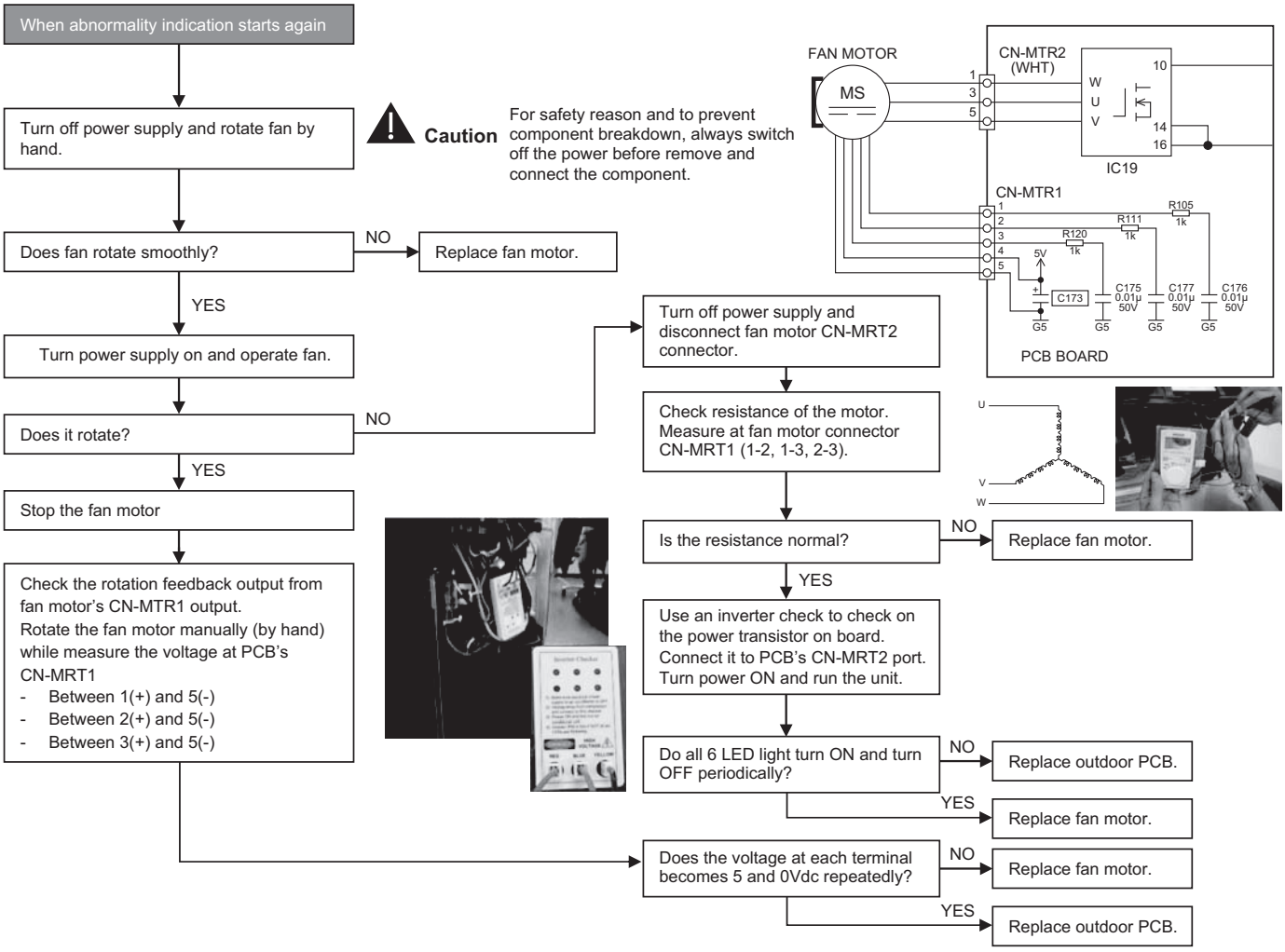
Malfunction Decision Conditions

- The rotation speed detected by the Hall IC during fan motor operation is used to determine abnormal fan motor.

Malfunction Caused

- Operation stops due to short circuit inside the fan motor winding.
- Operation stops due to breaking of wire inside the fan motor.
- Operation stops due to breaking of fan motor lead wires.
- Operation stops due to Hall IC malfunction.
- Operation error due to faulty outdoor unit PCB.

Troubleshooting



15.5.17 H98 (Error Code Stored in Memory and no alarm is triggered / no TIMER LED flashing)

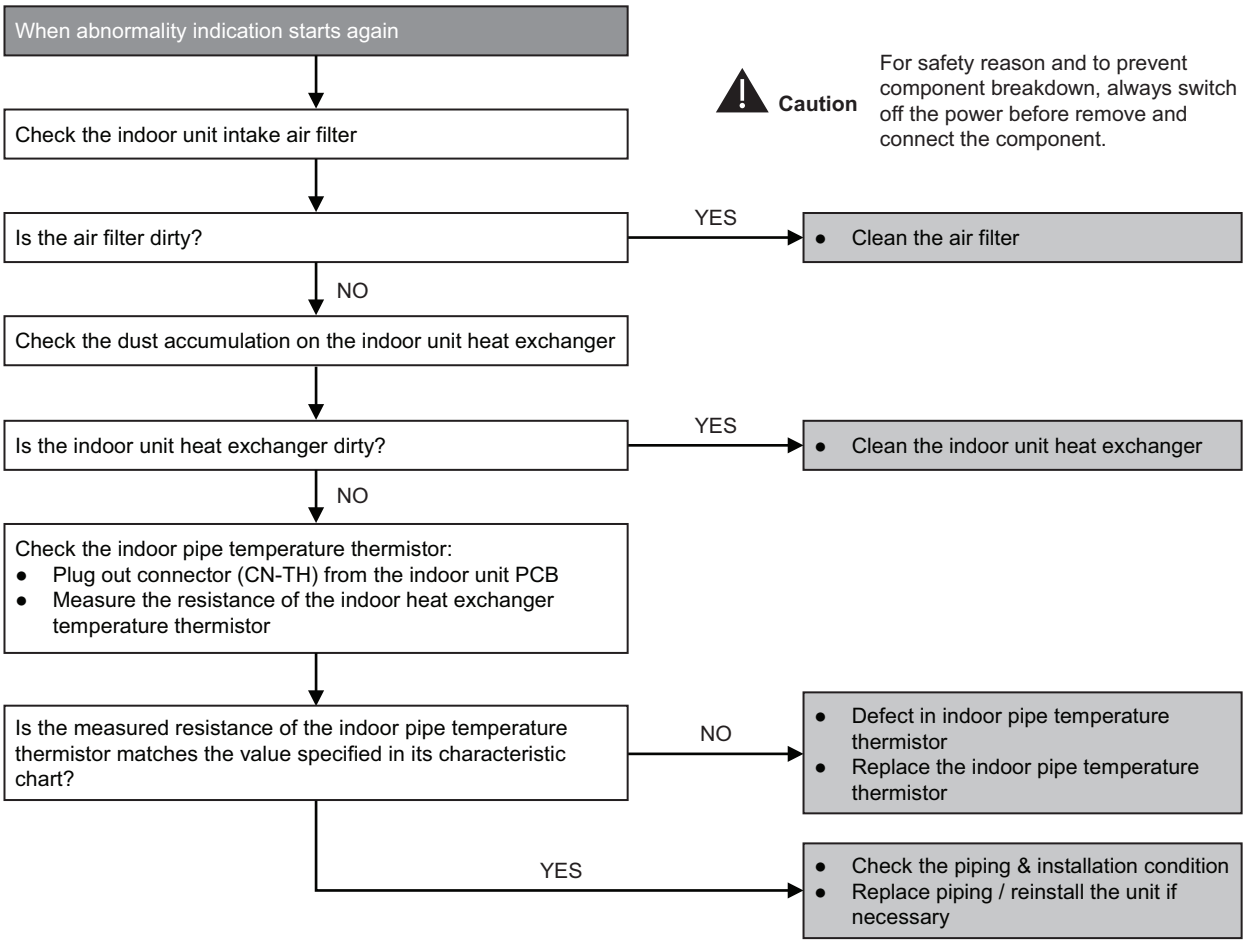
Malfunction Decision Conditions

- Indoor high pressure is detected when indoor heat exchanger is detecting very high temperature when the unit is operating in heating operation.
- Phenomena: unit is stopping and re-starting very often in heating mode

Malfunction Caused

- Indoor heat exchanger thermistor
- Clogged air filter or heat exchanger
- Over-bent pipe (liquid side)

Troubleshooting



15.5.18 H99 (Indoor Freeze Prevention Protection: Cooling or Soft Dry)

Error Code will not display (no Timer LED blinking) but store in EEPROM

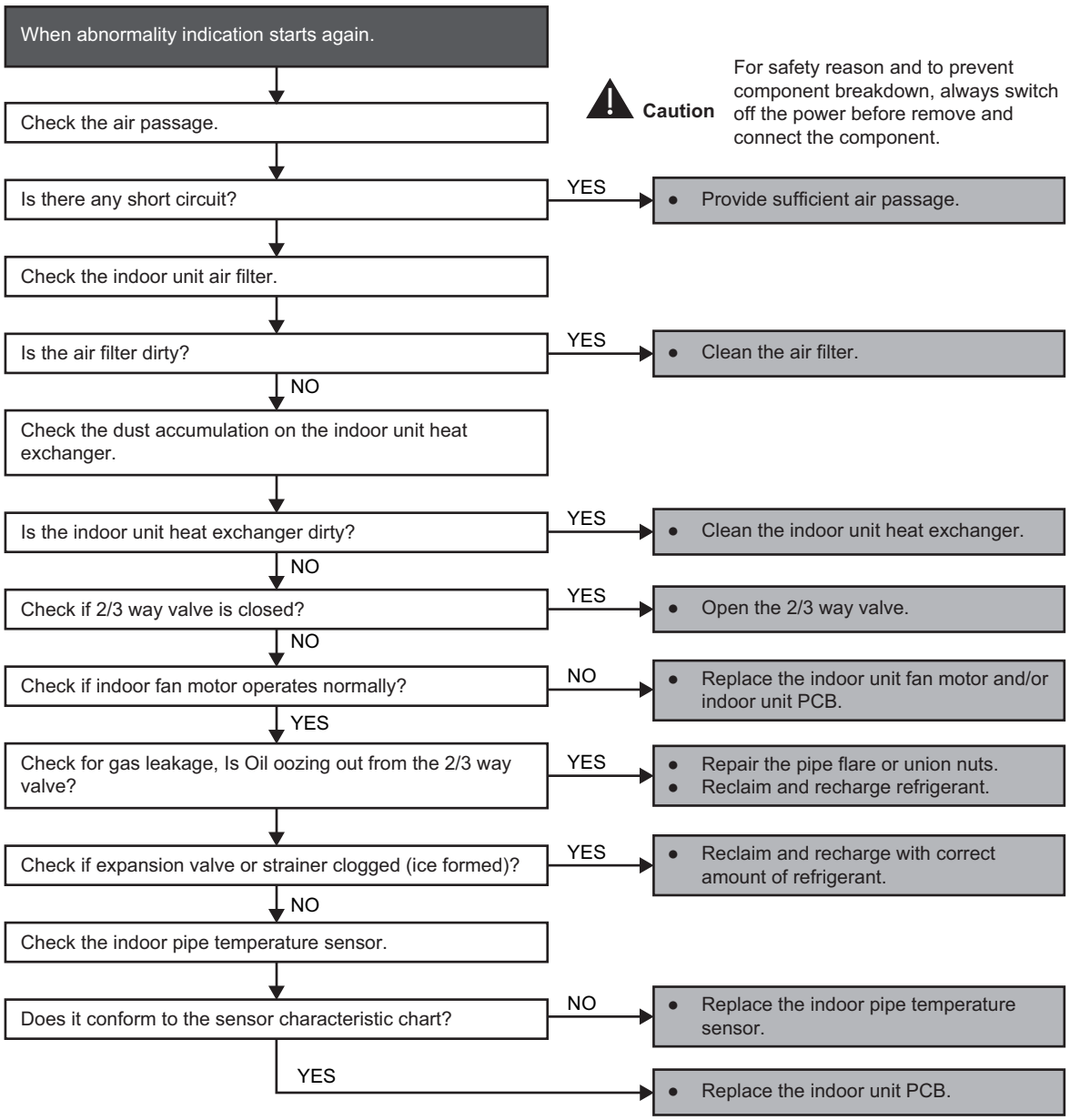
Malfunction Decision Conditions

- Freeze prevention control takes place (when indoor pipe temperature is lower than 2°C)

Malfunction Caused

- Air short circuit at indoor unit
- Clogged indoor unit air filter
- Dust accumulation on the indoor unit heat exchanger
- 2/3 way valve closed
- Faulty indoor unit fan motor
- Refrigerant shortage (refrigerant leakage)
- Clogged expansion valve or strainer
- Faulty indoor pipe temperature sensor
- Faulty indoor unit PCB

Troubleshooting



15.5.19 F11 (4-way valve Abnormality)

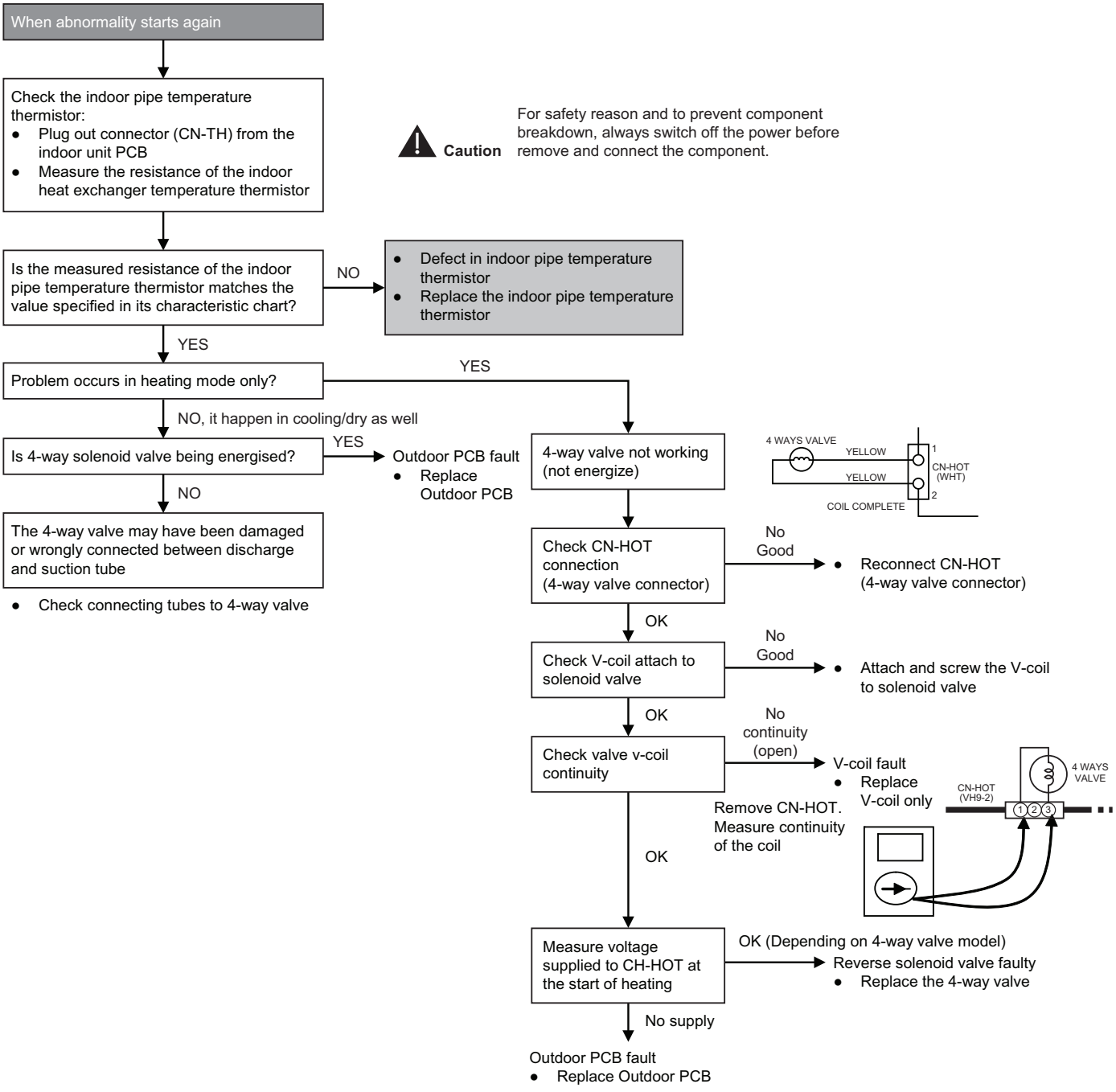
Malfunction Decision Conditions

- When indoor heat exchanger is cold during heating (except deice) or when indoor heat exchanger is hot during cooling and compressor operating, the 4-way valve is detected as malfunction.

Malfunction Caused

- Indoor heat exchanger (pipe) thermistor
- 4-way valve malfunction

Troubleshooting



* Check gas side pipe – for hot gas flow in cooling mode

15.5.20 F17 (Indoor Standby Units Freezing Abnormality)

Malfunction Decision Conditions

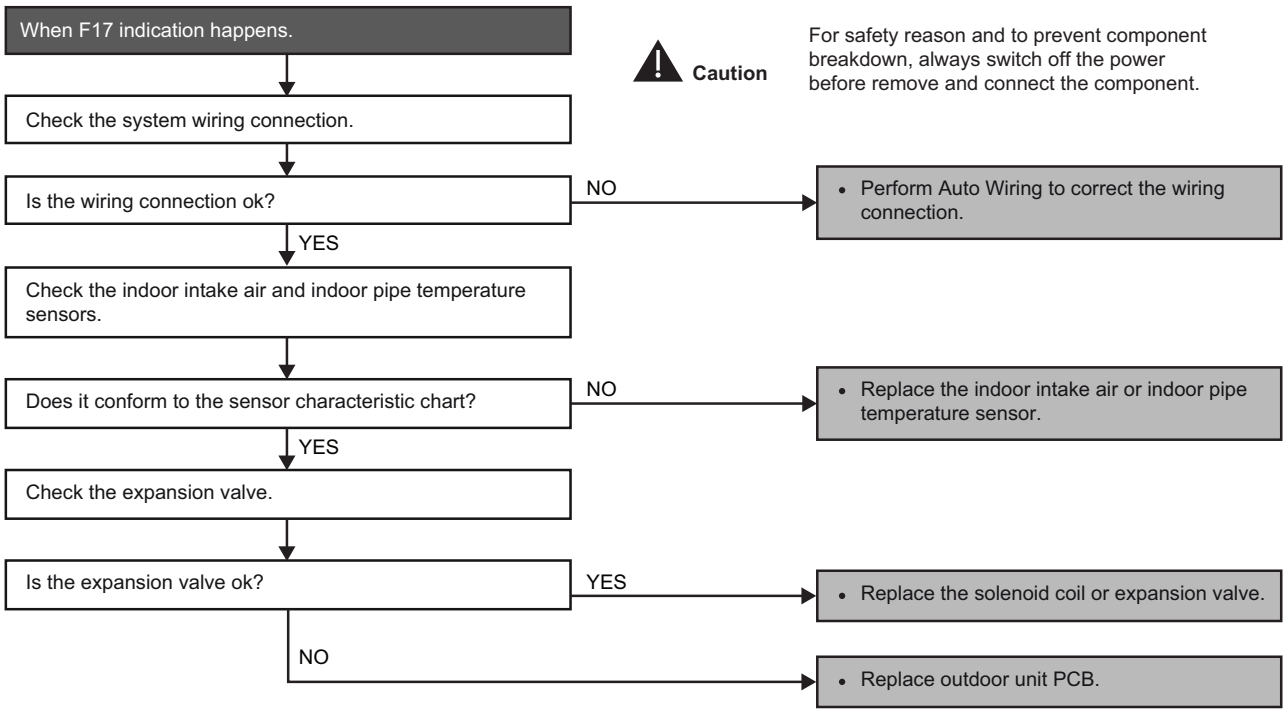
- When the different between indoor intake air temperature and indoor pipe temperature is above 10°C or indoor pipe temperature is below -1.0°C.

  Remark:
  When the indoor standby unit is freezing, the outdoor unit transfers F17 error code to the corresponding indoor unit and H39 to other indoor unit(s).

Malfunction Caused

- Wrong wiring connection
- Faulty sensor
- Faulty expansion valve

Troubleshooting



15.5.21 F90 (Power Factor Correction Protection)

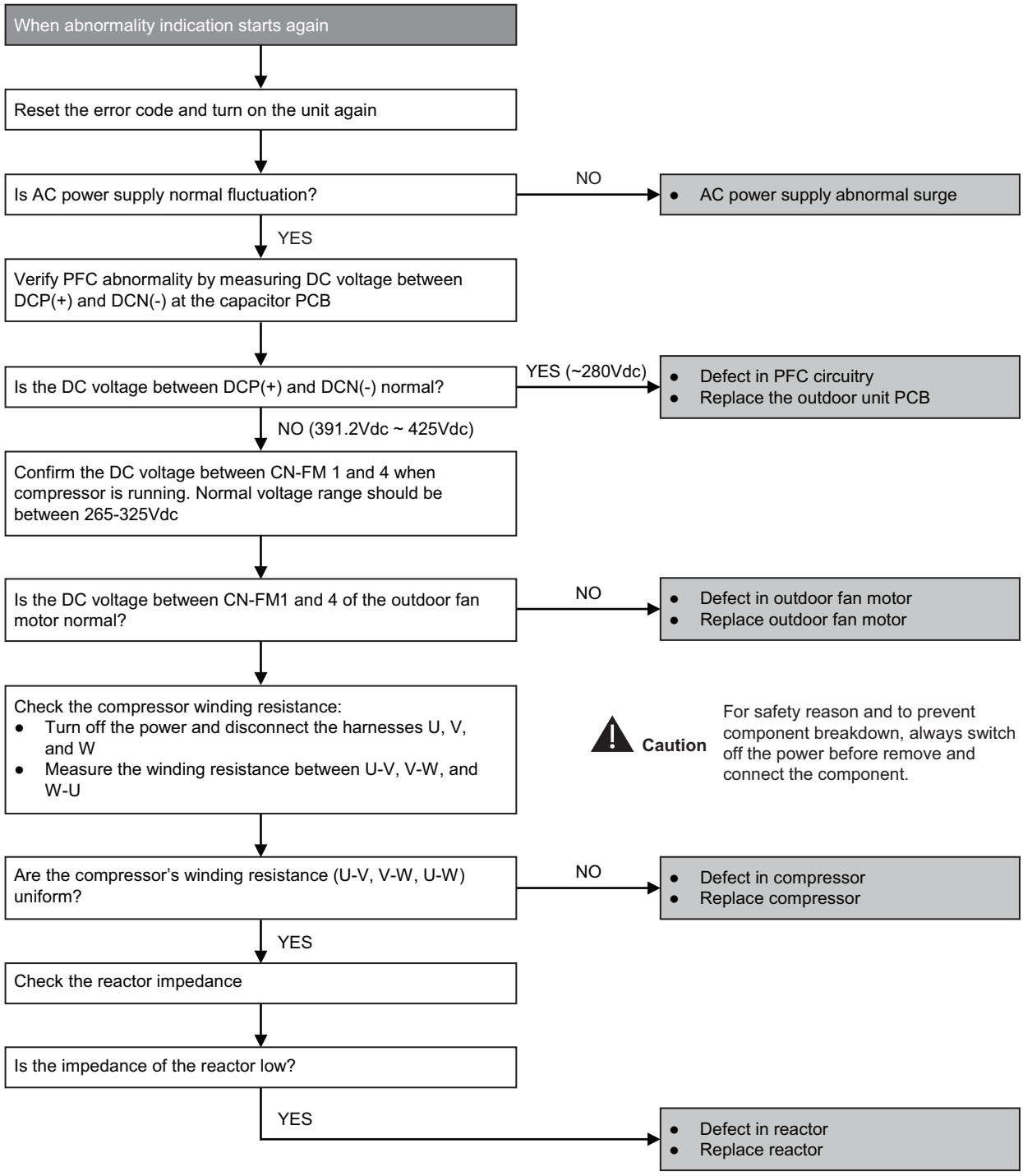
Malfunction Decision Conditions

- To maintain DC voltage level supply to power transistor.
- To detect high DC voltage level after rectification.

Malfunction Caused

- During startup and operation of cooling and heating, when Power Factor Correction (PFC) protection circuitry at the outdoor unit main PCB senses abnormal DC voltage level for power transistors.
- When DC voltage detected is LOW, transistor switching will turn ON by controller to push-up the DC level.
- When DC voltage detected is HIGH (391Vdc – 425Vdc), active LOW signal will send by the controller to turn OFF relay RY-C.

Troubleshooting



15.5.22 F91 (Refrigeration Cycle Abnormality)

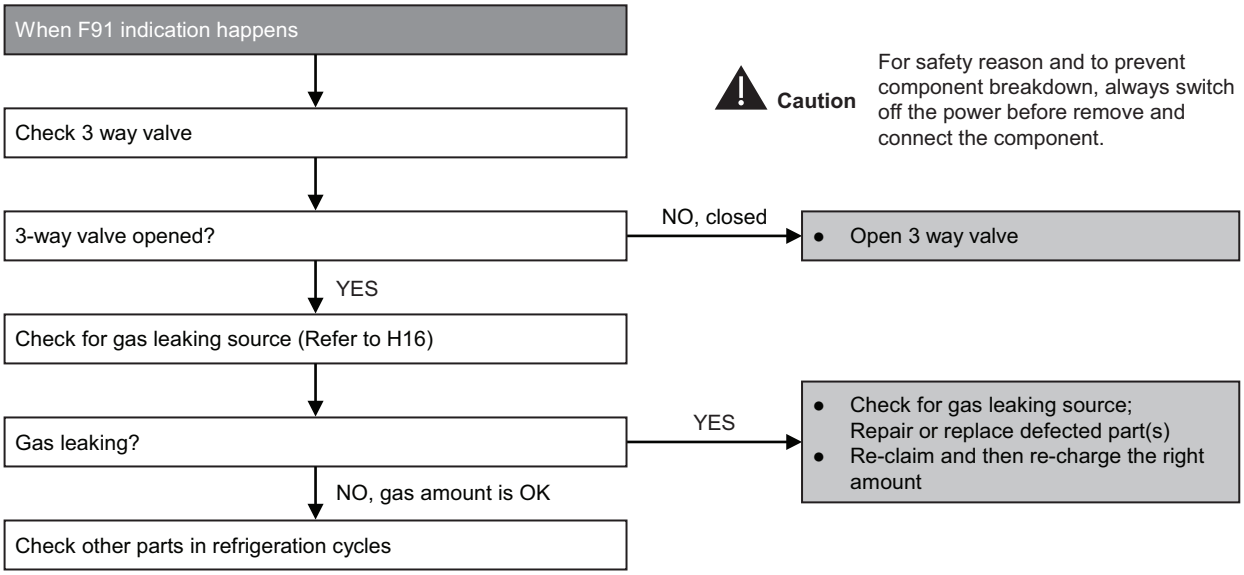
Malfunction Decision Conditions

- The input current is low while the compressor is running at higher than the setting frequency.

Malfunction Caused

- Lack of gas.
- 3-way valve close.

Troubleshooting



15.5.23 F93 (Compressor Rotation Failure)

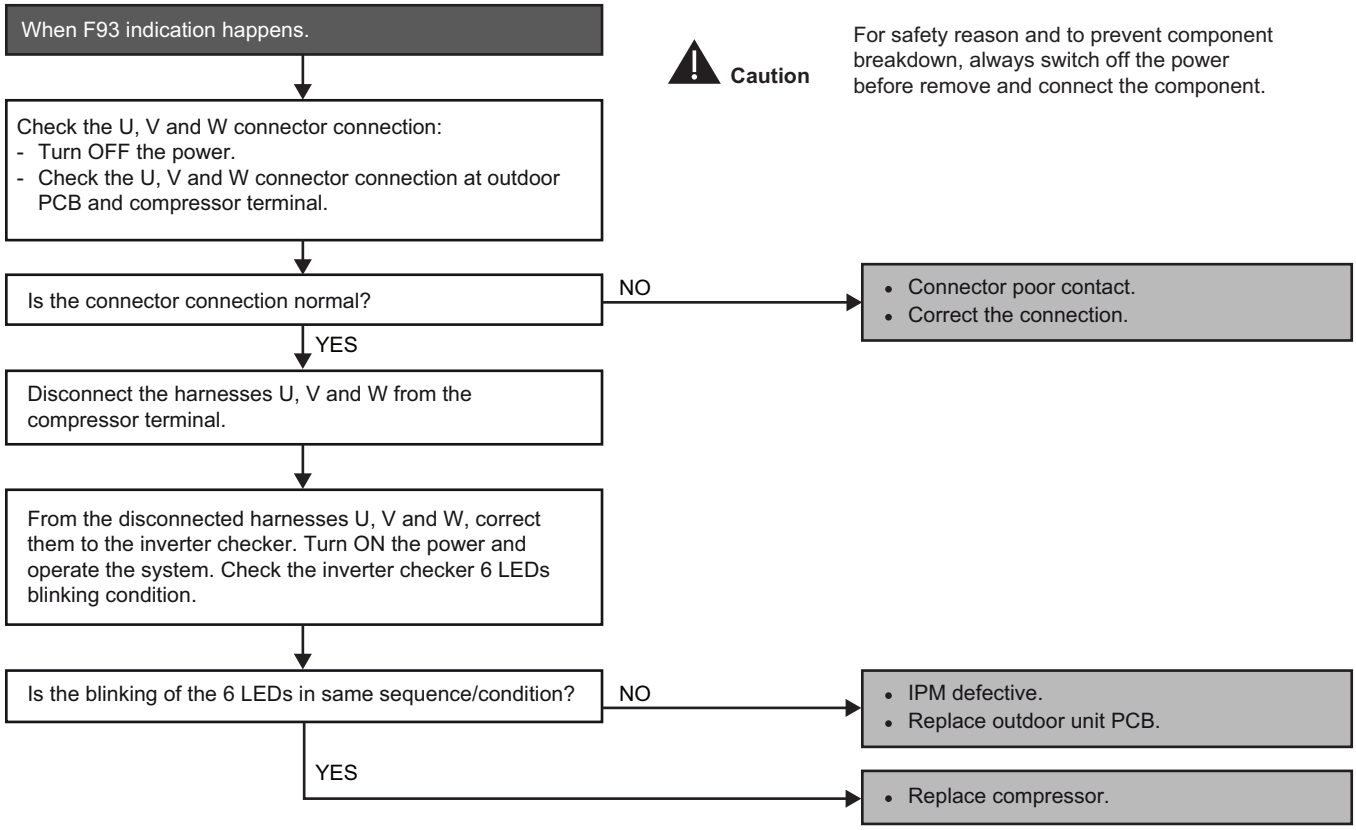
Malfunction Decision Conditions

- A compressor rotation failure is detected by checking the compressor running condition through the position detection circuit.

Malfunction Caused

- Compressor terminal disconnect
- Faulty Outdoor PCB
- Faulty compressor

Troubleshooting



15.5.24 F95 (Outdoor High Pressure Protection: Cooling or Soft Dry)

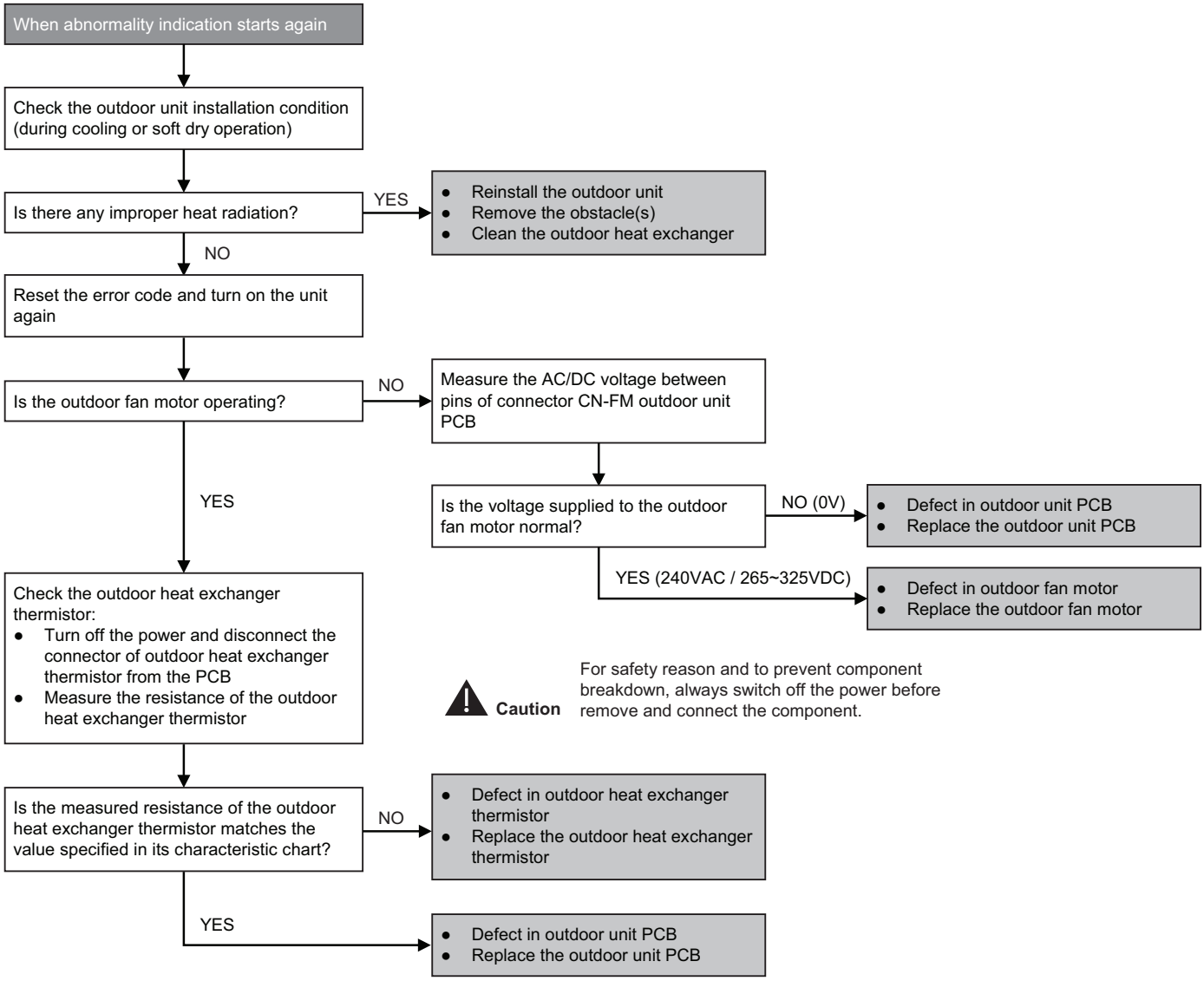
Malfunction Decision Conditions

- During operation of cooling or soft dry, when outdoor unit heat exchanger high temperature data is detected by the outdoor unit heat exchanger thermistor.

Malfunction Caused

- Outdoor heat exchanger temperature rise due to short-circuit of hot discharge air flow.
- Outdoor heat exchanger temperature rise due to defective of outdoor fan motor.
- Outdoor heat exchange temperature rise due to defective outdoor heat exchanger thermistor.
- Outdoor heat exchanger temperature rise due to defective of outdoor unit PCB.

Troubleshooting



15.5.25 F96 (IPM Overheating)

Malfunction Decision Conditions

- During operating of cooling and heating, when IPM temperature data (120°C) is detected by the IPM temperature sensor.
  Multi Models Only
  - Compressor Overheating: During operation of cooling and heating, when the compressor OL is activated.
  - Heat Sink Overheating: During operation of cooling and heating, when heat sink temperature data (90°C) is detected by the heat sink temperature sensor.

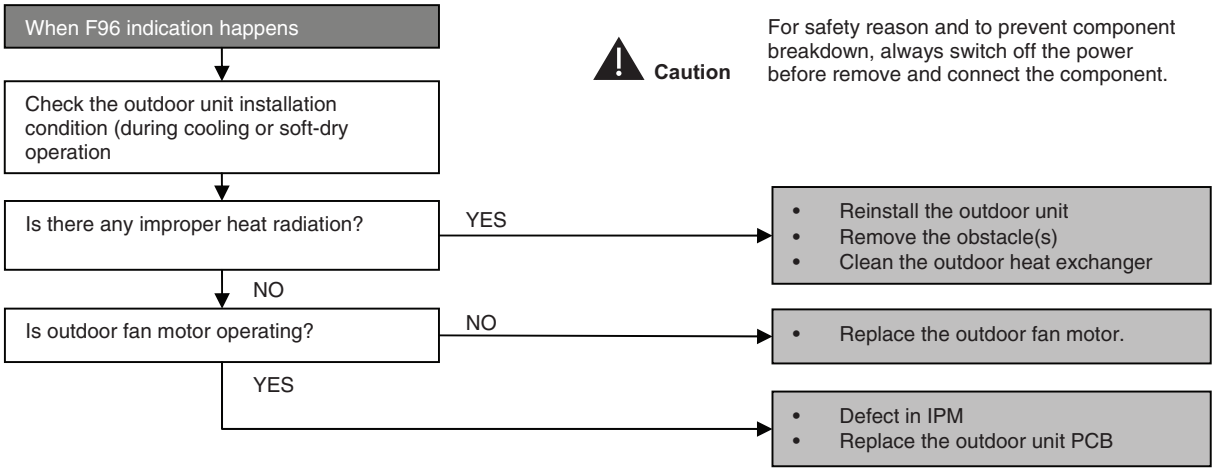
Malfunction Caused

- IPM overheats due to short circuit of hot discharge air flow.
- IPM overheats due to defective of outdoor fan motor.
- IPM overheats due to defective of internal circuitry of IPM.
- IPM overheats due to defective IPM temperature sensor.

Multi Models Only

- Compressor OL connector poor contact.
- Compressor OL faulty.

Troubleshooting



15.5.26 F97 (Compressor Overheating)

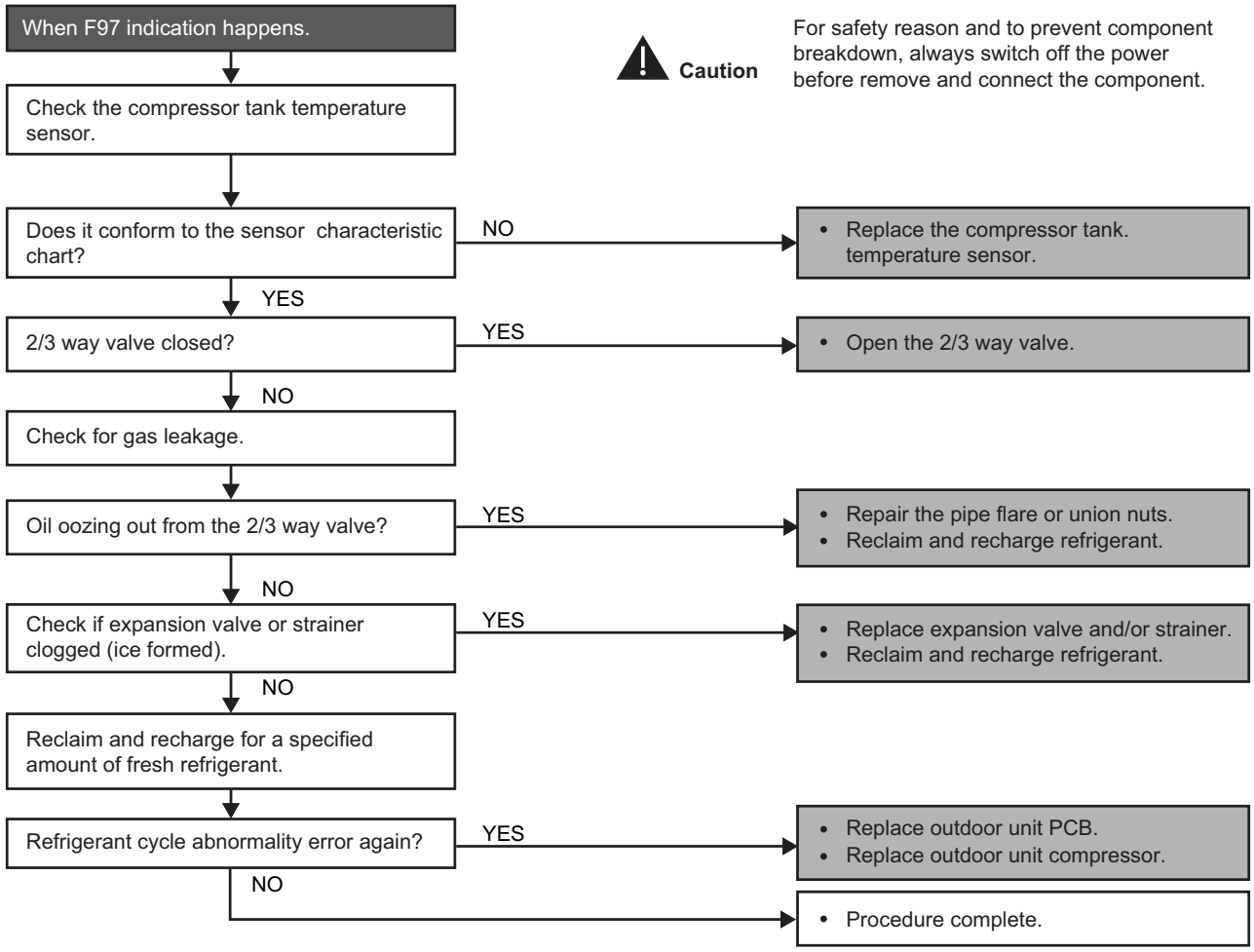
Malfunction Decision Conditions

- During operation of cooling and heating, when compressor tank temperature data (112°C) is detected by the compressor tank temperature sensor.

Malfunction Caused

- Faulty compressor tank temperature sensor
- 2/3 way valve closed
- Refrigerant shortage (refrigerant leakage)
- Faulty outdoor unit PCB
- Faulty compressor

Troubleshooting



15.5.27 F98 (Input Over Current Detection)

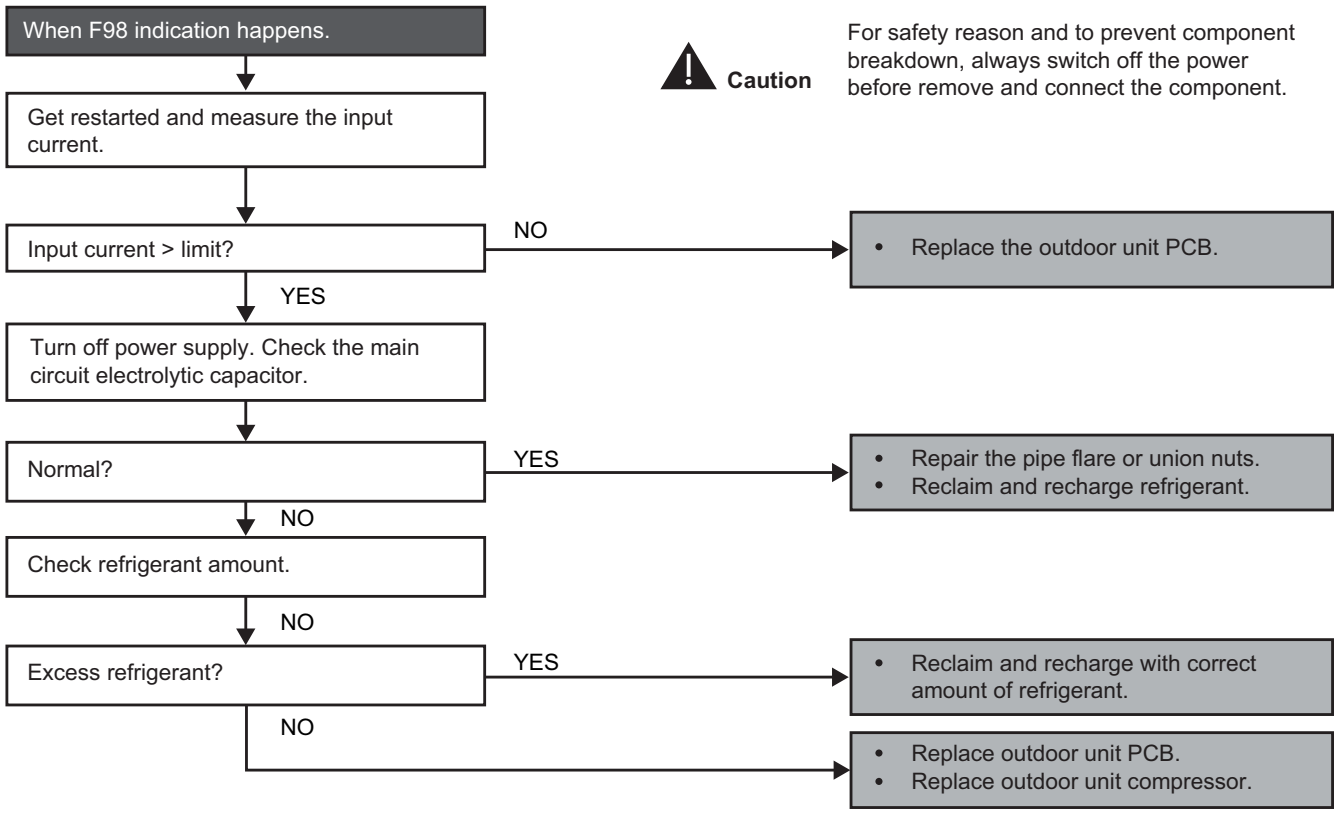
Malfunction Decision Conditions

- During operation of cooling and heating, when an input over-current (X value in Total Running Current Control) is detected by checking the input current value being detected by current transformer (CT) with the compressor running.

Malfunction Caused

- Excessive refrigerant.
- Faulty outdoor unit PCB.

Troubleshooting



15.5.28 F99 (DC Peak Detection)

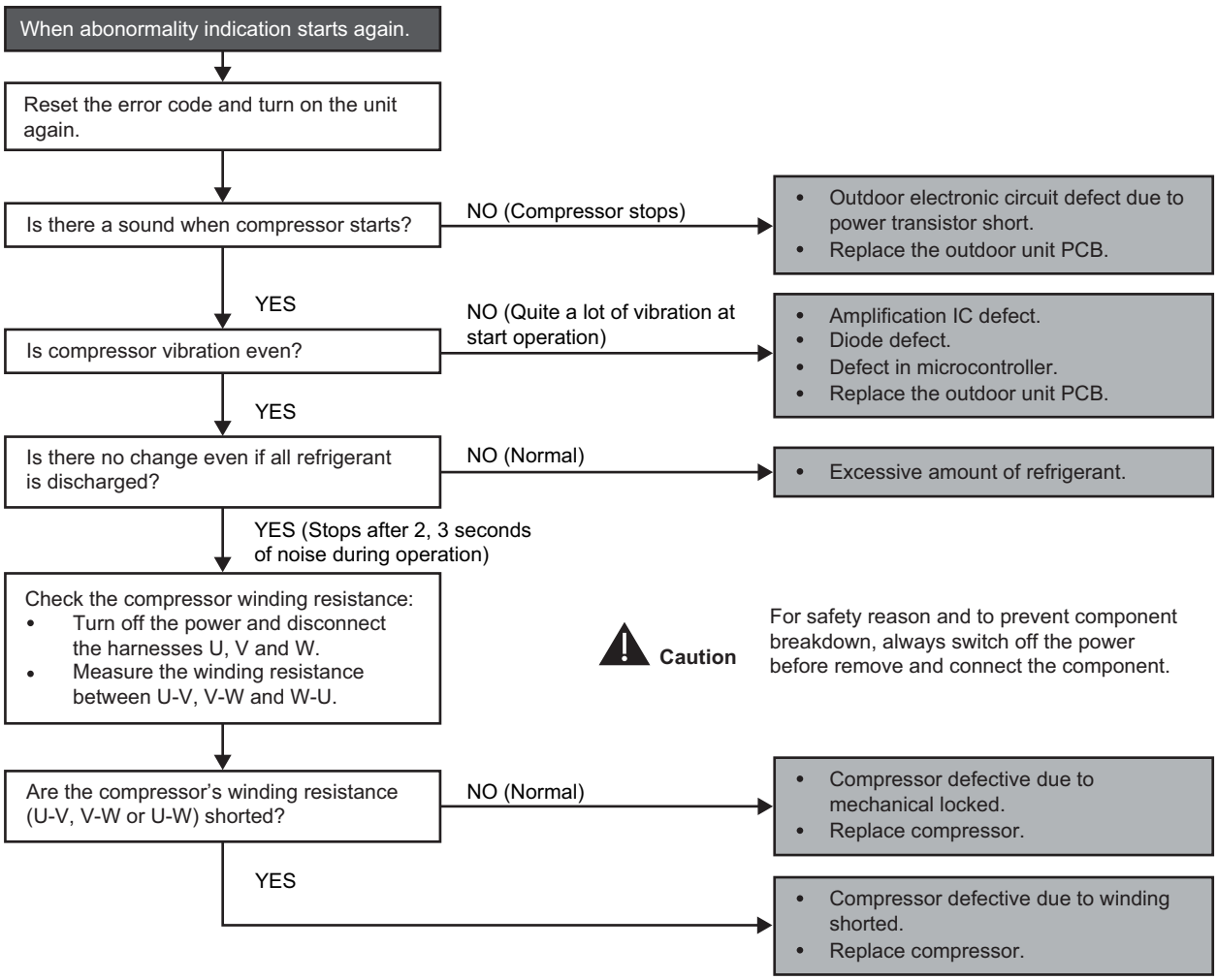
Malfunction Decision Conditions

During startup and operation of cooling and heating, when inverter DC peak data is received by the outdoor internal DC Peak sensing circuitry.

Malfunction Caused

- DC current peak due to compressor failure.
- DC current peak due to defective power transistor(s).
- DC current peak due to defective outdoor unit PCB.
- DC current peak due to short circuit.

Troubleshooting



16. Disassembly and Assembly Instructions

⚠ WARNING

High Voltage is generated in the electrical parts area by the capacitor. Ensure that the capacitor has discharged sufficiently before proceeding with repair work. Failure to heed this caution may result in electric shocks.

16.1 Indoor Electronic Controllers, Cross Flow Fan and Indoor Fan Motor Removal Procedures

16.1.1 To Remove Front Grille

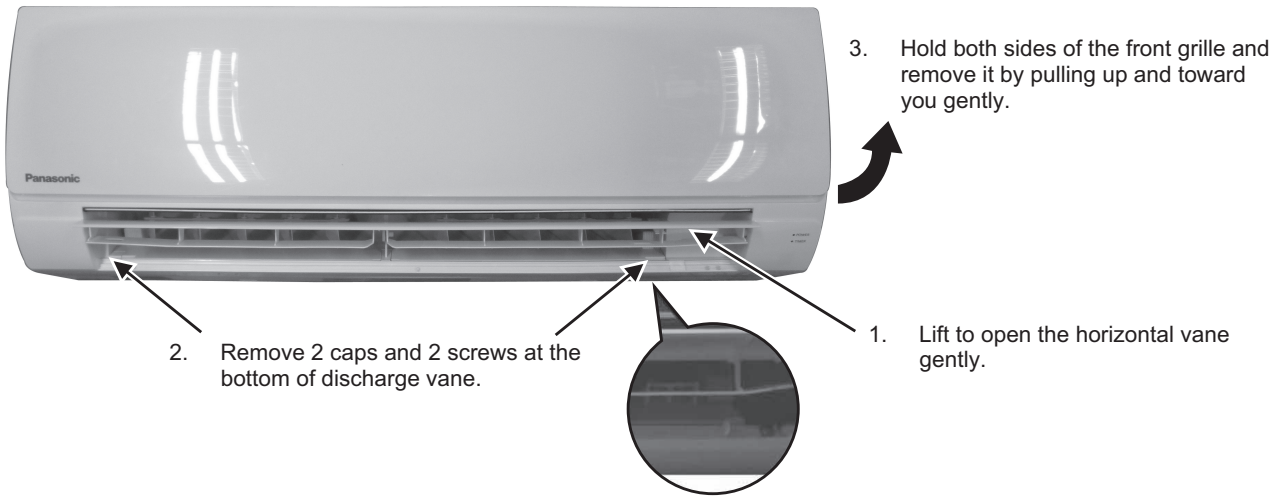
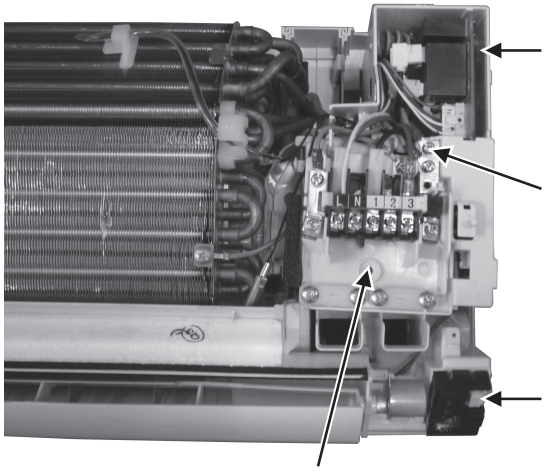


Figure 1

16.1.2 To Remove Electronic Controller

Figure 2



8. Pull out the main electronic controller halfway.

7. Detach the Earth wire screw.

6. Detach the CN-DISP connector then remove the indicator PCB complete.

5. Remove the screw to dismantle the terminal board complete.

Figure 3

9. Detach connector as labeled from the electronic controller, then pull out the main controller gently.

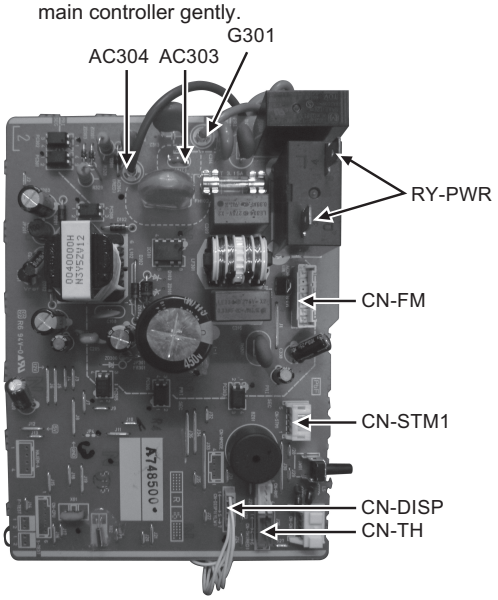
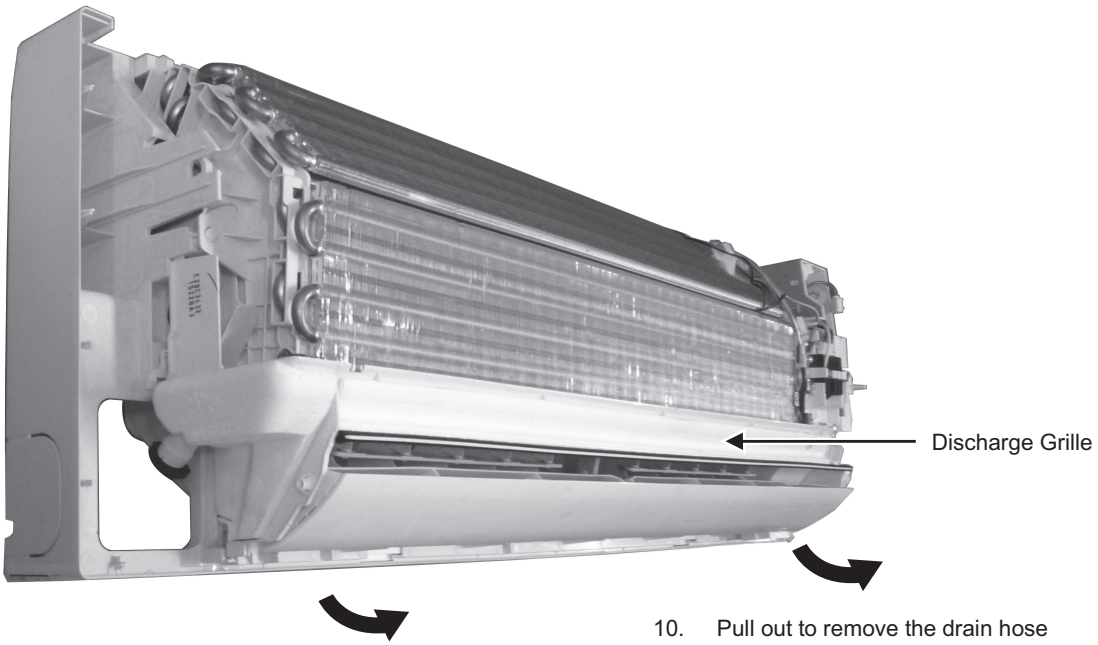


Figure 4

16.1.3 To Remove Discharge Grille

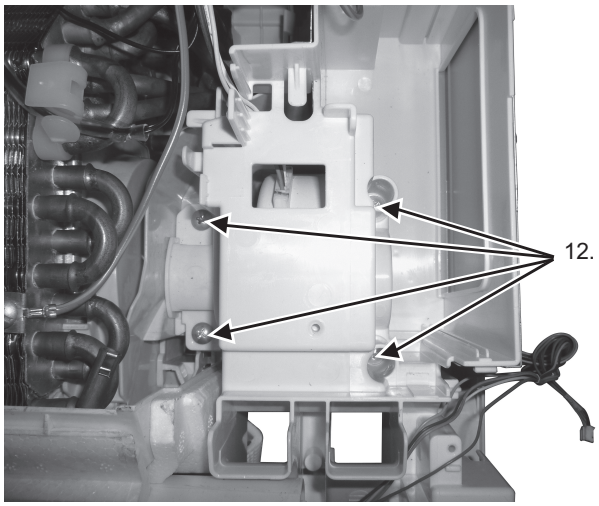


10. Pull out to remove the drain hose from the Discharge Grille.

11. Pull the Discharge Grille downward gently to dismantle it.

Figure 5

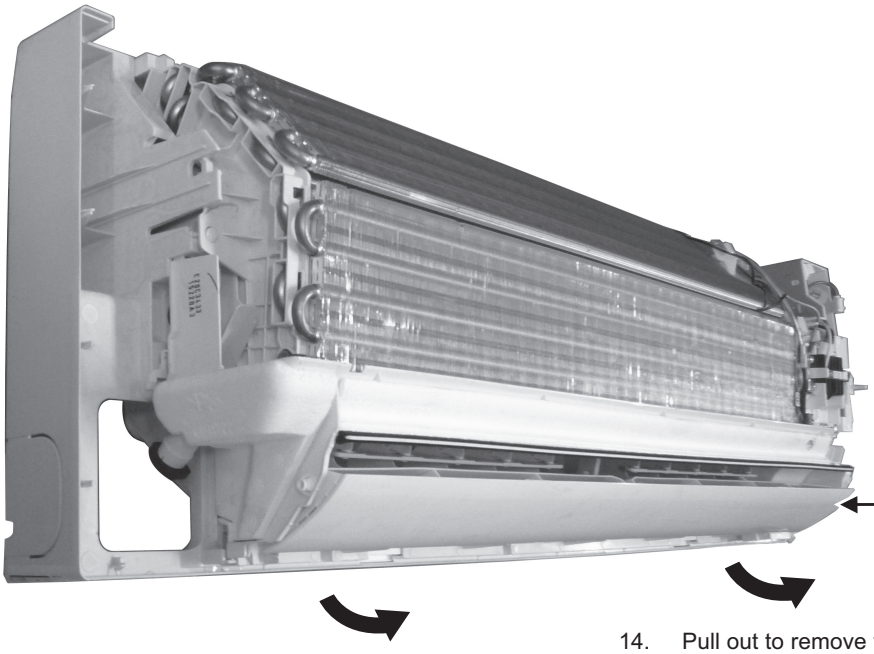
16.1.4 To Remove Control Board



12. Remove 4 screws holding the control board together then pull out the control board.

Figure 6

16.1.5 To Remove Cross Flow Fan and Indoor Fan Motor

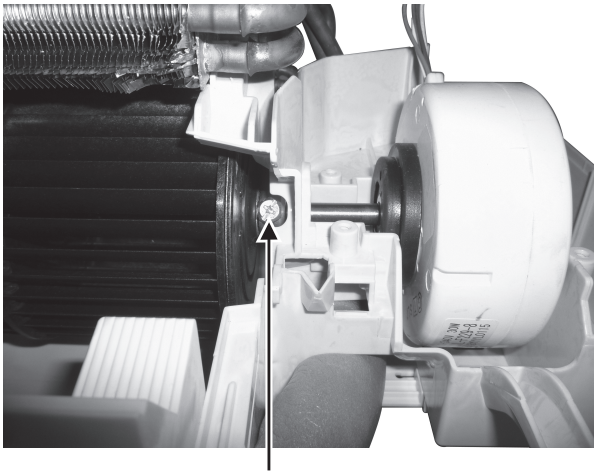


13. Remove stepping motor lead wire connectors.

14. Pull out to remove the drain hose from the Discharge Grille.

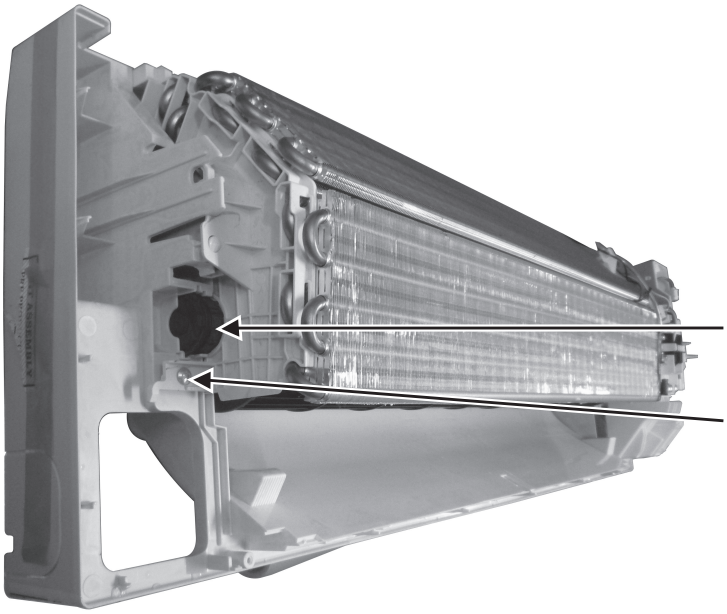
15. Pull the Discharge Grille downward gently to dismantle it.

Figure 7



16. Remove the screw that holds the cross flow fan and the fan motor shaft.

Figure 8

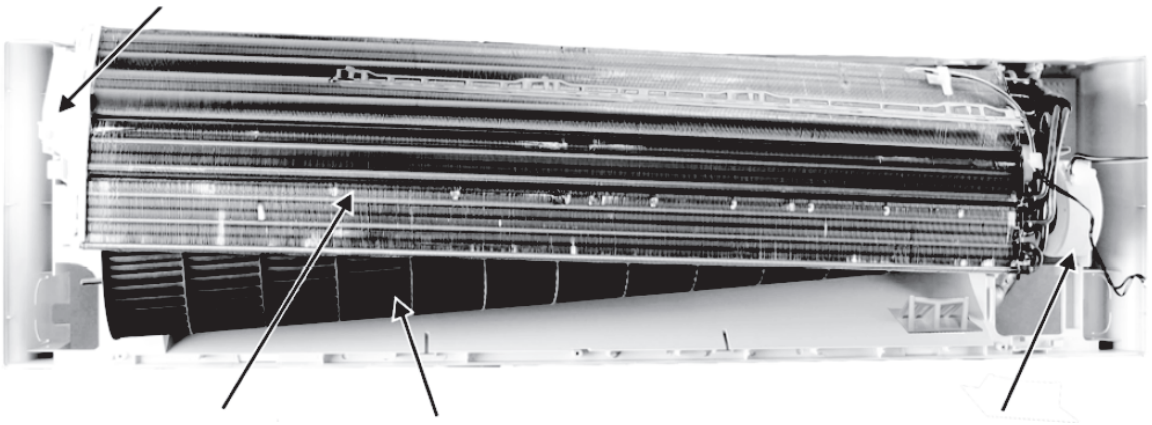


18. Remove the bearing by pulling it out gently.

17. Remove the screw from the evaporator.

Figure 9

19. Push the holdfast to the left and lift up the evaporator.



Evaporator

20. Remove the cross flow fan from the unit by pulling it to the left and downward.

21. Fan motor can be removed after the removal of cross flow fan.

Reminder: To reinstall the fan motor, adjust the fan motor connector to 45° towards you before fixing control board.

Figure 10

Cross Flow Fan

Reminder: To reinstall the cross flow fan, please ensure cross flow fan is in line as shown in figure 11.

Figure 11

16.2 Outdoor Electronic Controller Removal Procedure

⚠ Caution! When handling electronic controller, be careful of electrostatic discharge.

1 Remove the 5 screws of the Top Panel.

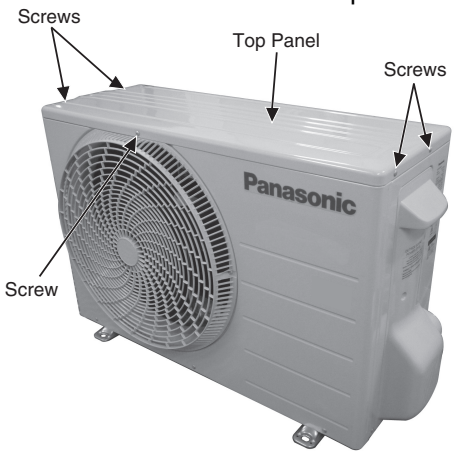


Fig. 1

2 Remove the 6 screws of the Front Panel.

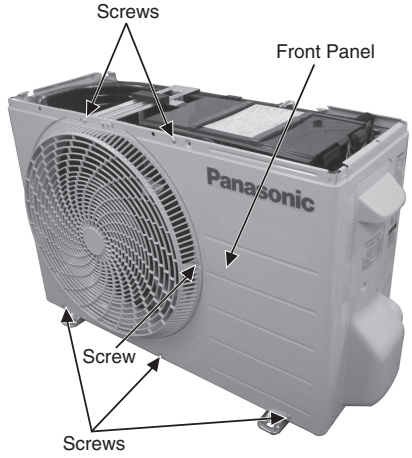


Fig. 2

3 Remove the screw of the Terminal Board Cover.

4 Remove the Top Cover of the Control Board by 4 hooks.

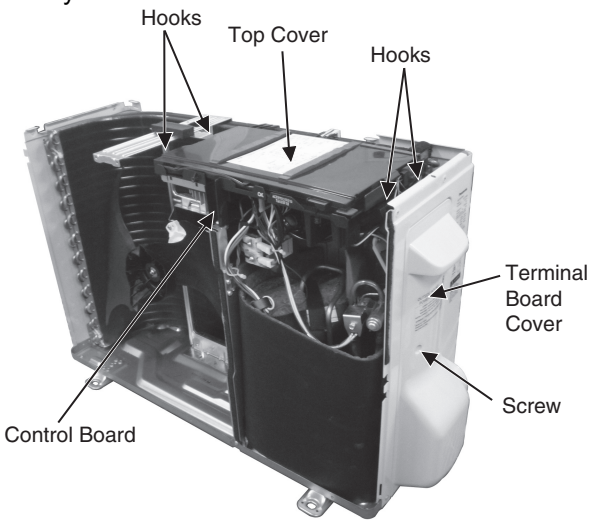


Fig. 3

5 Remove the Control Board as follows:

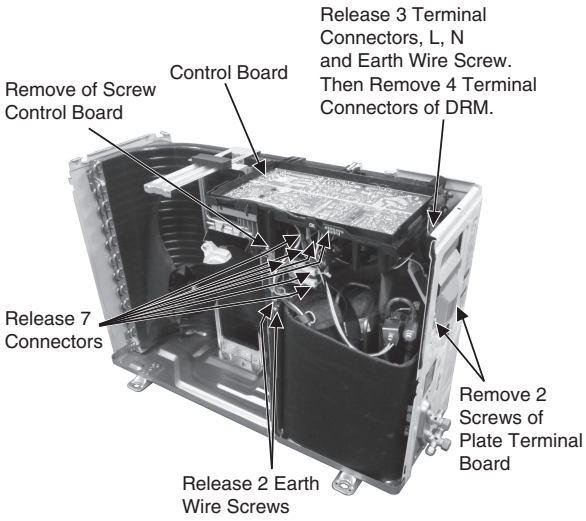


Fig. 4

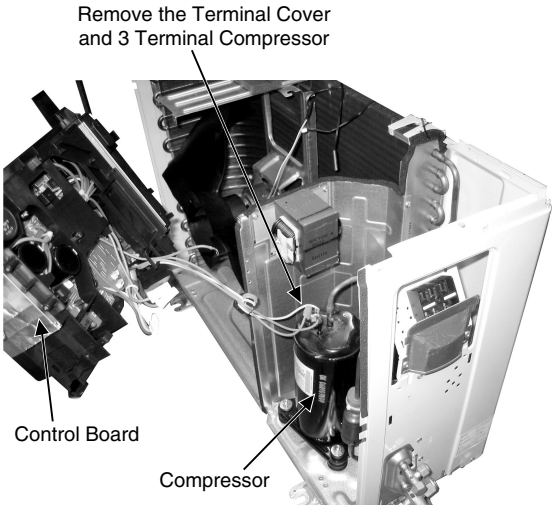


Fig. 5

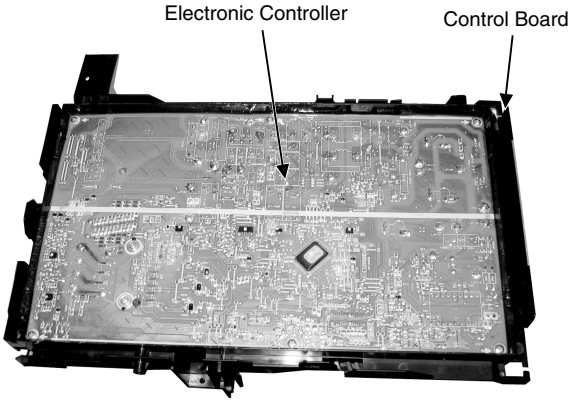


Fig. 6

17. Technical Data

Technical data provided are based on the air conditioner running under free frequency.

17.1 Cool Mode Performance Data

Unit setting: Standard piping length, Hi Fan, Cool mode at 16°C
Voltage: 220-230V (CS/CU-BE25/35TKE-1), 230V (CS/CU-DE25/35TKE-1)

17.1.1 CS-BE25TKE-1 CU-BE25TKE-1

Indoor (°C)		Outdoor DB (°C)											
DB	WB	5			16			25			35		
		TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
27	19.0	2497	2208	606	2811	2384	414	2621	2330	549	2500	2150	710
	22.0	2891	1821	483	3096	1936	396	2872	1830	543	2561	1715	713
23	15.7	2284	2261	568	2533	2508	428	2349	2233	555	2078	2057	710
	18.4	2456	1744	594	2692	1846	417	2563	1822	550	2304	1709	711
20	13.3	2098	2073	582	2383	2359	437	2164	2142	557	1930	1911	708
	15.8	2233	1694	611	2506	1836	427	2334	1766	554	2094	1660	711

(Dry bulb value based on 46% humidity)

17.1.2 CS-DE25TKE-1 CU-DE25TKE-1

Indoor (°C)		Outdoor DB (°C)											
DB	WB	5			16			25			35		
		TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
27	19.0	2497	2208	606	2811	2384	414	2621	2330	549	2500	2150	710
	22.0	2891	1821	483	3096	1936	396	2872	1830	543	2561	1715	713
23	15.7	2284	2261	568	2533	2508	428	2349	2233	555	2078	2057	710
	18.4	2456	1744	594	2692	1846	417	2563	1822	550	2304	1709	711
20	13.3	2098	2073	582	2383	2359	437	2164	2142	557	1930	1911	708
	15.8	2233	1694	611	2506	1836	427	2334	1766	554	2094	1660	711

(Dry bulb value based on 46% humidity)

17.1.3 CS-BE35TKE-1 CU-BE35TKE-1

Indoor (°C)		Outdoor DB (°C)											
DB	WB	5			16			25			35		
		TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
27	19.0	3679	2814	948	4142	3037	647	3861	2969	859	3400	2739	1110
	22.0	4259	2320	755	4562	2467	620	4231	2331	848	3773	2185	1115
23	15.7	3365	3332	889	3732	3694	669	3461	2845	867	3062	2725	1110
	18.4	3618	2222	928	3966	2352	652	3776	2321	860	3394	2177	1111
20	13.3	3091	2641	910	3511	3475	683	3188	2775	870	2844	2599	1108
	15.8	3290	2158	956	3691	2339	667	3438	2250	866	3085	2115	1111

(Dry bulb value based on 46% humidity)

17.1.4 CS-DE35TKE-1 CU-DE35TKE-1

Indoor (°C)		Outdoor DB (°C)											
DB	WB	5			16			25			35		
		TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
27	19.0	3679	2800	948	4142	3023	647	3861	2955	859	3400	2726	1110
	22.0	4259	2308	755	4562	2455	620	4231	2320	848	3773	2175	1115
23	15.7	3365	3332	889	3732	3694	669	3461	2831	867	3062	2712	1110
	18.4	3618	2211	928	3966	2341	652	3776	2310	860	3394	2167	1111
20	13.3	3091	2629	910	3511	3475	683	3188	2762	870	2844	2587	1108
	15.8	3290	2148	956	3691	2328	667	3438	2239	866	3085	2105	1111

(Dry bulb value based on 46% humidity)

TC - Total Cooling Capacity (W)
SHC - Sensible Heat Capacity (W)
IP - Input Power (W)

17.2 Heat Mode Performance Data

Unit setting: Standard piping length, Hi Fan, Heat mode at 30°C
Voltage: 220-230V (CS/CU-BE25/35TKE-1), 230V (CS/CU-DE25/35TKE-1)

17.2.1 CS-BE25TKE-1 CU-BE25TKE-1

Indoor (°C)	Outdoor WB (°C)									
DB	-15		-7		2		7		12	
	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
24	1779	876	1938	858	2523	891	2927	775	3116	771
20	1781	829	2140	860	2610	920	3150	780	3241	771
16	1679	784	2196	816	2614	868	3346	773	3435	770

17.2.2 CS-DE25TKE-1 CU-DE25TKE-1

Indoor (°C)	Outdoor WB (°C)									
DB	-15		-7		2		7		12	
	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
24	1796	876	1938	858	2523	891	2927	775	3116	771
20	1799	829	2140	860	2610	920	3150	780	3241	771
16	1695	784	2196	816	2614	868	3346	773	3435	770

17.2.3 CS-BE35TKE-1 CU-BE35TKE-1

Indoor (°C)	Outdoor WB (°C)									
DB	-15		-7		2		7		12	
	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
24	1823	952	2366	1057	3099	1104	3568	1042	3798	1036
20	1826	901	2600	1050	3190	1130	3840	1040	3951	1036
16	1721	853	2681	1005	3211	1075	4079	1039	4188	1034

17.2.4 CS-DE35TKE-1 CU-DE35TKE-1

Indoor (°C)	Outdoor WB (°C)									
DB	-15		-7		2		7		12	
	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
24	1823	952	2366	1057	3099	1104	3568	1042	3798	1036
20	1826	901	2600	1050	3190	1130	3840	1040	3951	1036
16	1721	853	2681	1005	3211	1075	4079	1039	4188	1034

TC - Total Heating Capacity (W)
IP - Input Power (W)

18. Service Data

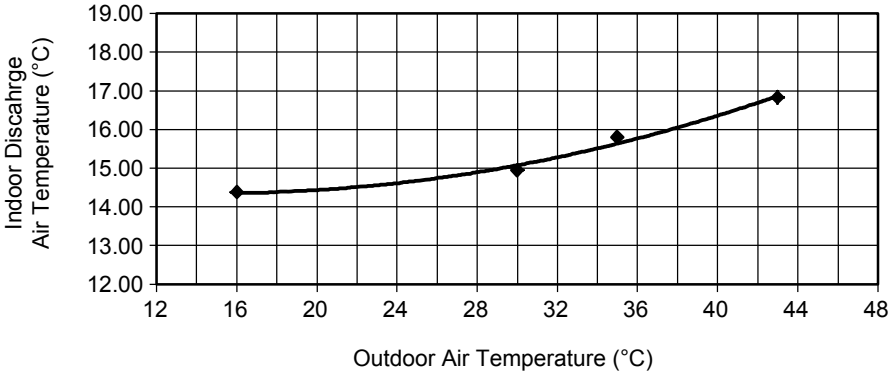
Service data provided are based on the air conditioner running under rated frequency during forced cooling / forced heating mode.

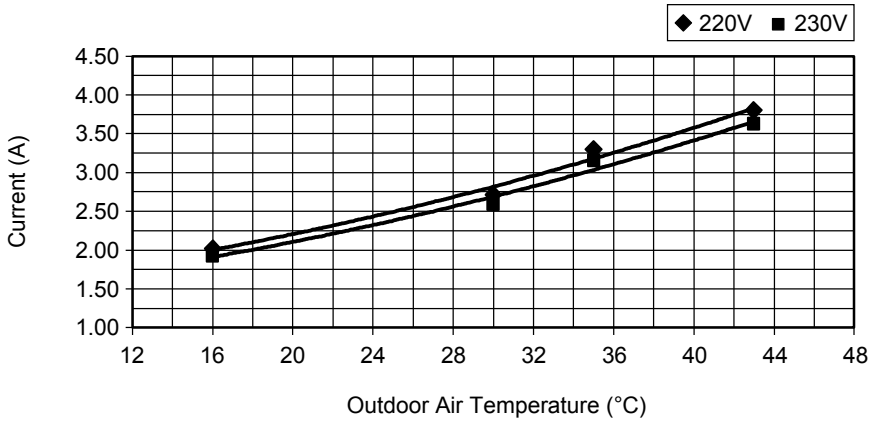
18.1 Cool Mode Outdoor Air Temperature Characteristic

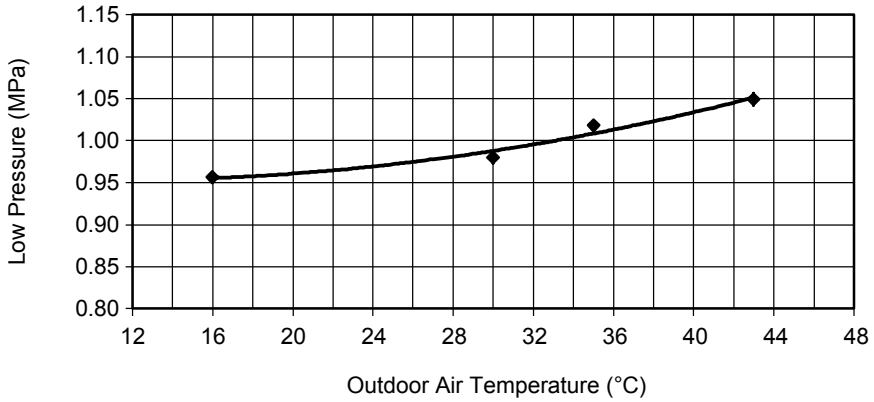
Condition

- Indoor room temperature: 27°C Dry Bulb/19°C Wet Bulb
- Unit setting: Standard piping length, forced cooling at 16°C, Hi fan
- Compressor frequency: Rated for cooling operation
- Piping length: 5m
- Voltage: 220-230V (CS/CU-BE25TKE-1), 230V (CS/CU-DE25TKE-1)

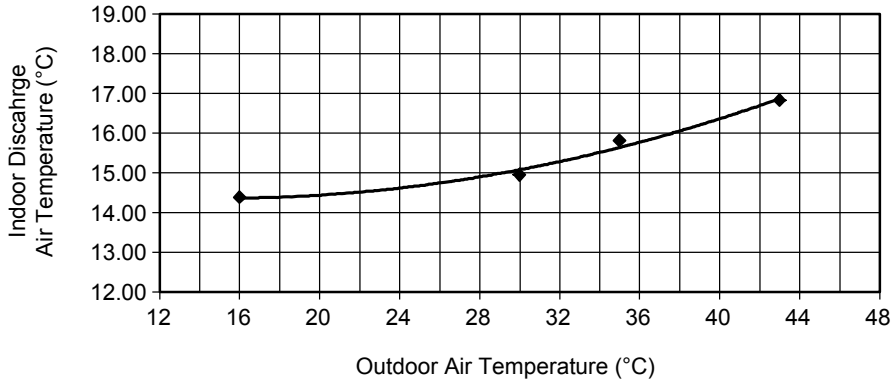
18.1.1 CS-BE25TKE-1 CU-BE25TKE-1

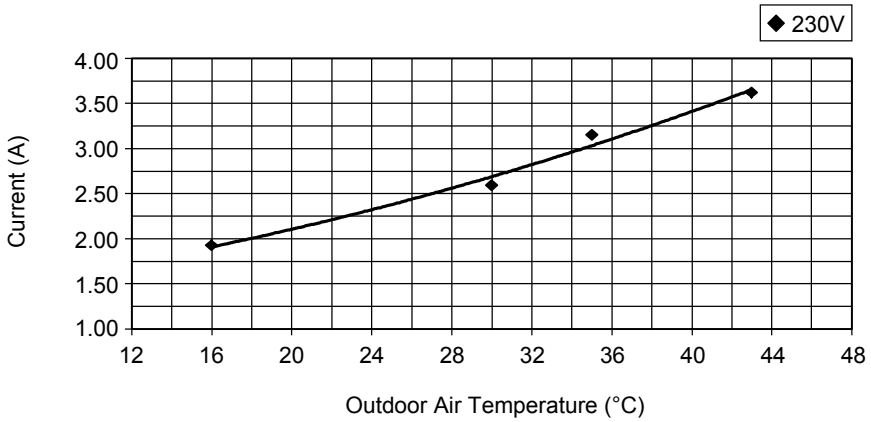


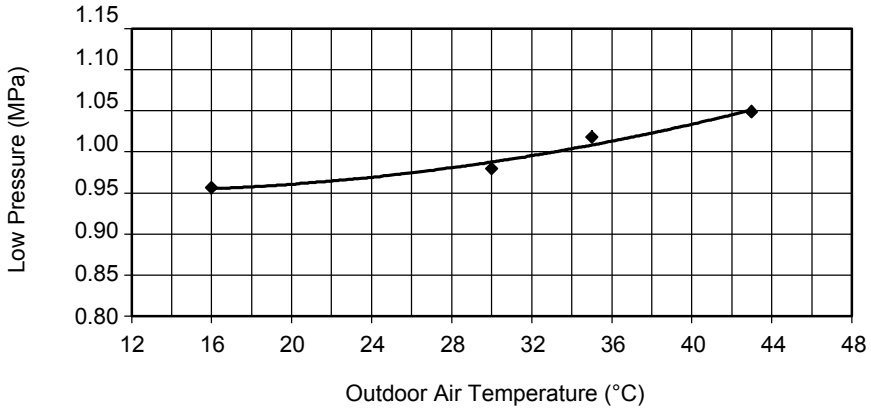




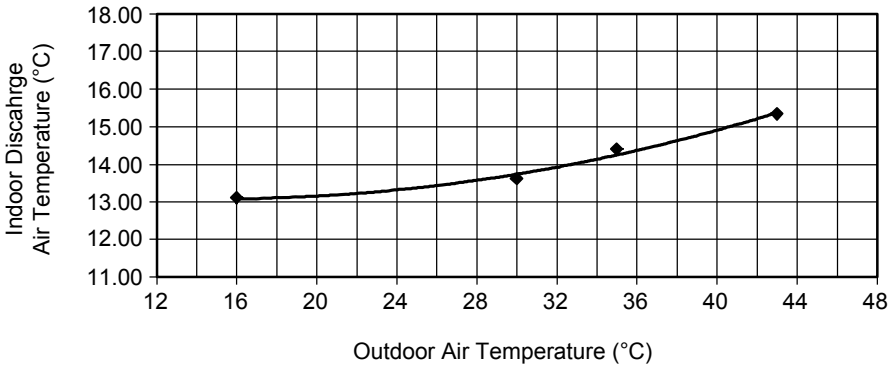
18.1.2 CS-DE25TKE-1 CU-DE25TKE-1

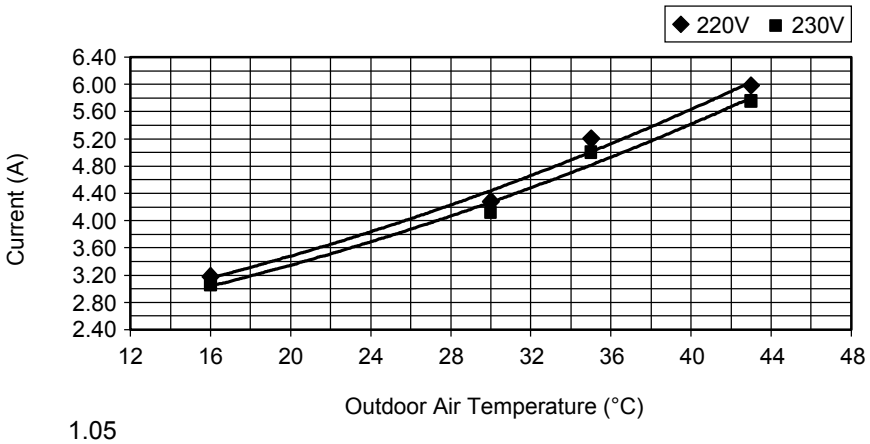


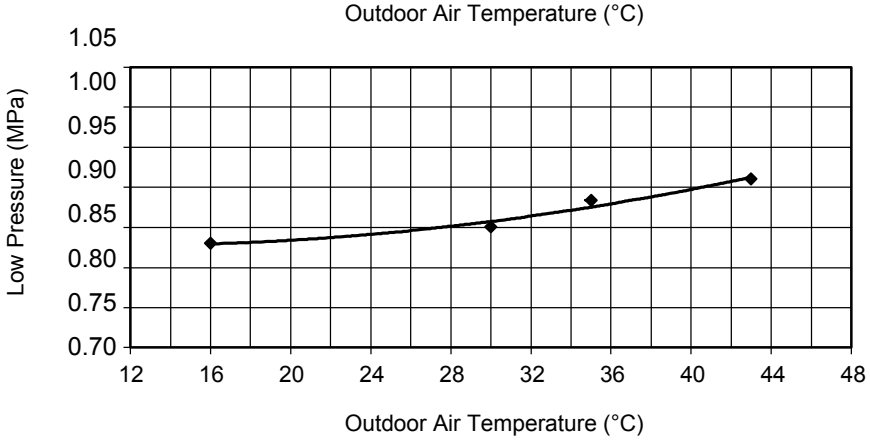




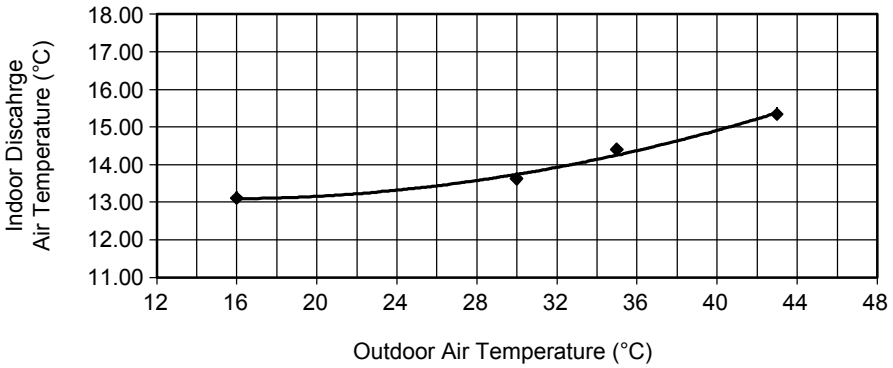
18.1.3 CS-BE35TKE-1 CU-BE35TKE-1

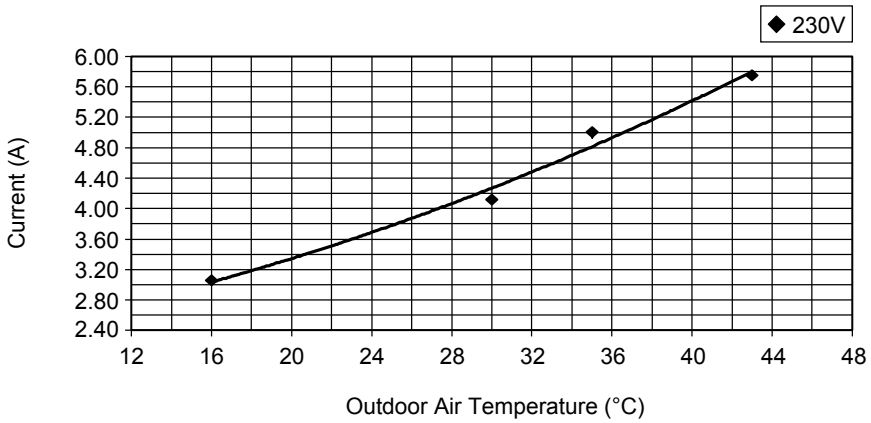


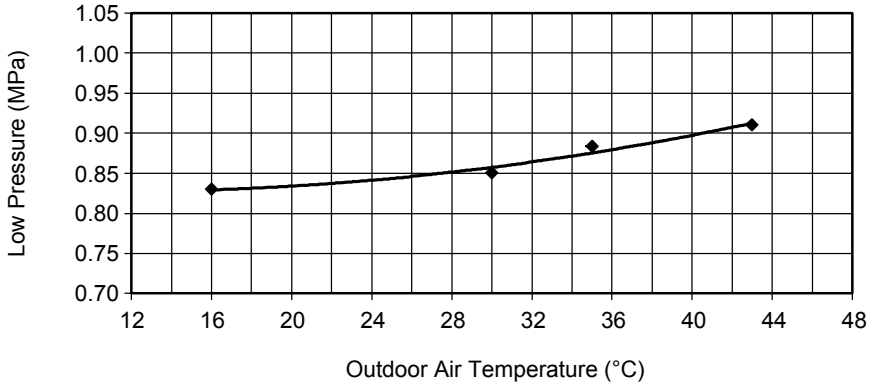




18.1.4 CS-DE35TKE-1 CU-DE35TKE-1





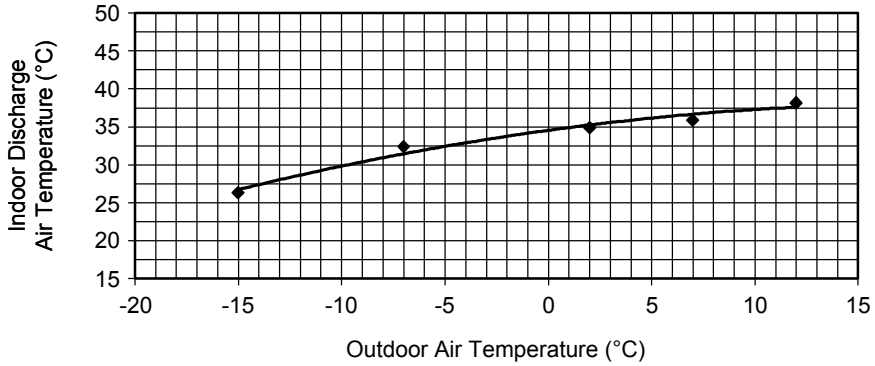


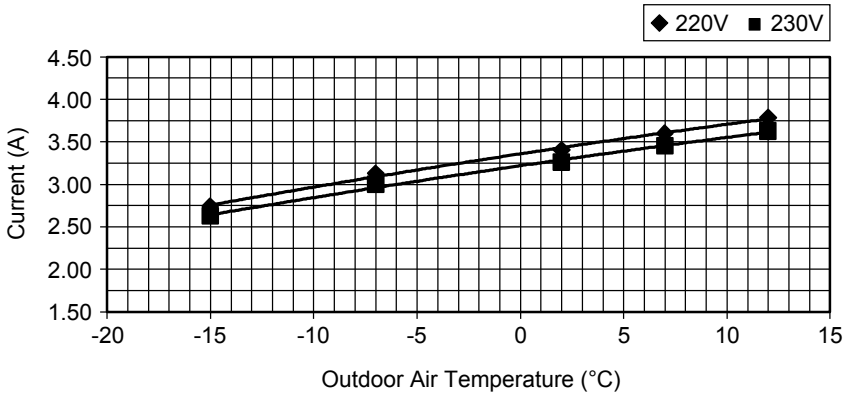
18.2 Heat Mode Outdoor Air Temperature Characteristic

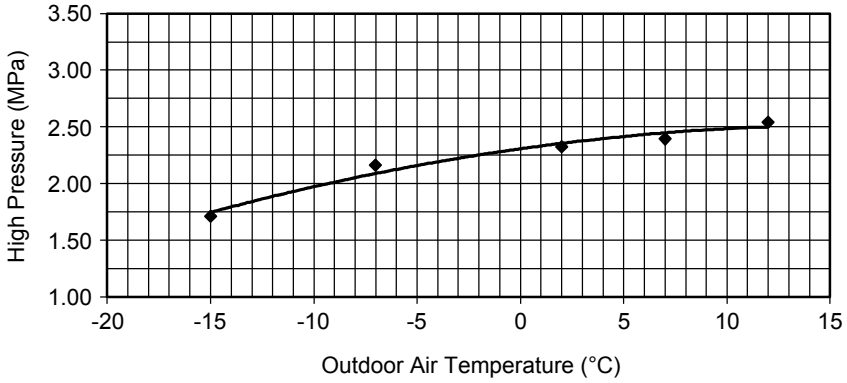
Condition

- Indoor room temperature: 20°C Dry Bulb/ -°C Wet Bulb
- Unit setting: Standard piping length, forced heating at 30°C, Hi fan
- Compressor frequency: Rated for Heating operation
- Piping length: 5m
- Voltage: 220-230V (CS/CU-BE35TKE-1), 230V (CS/CU-DE35TKE-1)

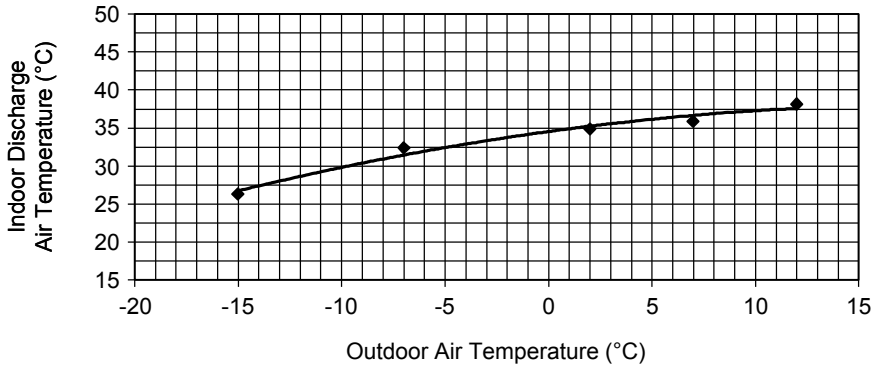
18.2.1 CS-BE25TKE-1 CU-BE25TKE-1

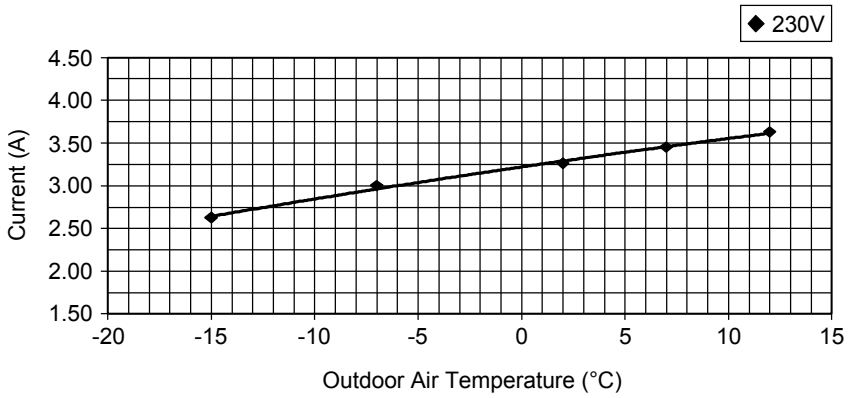


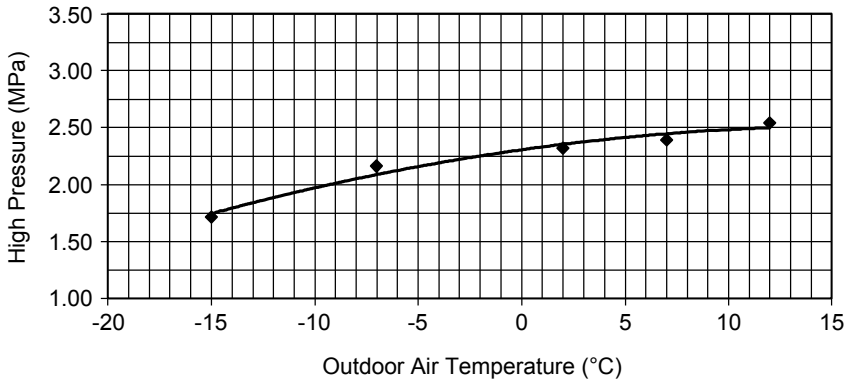




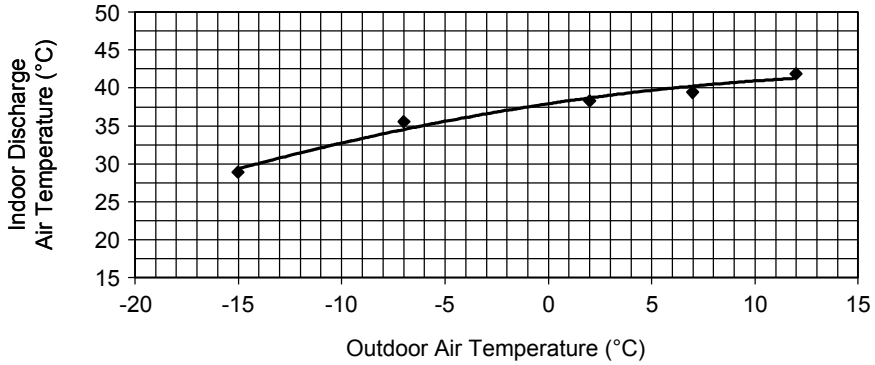
18.2.2 CS-DE25TKE-1 CU-DE25TKE-1

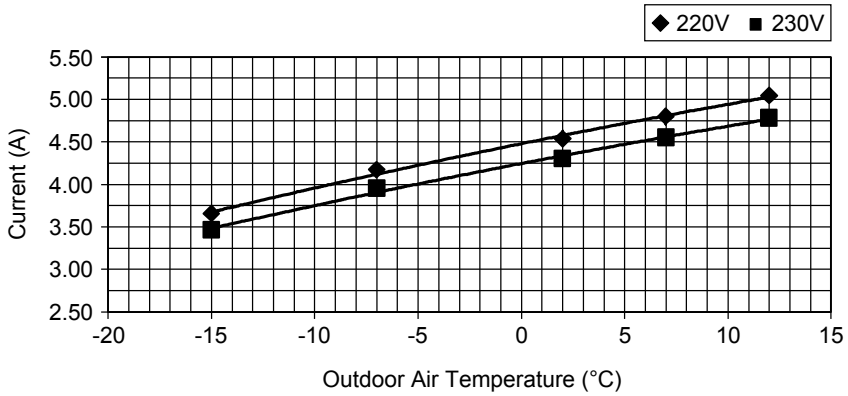


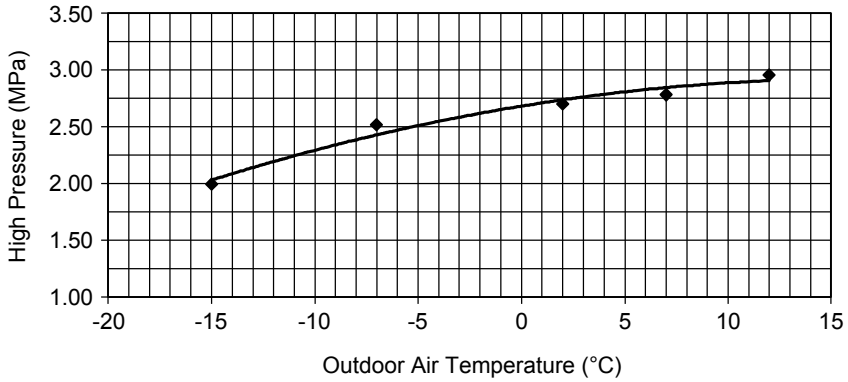




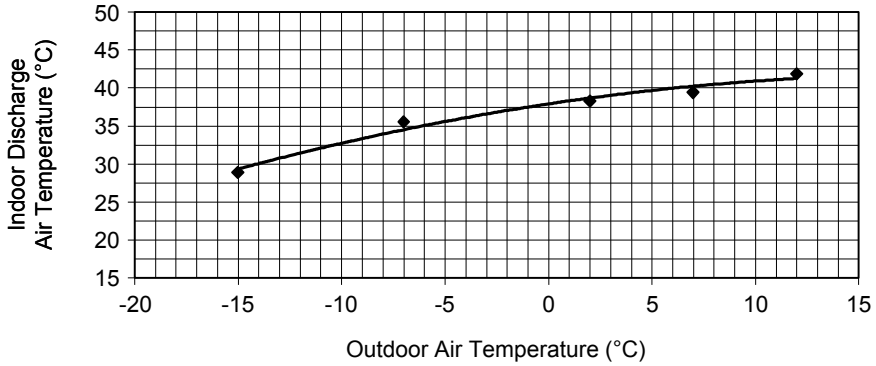
18.2.3 CS-BE35TKE-1 CU-BE35TKE-1

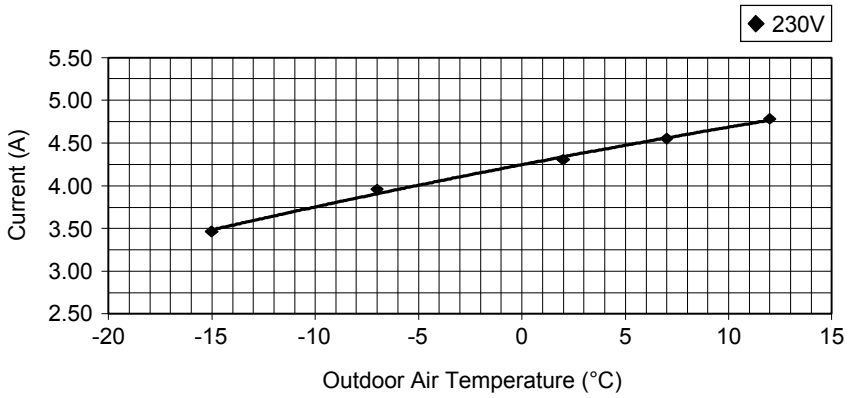


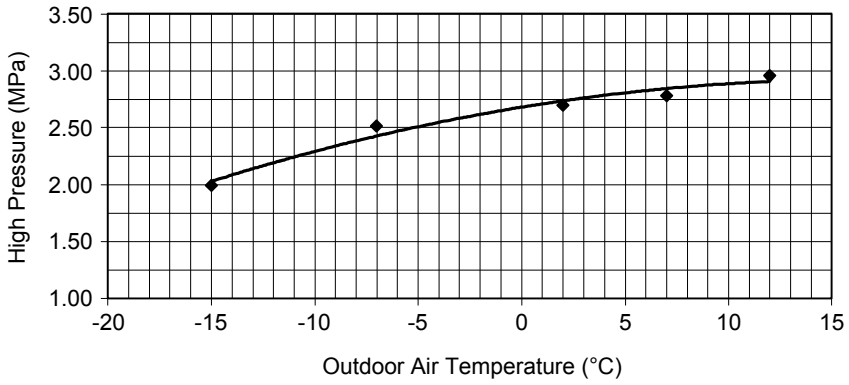




18.2.4 CS-DE35TKE-1 CU-DE35TKE-1

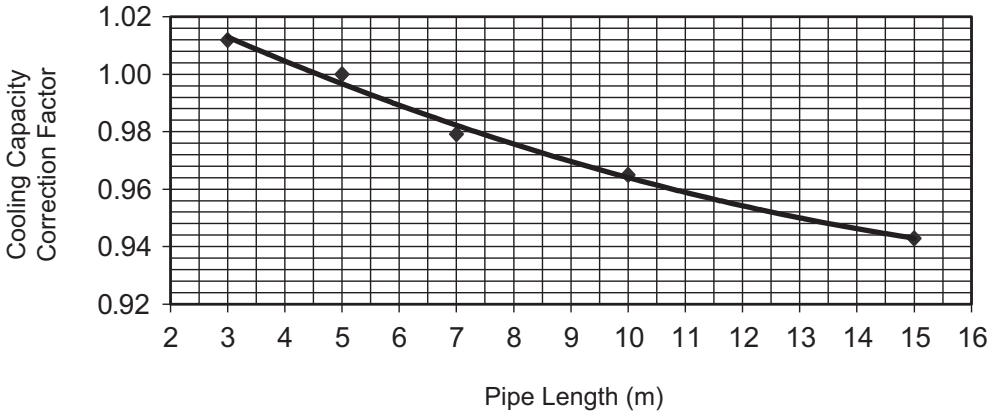


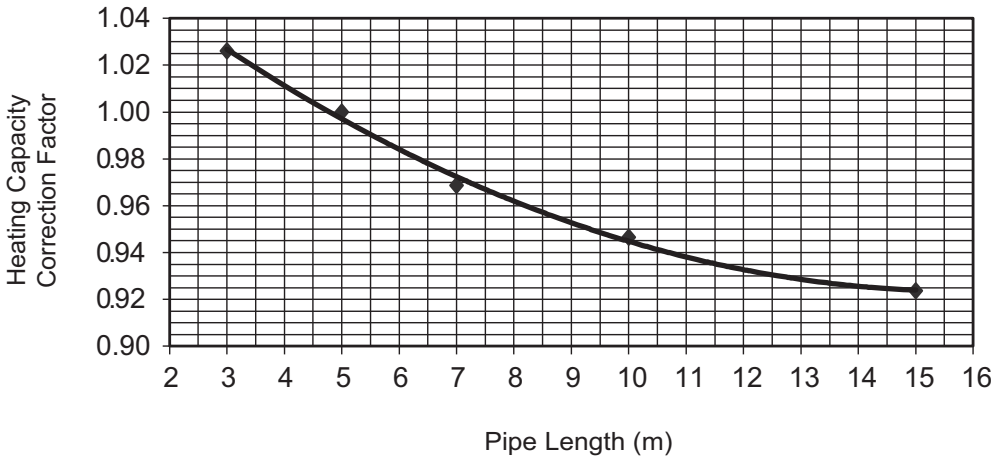




18.3 Piping Length Correction Factor

The characteristic of the unit has to be corrected in accordance with the piping length.

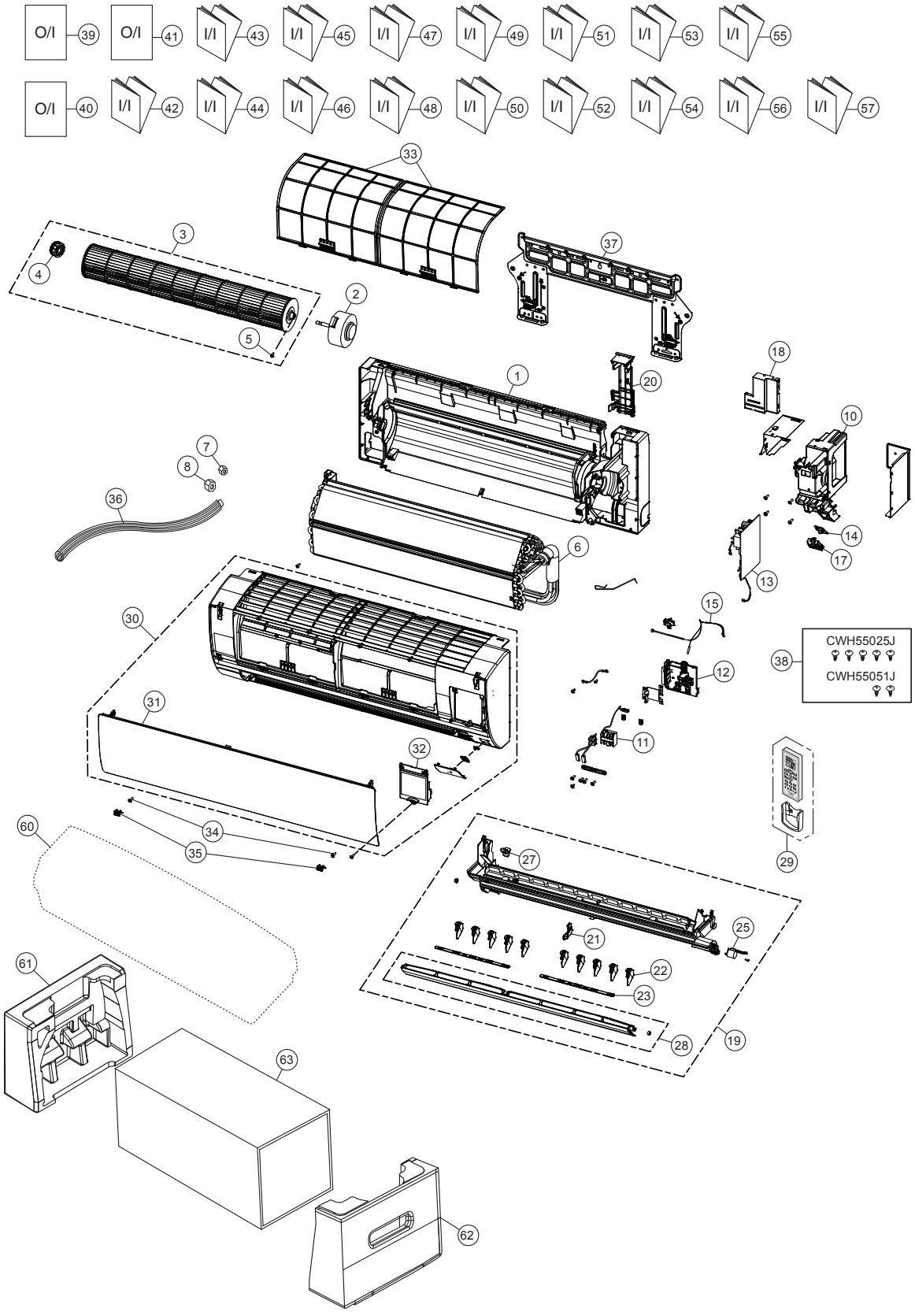




Note: The graphs show the factor after added right amount of additional refrigerant.

19. Exploded View and Replacement Parts List

19.1 Indoor Unit



Note
The above exploded view is for the purpose of parts disassembly and replacement.
The non-numbered parts are not kept as standard service parts.

SAFETY	REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-BE25TKE-1	CS-BE35TKE-1	REMARK
	1	CHASSIS COMPLETE	1	CWD50C1903	←	
⚠	2	FAN MOTOR	1	L6CBYYYL0177	←	O
	3	CROSS-FLOW FAN COMPLETE	1	CWH02C1159	←	
	4	BEARING ASSY	1	CWH64K1006	←	O
	5	SCREW - CROSS-FLOW FAN	1	CWH551146	←	
	6	EVAPORATOR	1	ACXB30C00770	←	
	7	FLARE NUT (LIQUID)	1	CWT251048	←	
	8	FLARE NUT (GAS)	1	CWT251049	←	
	10	CONTROL BOARD CASING	1	CWH102573	←	
⚠	11	TERMINAL BOARD COMPLETE	1	CWA28C2671	←	O
	12	PARTICULAR PIECE - TERMINAL	1	ACXD93-01480	←	
⚠	13	ELECTRONIC CONTROLLER - MAIN	1	ACXA73C42130	ACXA73C42140	O
⚠	14	ELECTRONIC CONTROLLER - INDICATOR	1	ACXA73-00410	←	O
	15	SENSOR COMPLETE	1	CWA50C2122	←	O
	17	INDICATOR HOLDER	1	CWD933865	←	
	18	CONTROL BOARD FRONT COVER CO.	1	CWH13C1314	←	
	19	DISCHARGE GRILLE COMPLETE	1	CWE20C3433	←	
	20	BACK COVER CHASSIS	1	CWD933857	←	
	21	FULCRUM	1	CWH621164	←	
	22	VERTICAL VANE	10	CWE241447	←	
	23	CONNECTING BAR	2	CWE261308	←	
⚠	25	AIR SWING MOTOR	1	CWA981264	←	O
	27	CAP - DRAIN TRAY	1	CWH521259	←	
	28	HORIZONTAL VANE COMPLETE	1	CWE24C1496	←	
	29	REMOTE CONTROL COMPLETE	1	ACXA75C00450	←	O
	30	FRONT GRILLE COMPLETE	1	ACXE10C03460	←	O
	31	INTAKE GRILLE COMPLETE	1	ACXE22C01200	←	
	32	GRILLE DOOR COMPLETE	1	CWE14C1112	←	
	33	AIR FILTER	2	CWD001385	←	O
	34	SCREW - FRONT GRILLE	2	XTT4+16CFJ	←	
	35	CAP - FRONT GRILLE	2	CWH521283	←	
	36	DRAIN HOSE	1	ACXH85-00210	←	
	37	INSTALLATION PLATE	1	CWH361147	←	
	38	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C1705	←	
	39	OPERATING INSTRUCTION	1	ACXF55-18860	←	
	40	OPERATING INSTRUCTION	1	ACXF55-18870	←	
	41	OPERATING INSTRUCTION	1	ACXF55-19010	←	
	42	INSTALLATION INSTRUCTION	1	ACXF60-27810	←	
	43	INSTALLATION INSTRUCTION	1	ACXF60-27820	←	
	44	INSTALLATION INSTRUCTION	1	ACXF60-27840	←	
	45	INSTALLATION INSTRUCTION	1	ACXF60-27850	←	
	46	INSTALLATION INSTRUCTION	1	ACXF60-27860	←	
	47	INSTALLATION INSTRUCTION	1	ACXF60-27870	←	
	48	INSTALLATION INSTRUCTION	1	ACXF60-27880	←	
	49	INSTALLATION INSTRUCTION	1	ACXF60-27890	←	
	50	INSTALLATION INSTRUCTION	1	ACXF60-27900	←	
	51	INSTALLATION INSTRUCTION	1	ACXF60-27910	←	
	52	INSTALLATION INSTRUCTION	1	ACXF60-28160	←	
	53	INSTALLATION INSTRUCTION	1	ACXF60-28170	←	
	54	INSTALLATION INSTRUCTION	1	ACXF60-28180	←	

SAFETY	REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-BE25TKE-1	CS-BE35TKE-1	REMARK
	55	INSTALLATION INSTRUCTION	1	ACXF60-28190	←	
	56	INSTALLATION INSTRUCTION	1	ACXF60-28210	←	
	57	INSTALLATION INSTRUCTION	1	ACXF60-27830	←	
	60	BAG	1	CWG861497	←	
	61	SHOCK ABSORBER (L)	1	CWG713620	←	
	62	SHOCK ABSORBER (R)	1	CWG713619	←	
	63	C. C. CASE	1	ACXG50-44430	ACXG50-44440	

(NOTE)

- All parts are supplied from PAPAMY, Malaysia (Vendor Code: 00029488).
- “O” marked parts are recommended to be kept in stock.

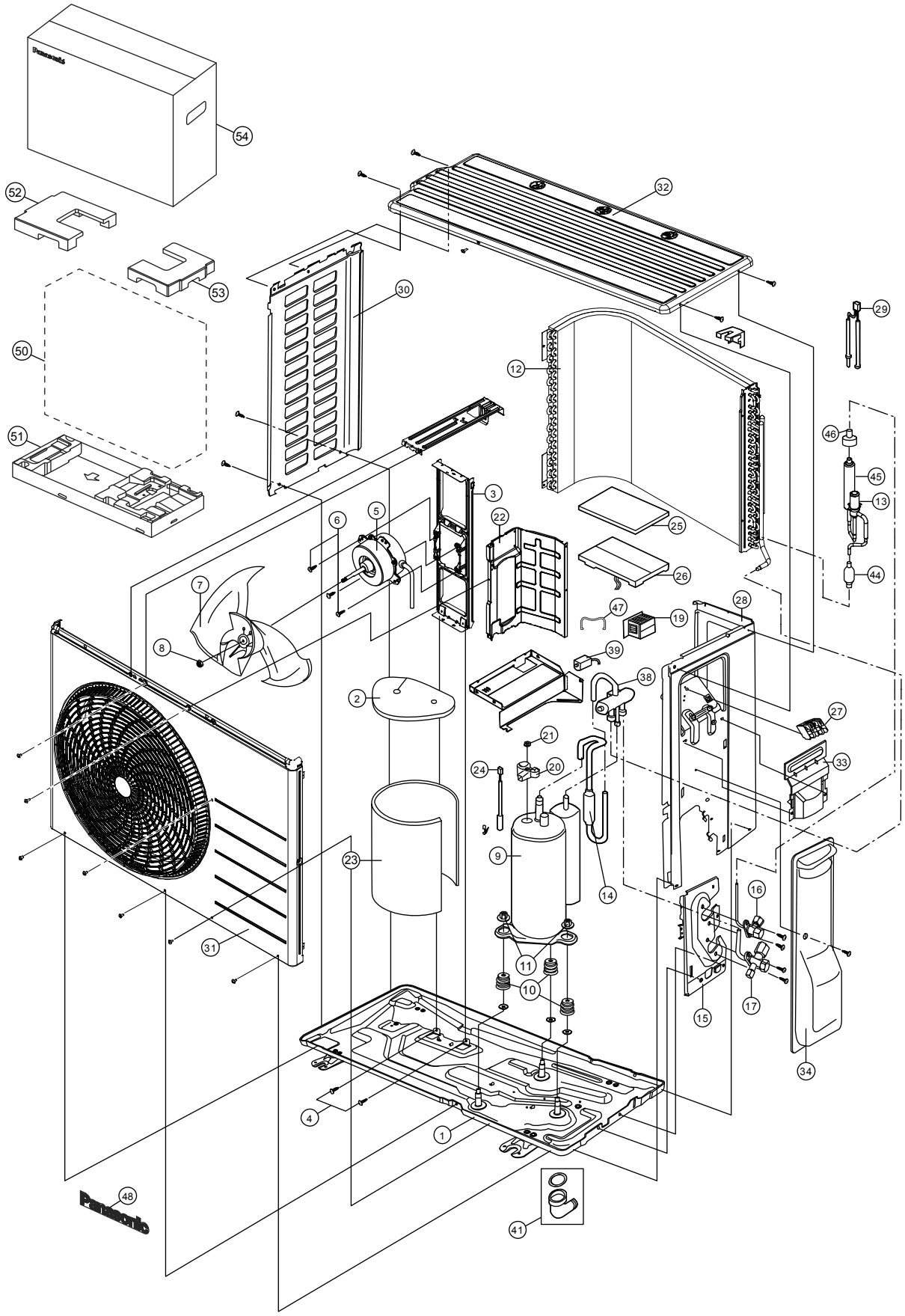
SAFETY	REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-DE25TKE-1	CS-DE35TKE-1	REMARK
	1	CHASSIS COMPLETE	1	CWD50C1903	←	
⚠	2	FAN MOTOR	1	L6CBYYYL0177	←	O
	3	CROSS-FLOW FAN COMPLETE	1	CWH02C1159	←	
	4	BEARING ASSY	1	CWH64K1006	←	O
	5	SCREW - CROSS-FLOW FAN	1	CWH551146	←	
	6	EVAPORATOR	1	ACXB30C00770	←	
	7	FLARE NUT (LIQUID)	1	CWT251048	←	
	8	FLARE NUT (GAS)	1	CWT251049	←	
	10	CONTROL BOARD CASING	1	CWH102573	←	
⚠	11	TERMINAL BOARD COMPLETE	1	CWA28C2671	←	O
	12	PARTICULAR PIECE - TERMINAL	1	ACXD93-01480	←	
⚠	13	ELECTRONIC CONTROLLER - MAIN	1	ACXA73C42130	ACXA73C42140	O
⚠	14	ELECTRONIC CONTROLLER - INDICATOR	1	ACXA73-00410	←	O
	15	SENSOR COMPLETE	1	CWA50C2122	←	O
	17	INDICATOR HOLDER	1	CWD933865	←	
	18	CONTROL BOARD FRONT COVER CO.	1	CWH13C1314	←	
	19	DISCHARGE GRILLE COMPLETE	1	CWE20C3433	←	
	20	BACK COVER CHASSIS	1	CWD933857	←	
	21	FULCRUM	1	CWH621164	←	
	22	VERTICAL VANE	10	CWE241447	←	
	23	CONNECTING BAR	2	CWE261308	←	
⚠	25	AIR SWING MOTOR	1	CWA981264	←	O
	27	CAP - DRAIN TRAY	1	CWH521259	←	
	28	HORIZONTAL VANE COMPLETE	1	CWE24C1496	←	
	29	REMOTE CONTROL COMPLETE	1	ACXA75C00450	←	O
	30	FRONT GRILLE COMPLETE	1	ACXE10C01320	←	O
	31	INTAKE GRILLE COMPLETE	1	ACXE22C00240	←	
	32	GRILLE DOOR COMPLETE	1	CWE14C1112	←	
	33	AIR FILTER	2	CWD001385	←	O
	34	SCREW - FRONT GRILLE	2	XTT4+16CFJ	←	
	35	CAP - FRONT GRILLE	2	CWH521283	←	
	36	DRAIN HOSE	1	ACXH85-00210	←	
	37	INSTALLATION PLATE	1	CWH361147	←	
	38	BAG COMPLETE - INSTALLATION SCREW	1	CWH82C1705	←	
	39	OPERATING INSTRUCTION	1	ACXF55-18860	←	
	40	OPERATING INSTRUCTION	1	ACXF55-18870	←	
	41	OPERATING INSTRUCTION	1	-	←	
	42	INSTALLATION INSTRUCTION	1	ACXF60-27810	←	
	43	INSTALLATION INSTRUCTION	1	ACXF60-27820	←	
	44	INSTALLATION INSTRUCTION	1	ACXF60-27840	←	
	45	INSTALLATION INSTRUCTION	1	ACXF60-27850	←	
	46	INSTALLATION INSTRUCTION	1	ACXF60-27860	←	
	47	INSTALLATION INSTRUCTION	1	ACXF60-27870	←	
	48	INSTALLATION INSTRUCTION	1	ACXF60-27880	←	
	49	INSTALLATION INSTRUCTION	1	ACXF60-27890	←	
	50	INSTALLATION INSTRUCTION	1	ACXF60-27900	←	
	51	INSTALLATION INSTRUCTION	1	ACXF60-27910	←	
	52	INSTALLATION INSTRUCTION	1	ACXF60-27830	←	
	53	INSTALLATION INSTRUCTION	1	-	←	
	54	INSTALLATION INSTRUCTION	1	-	←	

SAFETY	REF. NO.	PART NAME & DESCRIPTION	QTY.	CS-DE25TKE-1	CS-DE35TKE-1	REMARK
	55	INSTALLATION INSTRUCTION	1	-	←	
	56	INSTALLATION INSTRUCTION	1	-	←	
	60	BAG	1	CWG861497	←	
	61	SHOCK ABSORBER (L)	1	CWG713620	←	
	62	SHOCK ABSORBER (R)	1	CWG713619	←	
	63	C. C. CASE	1	ACXG50-44410	ACXG50-44420	

(NOTE)

- All parts are supplied from PAPAMY, Malaysia (Vendor Code: 00029488).
- “O” marked parts are recommended to be kept in stock.

19.2 Outdoor Unit



Note
The above exploded view is for the purpose of parts disassembly and replacement.
The non-numbered parts are not kept as standard service parts.

SAFETY	REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-BE25TKE-1	CU-BE35TKE-1	REMARK
	1	CHASSIS ASSY	1	CWD52K1399	←	
	2	SOUND PROOF MATERIAL (TOP)	1	CWG302737	CWG302314	
	3	FAN MOTOR BRACKET	1	CWD541157	←	
	4	SCREW - FAN MOTOR BRACKET	2	CWH551217	←	
⚠	5	FAN MOTOR	1	L6CAYYYL0064	←	O
	6	SCREW - FAN MOTOR MOUNT	4	CWH55252J	←	
	7	PROPELLER FAN ASSY	1	CWH03K1100	←	
	8	NUT - PROPELLER FAN	1	CWH56053J	←	
⚠	9	COMPRESSOR	1	ASK75D43UEE	←	O
	10	ANTI - VIBRATION BUSHING	3	ACXH50-00970	←	
	11	NUT - COMPRESSOR MOUNT	3	CWH561096	←	
	12	CONDENSER	1	ACXB32C14790	ACXB32C00780	
	13	EXPANSION VALVE	1	CWB051078	←	O
	14	DISCHARGE MUFFLER	1	CWB121010	←	
	15	HOLDER COUPLING	1	CWH351233	←	
	16	2-WAYS VALVE (LIQUID)	1	CWB021180J	←	O
	17	3-WAY VALVE (GAS)	1	CWB011581	←	O
	19	REACTOR	1	G0C103J00047	←	O
	20	TERMINAL COVER	1	ACXH17-01460	←	
	21	NUT - TERMINAL COVER	1	ACXH56-00460	←	
	22	SOUND PROOF BOARD	1	CWH151427	←	
	23	SOUND PROOF MATERIAL (BODY)	1	ACXG30-00530	CWG302948	
	24	SENSOR CO - COMP TEMP (CN-TANK)	1	CWA50C2894	←	O
	25	CONTROL BOARD COVER – TOP	1	ACXH13-00450	←	
⚠	26	ELECTRONIC CONTROLLER - MAIN	1	ACXA73C39450R	ACXA73C39460R	O
⚠	27	TERMINAL BOARD ASSY	1	CWA28K1036J	←	O
	28	CABINET SIDE PLATE CO.	1	ACXE04C05590	←	
	29	SENSOR CO - AIR TEMP AND PIPE TEMP	1	CWA50C3267	←	O
	30	CABINET SIDE PLATE (LEFT)	1	ACXE04-00130A	←	
	31	CABINET FRONT PLATE CO.	1	CWE06C1566	←	
	32	CABINET TOP PLATE	1	CWE031230A	←	
	33	PLATE - C. B. COVER TERMINAL	1	CWH131301	←	
	34	CONTROL BOARD COVER CO.	1	CWH13C1359	←	
	38	4-WAYS VALVE	1	ACXB00-00130	←	O
⚠	39	V-COIL COMPLETE (4-WAY VALVE)	1	ACXA43C00250	←	O
	41	ACCESSORY CO. (DRAIN ELBOW)	1	CWG87C900	←	
	44	STRAINER	1	CWB11094	←	O
	45	DISCHARGE MUFFLER	1	CWB121021	←	
⚠	46	V-COIL COMPLETE (EXP.VALVE)	1	ACXA43C00640	←	O
	47	PLATE SPRING	1	CWH71044	-	
	48	PANASONIC BADGE	1	CWE373439	←	
	50	BAG	1	CWG861078	←	
	51	BASE BOARD COMPLETE	1	CWG62C1223	←	
	52	SHOCK ABSORBER (L)	1	CWG713779	←	
	53	SHOCK ABSORBER (R)	1	CWG713778	←	
	54	C.C. CASE	1	ACXG50-44260	ACXG50-44270	

(Note)

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- “O” marked parts are recommended to be kept in stock.

SAFETY	REF. NO.	PART NAME & DESCRIPTION	QTY.	CU-DE25TKE-1	CU-DE35TKE-1	REMARK
	1	CHASSIS ASSY	1	CWD52K1399	←	
	2	SOUND PROOF MATERIAL (TOP)	1	CWG302737	CWG302314	
	3	FAN MOTOR BRACKET	1	CWD541157	←	
	4	SCREW - FAN MOTOR BRACKET	2	CWH551217	←	
⚠	5	FAN MOTOR	1	L6CAYYYL0064	←	O
	6	SCREW - FAN MOTOR MOUNT	4	CWH55252J	←	
	7	PROPELLER FAN ASSY	1	CWH03K1100	←	
	8	NUT - PROPELLER FAN	1	CWH56053J	←	
⚠	9	COMPRESSOR	1	ASK75D43UEE	←	O
	10	ANTI - VIBRATION BUSHING	3	ACXH50-00970	←	
	11	NUT - COMPRESSOR MOUNT	3	CWH561096	←	
	12	CONDENSER	1	ACXB32C14790	ACXB32C00780	
	13	EXPANSION VALVE	1	CWB051078	←	O
	14	DISCHARGE MUFFLER	1	CWB121010	←	
	15	HOLDER COUPLING	1	CWH351233	←	
	16	2-WAYS VALVE (LIQUID)	1	CWB021180J	←	O
	17	3-WAY VALVE (GAS)	1	CWB011581	←	O
	19	REACTOR	1	G0C103J00047	←	O
	20	TERMINAL COVER	1	ACXH17-01460	←	
	21	NUT - TERMINAL COVER	1	ACXH56-00460	←	
	22	SOUND PROOF BOARD	1	CWH151427	←	
	23	SOUND PROOF MATERIAL (BODY)	1	ACXG30-00530	CWG302948	
	24	SENSOR CO - COMP TEMP (CN-TANK)	1	CWA50C2894	←	O
	25	CONTROL BOARD COVER – TOP	1	ACXH13-00450	←	
⚠	26	ELECTRONIC CONTROLLER - MAIN	1	ACXA73C39450R	ACXA73C39460R	O
⚠	27	TERMINAL BOARD ASSY	1	CWA28K1036J	←	O
	28	CABINET SIDE PLATE CO.	1	ACXE04C05590	←	
	29	SENSOR CO - AIR TEMP AND PIPE TEMP	1	CWA50C3267	←	O
	30	CABINET SIDE PLATE (LEFT)	1	ACXE04-00130A	←	
	31	CABINET FRONT PLATE CO.	1	CWE06C1566	←	
	32	CABINET TOP PLATE	1	CWE031230A	←	
	33	PLATE - C. B. COVER TERMINAL	1	CWH131301	←	
	34	CONTROL BOARD COVER CO.	1	CWH13C1359	←	
	38	4-WAYS VALVE	1	ACXB00-00130	←	O
⚠	39	V-COIL COMPLETE (4-WAY VALVE)	1	ACXA43C00250	←	O
	41	ACCESSORY CO. (DRAIN ELBOW)	1	CWG87C900	←	
	44	STRAINER	1	CWB11094	←	O
	45	DISCHARGE MUFFLER	1	CWB121021	←	
⚠	46	V-COIL COMPLETE (EXP.VALVE)	1	ACXA43C00640	←	O
	47	PLATE SPRING	1	CWH71044	-	
	48	PANASONIC BADGE	1	CWE373439	←	
	50	BAG	1	CWG861078	←	
	51	BASE BOARD COMPLETE	1	CWG62C1223	←	
	52	SHOCK ABSORBER (L)	1	CWG713779	←	
	53	SHOCK ABSORBER (R)	1	CWG713778	←	
	54	C.C. CASE	1	ACXG50-44280	ACXG50-44290	

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